

# OPERATING AND INSTALLATION INSTRUCTIONS

## SCAN-LINE 910 - 920B - 920S

Scan-Line 910-920B-920S SCA is exempt for use in smoke control areas  
when burning dry wood

**PENDING**



[www.hetaheating.com](http://www.hetaheating.com)

ECODESIGN READY



EN

DANISH DESIGN . DANISH QUALITY . DANISH PRODUCTION

Congratulations on your new wood stove, we are confident that you will be more than satisfied with your new Heta stove. Especially if you follow the following advice and instructions.

Scan-Line 910 - 920B and 920S have been approved according to the EN 16510, NS 3058, NS 3059. And the Scan-Line 910 - 920B and 920S SCA series are modified so that they are also recommended as exempt for use within smoke control areas (SCA) throughout the UK (see clean air act Appendix A) of the air supply regulation so that it can't be closed completely.

The above declared values apply to all variants of the Scan-Line 910 - 920B and 920S series.

## Operating Instructions Contents

Before installation.....	3-4
1. Operating instructions.....	5
1.1 Before using .....	5
1.2 First firing .....	5
1.3 Regulating the airflow.....	5
1.4 Lighting the stove.....	5
1.5 Refueling .....	5
1.6 Emptying the ash .....	6
1.7 Reduced burning.....	6
1.8 Risk of explosion.....	7
1.9 Draft conditions in the chimney .....	7
1.10 Fuel.....	8
1.11 Operating problems .....	8
1.12 Chimney fire .....	9
1.13 Maintenance.....	9
1.14 Cleaning the glass.....	9
1.15 Cleaning the oven .....	9
1.16 Cleaning behind the oven .....	10
1.17 Lubricate the moving parts of the stove with graphite spray.....	11
1.18 Diagram for maintenance.....	12
1.19 Garantee.....	12
1.20 Troubleshooting .....	13
1.21 Cleaning/Replacing bicks after chimney sweeping .....	14
1.22 Stove data table EN 16510 .....	15
1.23 Parts.....	16-19
2. Appendix A.....	20
3. Installation Instructions .....	21

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# BEFORE INSTALLATION

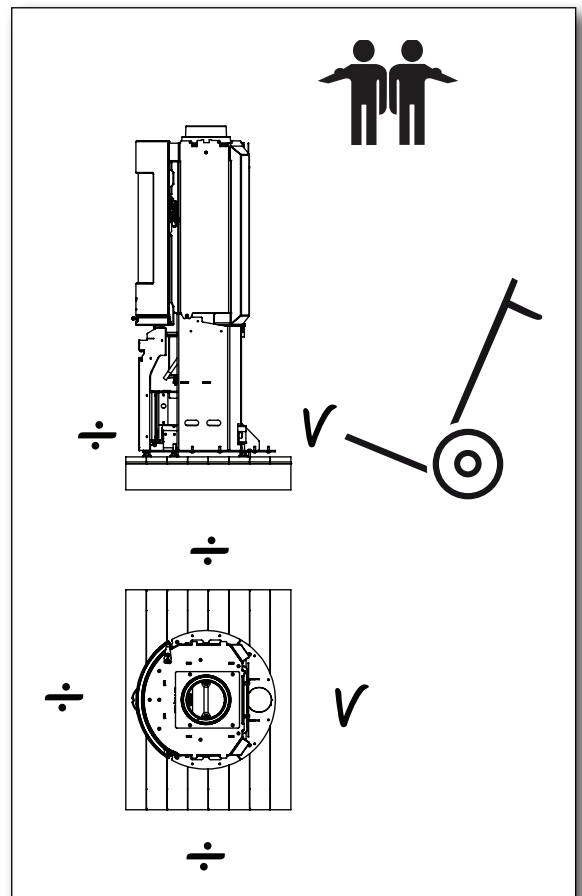
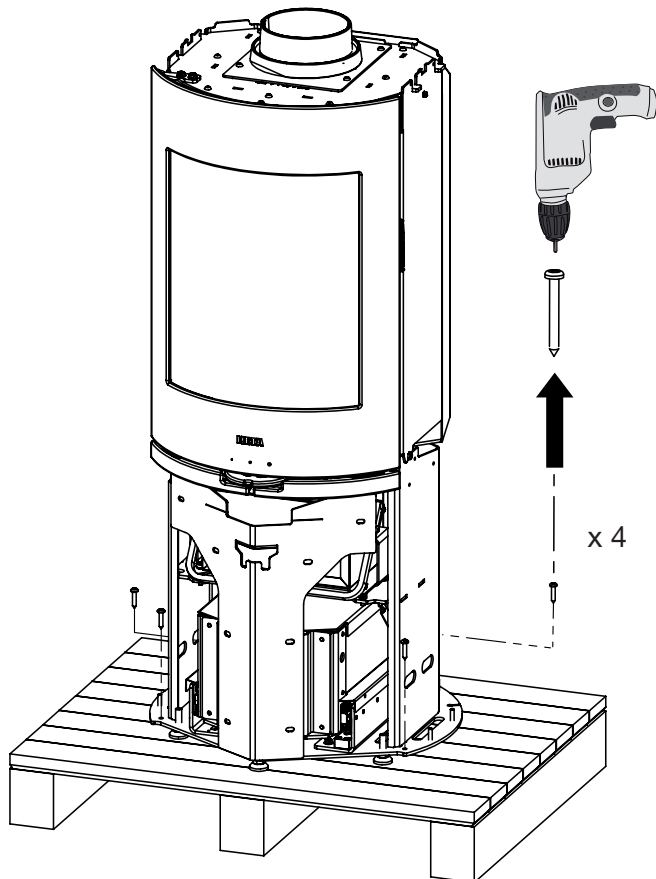
Heta wood stoves are quality products, therefore, your first impression is very important! We have a good logistics network, which transports Heta products with great care for our dealers. Nevertheless, when in transport or handling, damage of the often-heavy stoves can occur. It is important that upon receipt check your Heta product completely and report any damage or defects to your dealer.

The packaging must be disposed of as follows:

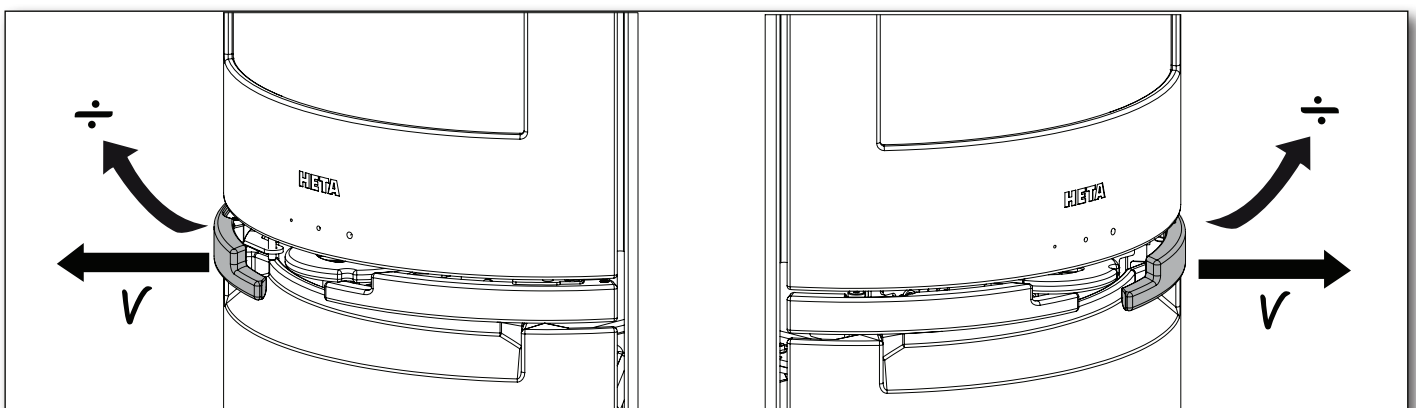
Wood is untreated and able to burn in the stove.

Plastic and cardboard you can drop off at your local recycling center.


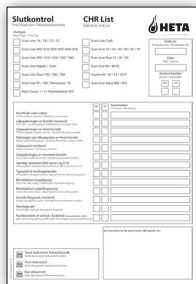



## Unpacking the stove



Correct use of handles



# With your new wood stove you should find the following:

Operating / Instruction manual		Q.C. check	
Heta glove  0023-9002		Graphite spray for lubrication  0027-0130	
Data plate		Required tools and silicon are not supplied.	

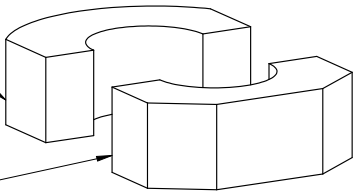
**Accessory for top outlet**  
Accumulation stone 6000-030145

0023-022142

0023-022143

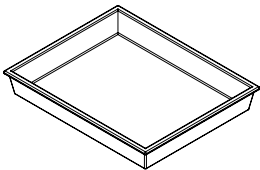
Scan-Line 920B  
1 stk. 6000-030145  
1 stk. 0023-022143

Scan-Line 920S  
2 stk. 6000-030145  
2 stk. 0023-022143



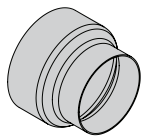
**Accessory**  
Roasting pan  
for oven

Nr. 0050-0304



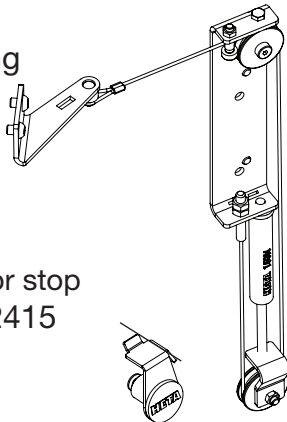
**Accessory**  
Reduction to external air  
through floor.

Nr. 0008-027226



**Accessory**  
Complete self-closing  
mechanism  
Nr. 6000-028870

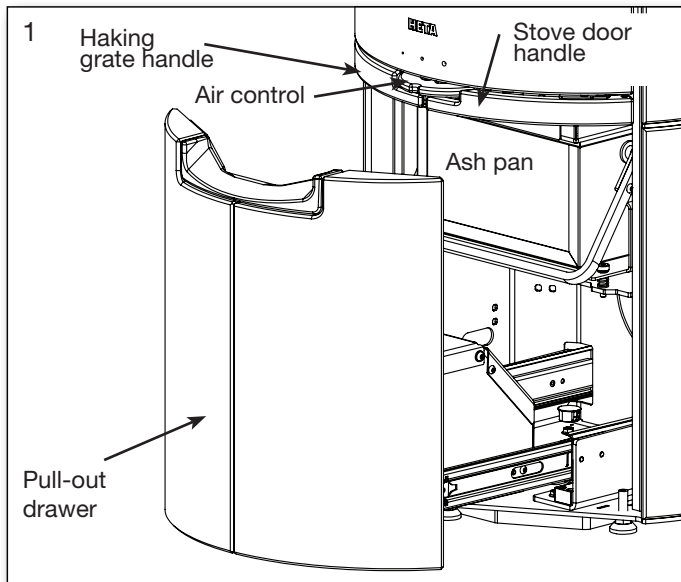
Holder for door stop  
Nr. 6000-012415



# 1. OPERATING INSTRUCTIONS

## 1.1 Before using

Before the wood stove is used make sure required installation conditions, are met. See page 21.

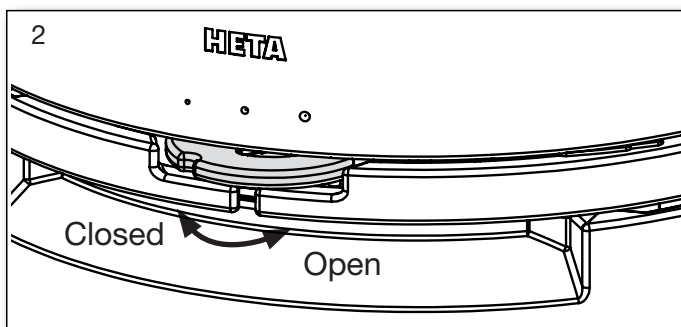


## 1.2 First firing

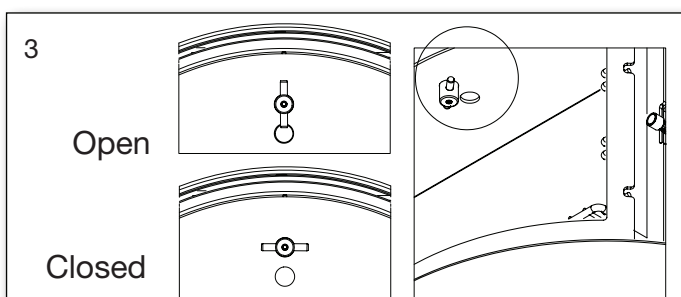
The stove paint is fully cured from the factory, but a minor unpleasant odour could still arise.

## 1.3 Regulating the air flow

The stoves combustion air is regulated by means of a handle below the firing door. See fig. 2.



Before lighting, it is very important that the vent in the baking oven is closed. See fig. 3.



## 1.4 Lighting the stove

Place two pieces of wood on the bottom. Stack kindling on top in layers with air between. Set ting fire starter (bag, brick, paraffin) on the top, now you are ready to light the fuel. The flames must work from the top down.



**The use of lighter fluid, oils or any liquid fuels is strictly forbidden from use in a wood stove.**

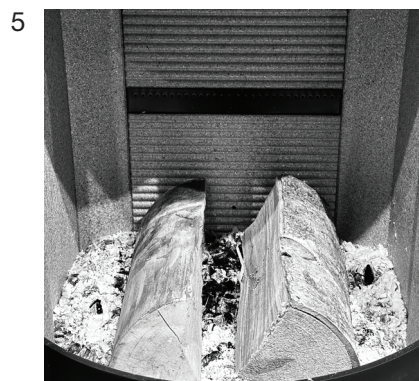
Fully open the combustion air and leave the door ajar (about 1 cm open). Once the fire is established and the chimney is hot (after about 3-5 minutes) closed door and regulate the air into operating position. We recommend, all of the first fuel is burned with the combustion air fully open in the operating position. This ensures the stove and chimney are thoroughly heated.



Startup/Lighting  
Scan the code and select a language.

## 1.5 Refueling

Refueling of your stove should be done while there is still a good layer of embers. You should therefore air well when using the stove for the first time. Spread the embers over the base grate, with most towards the front of the stove. Place firewood equivalent to 1.52 kg on top of the em-



bers in one layer, perpendicular to the chamber opening. Fig. 5.

Now open the combustion air completely. If the stove and/or chimney cools down too much, it may be necessary to have the door ajar. The wood will then ignite within a very short time (Typically 1 to 3 minutes). Once the fuel is ignited. Close the door and regulate the air back to operating air. When the fire is well established, you can now regulate the operating air to the desired combustion level.

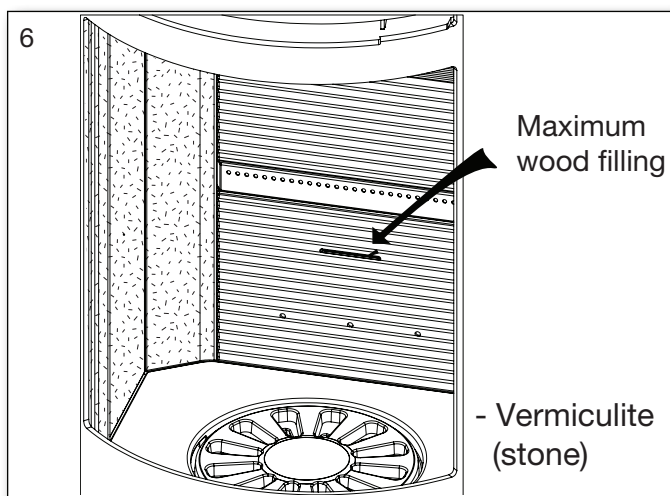
The nominal output of 6.8 kW, is equivalent to a firing interval of approx. 50 minutes at:

Stove type	Open combustion air vent %	Quantity of firewood kg.
Scan-Line 910-920B-920S	31	1,52



**The door must be closed during operation.**

Ensure when refueling that the wood is not too close, it will cause poorer combustion, less heat out-put and lower efficiency.



**When refueling be careful to place the fuel into the combustion chamber gently, (use the provided glove). By not doing so you risk cracking or breaking the vermiculite.**

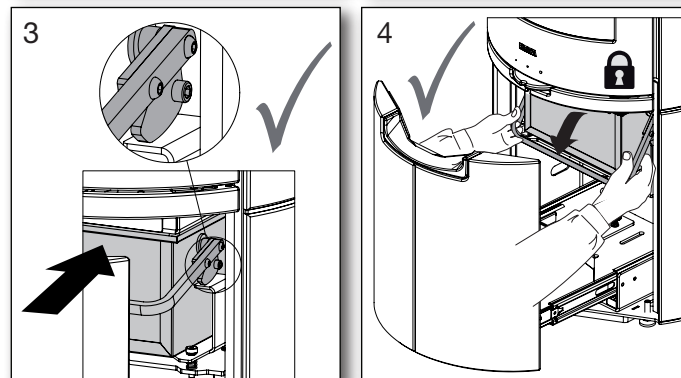
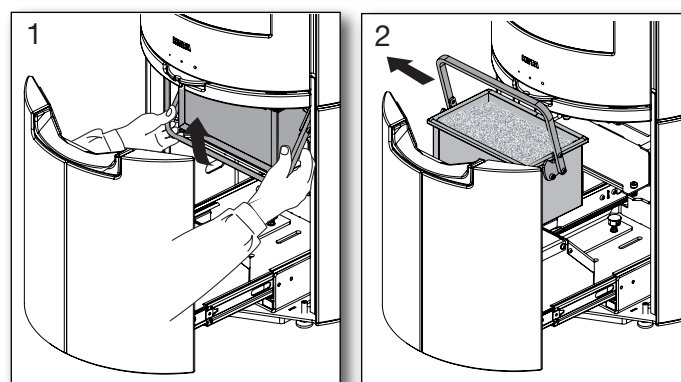
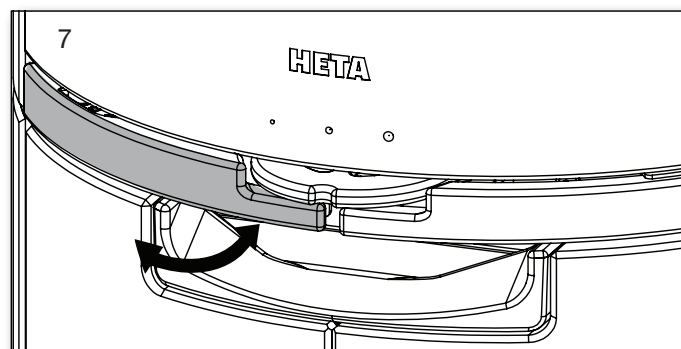
If there is reduced draft in the chimney, we recommend opening a window at stoking. This will give better ventilation to the room and more oxygen for combustion.



**When refueling, a maximum load of wood may not exceed 2,0 kg. If this amount is exceeded, the guarantee will be void.**

## 1.6 Emptying the ash

By using the shaker grate, it rotates back and forth so the ash falls through the holes and into the ashtray, see fig. 7. It is advantageous to leave a layer of ash in the bottom of the combustion chamber on top of the grate as insulation.



**The ashtray must be secure and must not be able to move after being set in place.**

**Do not fire in the oven if the ashtray is not in place.**

**The warranty is void if it is not complied with.**

**Be careful when emptying the ashes out. There can be hot embers left for a long time.**

**Never empty ash into a combustible container.**

## 1.7 Reduced burning

The stove is, approved for intermittent use. Never turn down the air down so much that there does not come any flames from the fire. Wait

to close the air until the flames have burnt out and the tree is transformed into glowing charcoal.

If you are looking for less heat out-put, achieve this by fueling with smaller volumes of wood and a lower operating air. You may not completely close the operating air during firing.

Be aware that the stove will naturally soot if the operating air is too low. This is not good for the environment. There is also a risk for the glass, the chimney and other parts will become sooted.

By a combination of the above and possibly burning damp wood. Can lead to high levels of soot that it becomes sticky. Causing the sealing of the door to tear off when opening the door the next day.



**Never use the stove if the seals are loose.**

## 1.8 Explosion!!!



**It is very important never to leave The stove after start up or refueling, before the fire is established. (Typically 1/2 -1 minutes)**

Explosion hazard may be possible, if filled with too much wood on the stove and the air supply is too low. As large amounts of gas are being developed and this may cause a flue gas explosion.

## Warning!



**One must always use caution around the stove seen, as it gets very warm during use. (In excess of 90° C).**

**Children should avoid contact with the stove.**

Setting up a fence if you have small children may be necessary.

Do not place flammable objects like drying racks, furniture, curtains too close to the stove.

## 1.9 Draft conditions and the chimney

Poor draft will not allow the stove to burn, as it should. The glass can soot, requires cleaning of the chimney more often, smoke can escape out when the door is open and it gives poor fuel efficiency. Leading to unnecessary polluting of the environment.

Good draft will allow the stove to achieve optimal combustion and the highest possible ef-

ficiency. Heta wood stoves are constructed so that it itself provides an optimal blend of combustion air. This provides a high efficiency/heat, clean glass and low environmental impact.

Minimum chimney draft: 12 PA. It is the draft that the stove has been tested and approved on. The minimum draft is necessary to provide clean burning, beautiful flame picture, as well as achieving the rated efficiency.

There is a risk of smoke escaping into the room if the door is opened during vigorous firing, or if there is a lack of air supply to the room, for ex. if an extraction fan is in use.

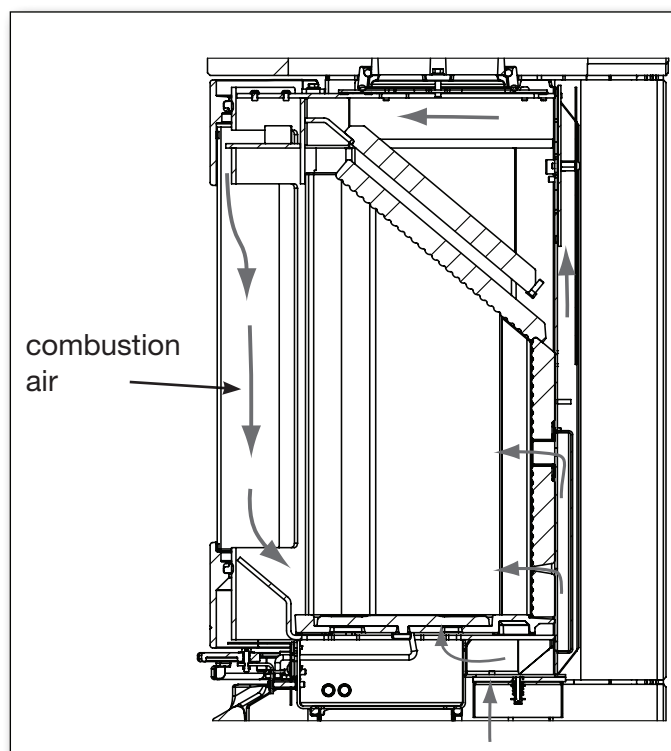
Nominal fluegas temperature 251° relative to 20°C.

Flue gas flow is: 5.3 g/sec.

Corresponding to 19 m<sup>3</sup> / hr of combustion air by burning 1.52 kg of wood.

The chimney height and diameter, as well as the temperature difference between the flue gas and outside temperature generates the chimney draft. Chimney insulation is therefore important as new efficient stoves create lower flue temperatures. Wind and weather conditions also influence draft, in some cases it may be disadvantageous wind direction, combined with the position of the chimney can cause negative draft (it blows through the chimney), causing smoke escape from the stove.

Before using after a long period of inactivity, check that the chimney is free for any blockages. (soot build-up, bird nests, leaves etc.).



## Reduced draft can occur when:

- The temperature difference is too small between smoke gasses and outdoor temperature, for eg. poorly insulated chimney
- Too short of a chimney
- The outside temperature is high, and indoor temperature is low for eg. in summer
- False air in the chimney
- Chimney is blocked
- Air tight house (lack of combustion air supply)
- Poorly placed chimney for the surroundings, for ex. the ridge and trees may cause turbulence

## Good draft occurs when:

- The difference in temperature in the chimney (warmer) and outside temperature (colder)
- It is clear weather
- The chimney has the right height min 4 meters above the stove, and clear of the roof ridge.

## 1.10 Fuel

Your new stove is EN approved for firing with wood fuel. You must therefore only burn clean, dry wood in your stove. Never use your stove to burn driftwood, as this may contain a lot of salt which can damage both the stove and the chimney. Similarly, you must not fire your stove with refuse, painted wood, pressure-impregnated wood or chipboard, as these materials can emit poisonous fumes and smoke.

Correct firing using well seasoned wood provides optimal heat output and maximum efficiency. At the same time, correct firing prevents environmental damage in the form of smoke emissions and reduces the risk of chimney fires.

If the wood is damp and inadequately seasoned, a large proportion of the energy in the fuel will be used to vaporize the water and this will all disappear up the chimney. Thus, it is important to use dry, well seasoned wood, for eg. wood with a moisture content of less than 20 %. Achieve this by storing the wood for 1–2 years before use.

Pieces of firewood with a diameter of more than 10 cm should be split before storing. The pieces of firewood should be of an appropriate length (approx. 20 cm) so that they can lie flat on the bed of embers.

If you store your wood outdoors, it is best to cover it.

## Examples of fuel values

for different woods and their typical densities per cubic meter, specified for 100% wood with a moisture content of 18%.

Wood	kg/m <sup>3</sup>	Wood	kg/m <sup>3</sup>
Beech	710	Willow	560
Oak	700	Alder	540
Ash	700	Scotch pine	520
Elm	690	Larch	520
Maple	660	Lime	510
Birch	620	Spruce	450
Mountain pine	600	Poplar	450

**It is advised not to use oil-containing woods like teak tree and mahogany, as this can cause damage to the glass.**

## Heating value in wood

You have to use about 2.4 kg normal wood to replace one litre of heating oil. All woods have almost the same heating value per kg, which is about 5.27 kW/hour for absolute dry wood.

Wood with a moistness of 18% has a efficiency of about 4.18 kW / hour per kg, and one litre heating oil contains about 10 kW / hour.

## CO<sub>2</sub> release

At combustion 1000 litres of heating oil forms 3.171 tons CO<sub>2</sub>. As wood is a CO<sub>2</sub> neutral heat/energy source, you save the environment about 1.3 kg CO<sub>2</sub> every time you have used 1 kg normal wood.

## 1.11 Operational problems

The chimney must be swept at least once a year, we recommend the use of a NACS (national association of chimney sweeps) registered chimney sweep.

In the event of smoke or malodorous fumes are being produced, you must first check to see whether the chimney is blocked.

The chimney must, of course, always provide the minimum draft necessary to ensure that it is possible to regulate the fire. Please note, however, that chimney draft is dependent on the weather conditions. In high winds, the draft can become so powerful that it may be necessary to fit a damper in the flue gas pipe to regulate the draft.

When cleaning the chimney, soot and other deposits may come to fall on the baffle plate, remove and clean it. In cases where the wood

burns too quickly, this may be due to excessive chimney draft. You should also check to make sure that the door seal and ash pan seal is intact and correctly fitting. If the stove is generating too little heat, this may be because you are firing with wet wood. In this case, much of the heating energy is used to dry the wood, resulting in poor efficiency, potentially damaging the vermiculite and an increased risk of soot deposits in the chimney.

## 1.12 Chimney fire

In case of a chimney fire, which often results from incorrect operation/maintenance or prolonged use of damp wood, close the door and the air supply completely, to help slow/smother the fire.

Call the fire department. The stove and chimney must be inspected before use again.

## 1.13 Maintenance

The surface of the stove is treated with a heat-resistant paint. The stove should be cleaned with a damp cloth.

Any damage to the surface in the form of chips or scratches can be repaired using touch-up paint, which is available in spray can

## 1.14 Cleaning the glass

Incorrect firing, for example using wet wood, can result in the viewing window becoming covered in soot.

This can be removed easily and effectively using glass cleaner applied using a cloth.

Never apply spray directly to the glass.

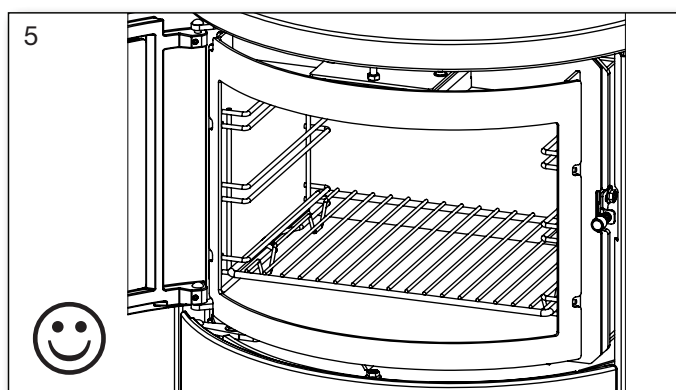
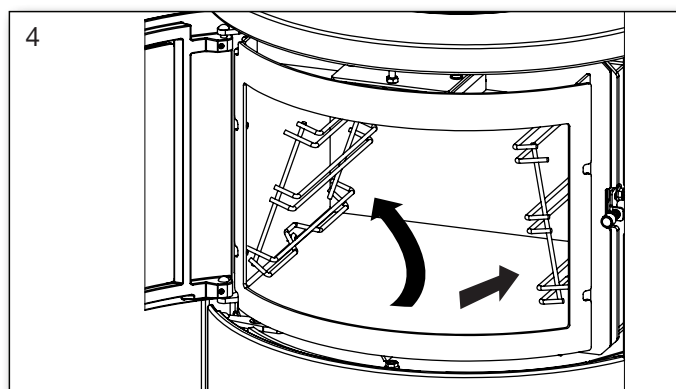
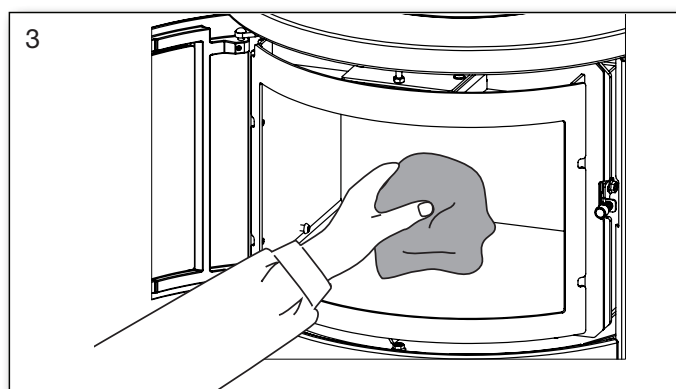
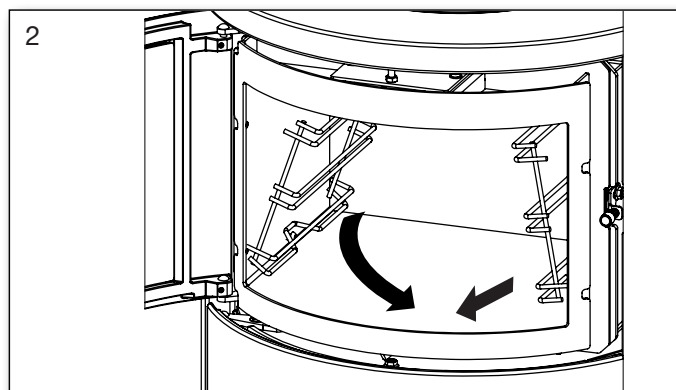
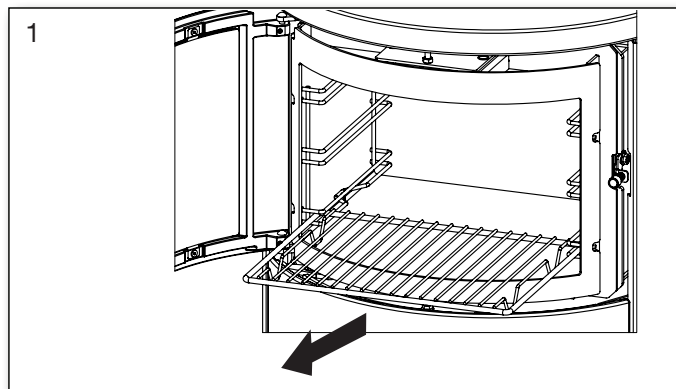


## 1.15 Cleaning the oven

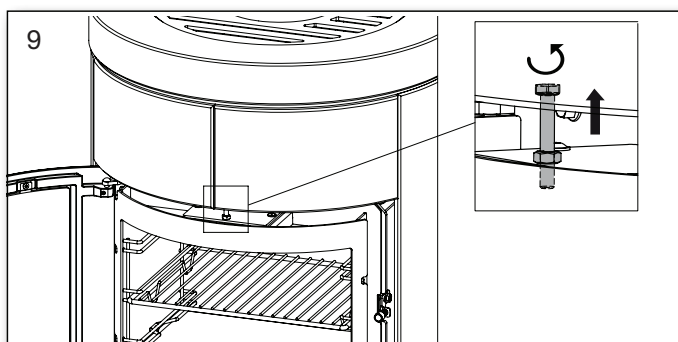
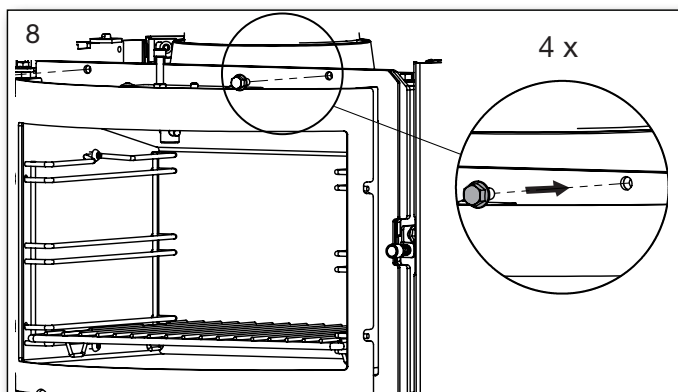
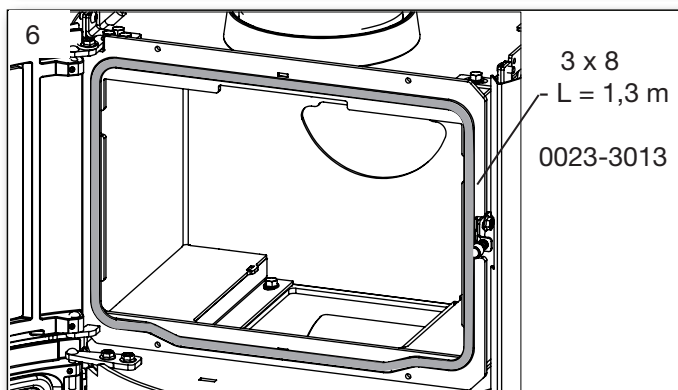
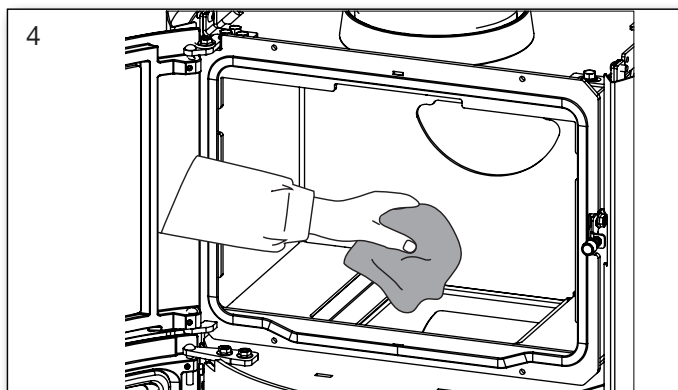
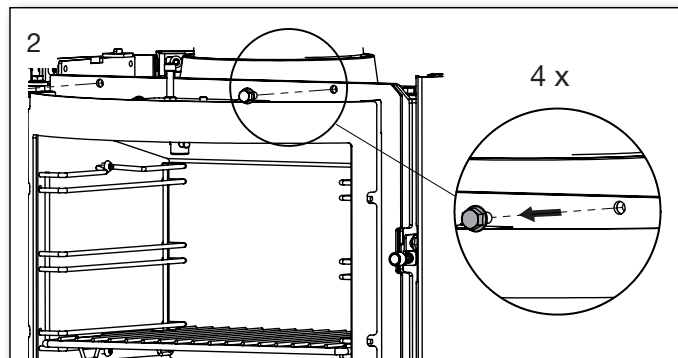
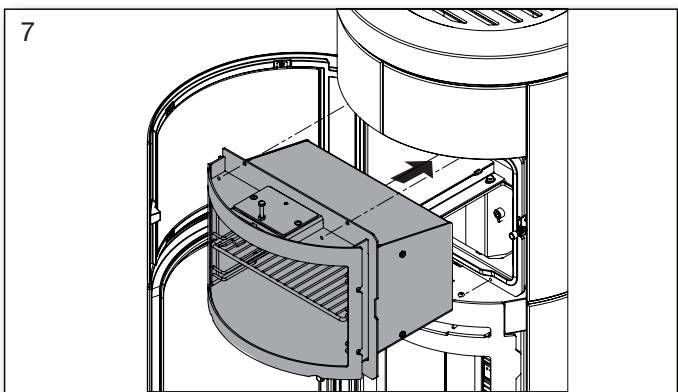
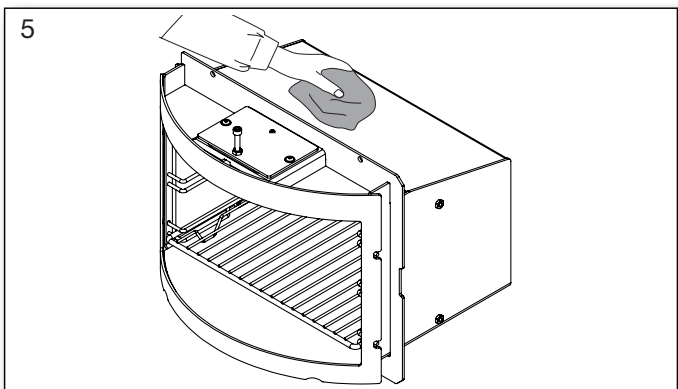
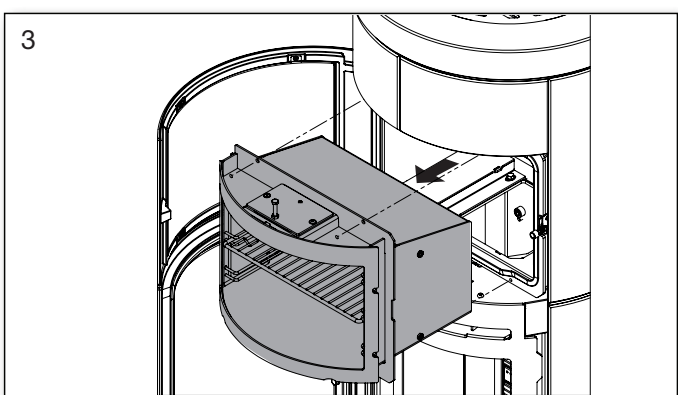
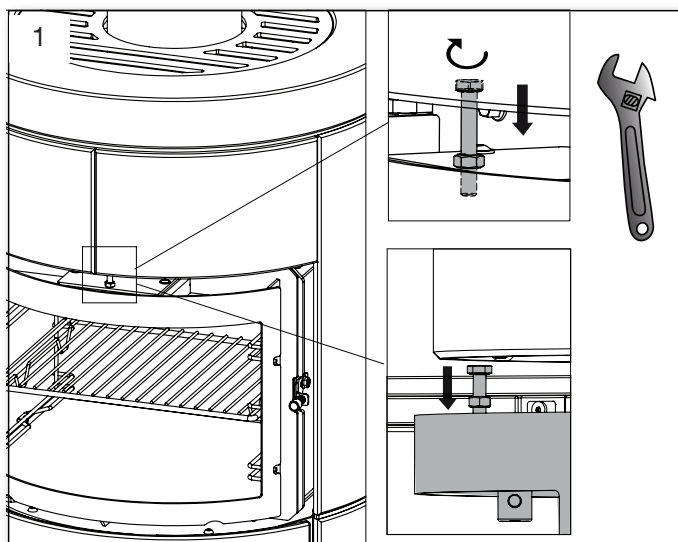
You should attempt not to spill anything directly onto the oven coating. Where necessary, use an aluminium tray or a Heta roasting tin no. (no. 0050-0304) to catch any spills.

Clean the oven using hot water and washing-up liquid. **Do not use oven cleaner as this may damage the surface.**

Remove and clean the wire rack and bars. See Fig. 1-5



## 1.16 Cleaning behind the oven



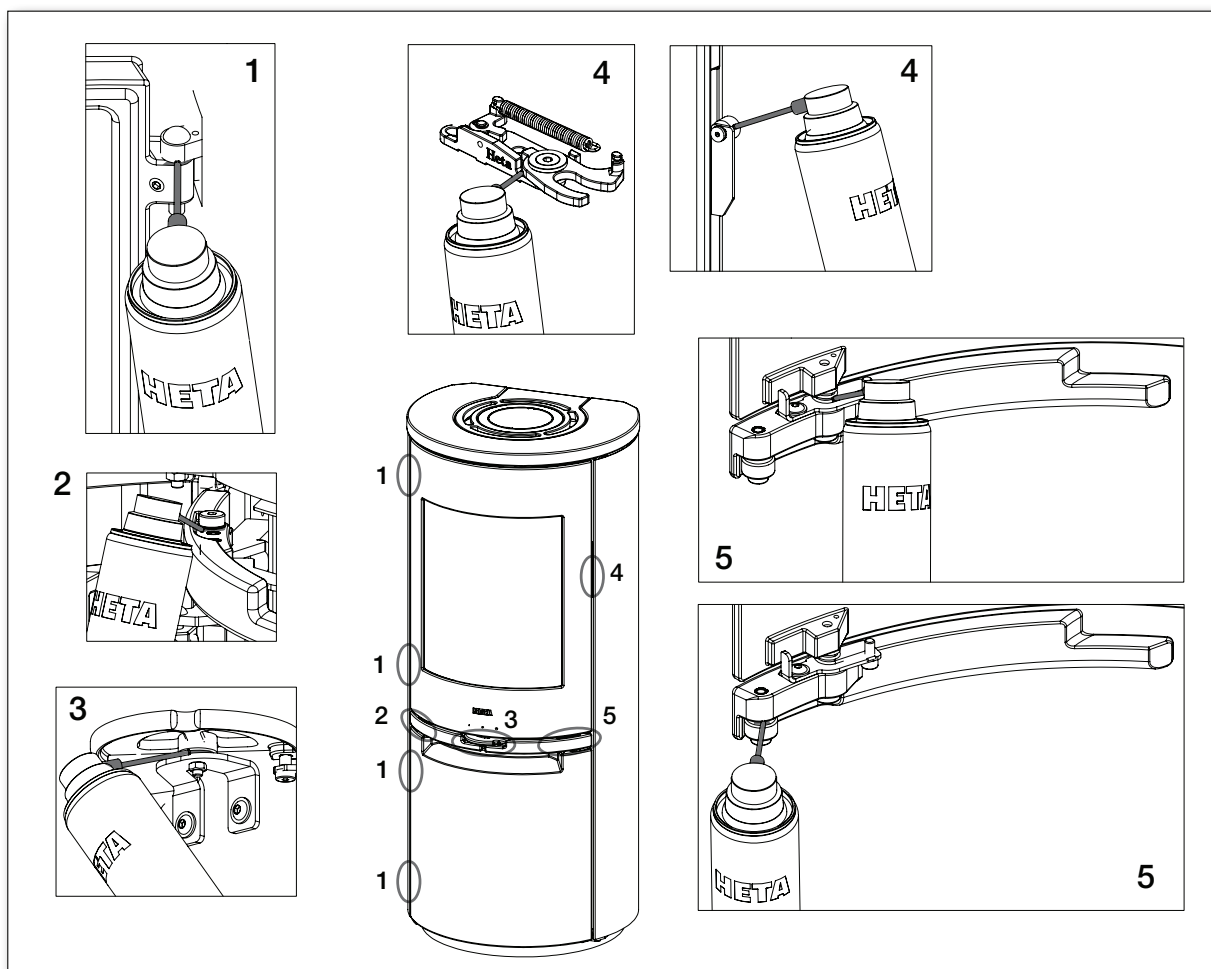
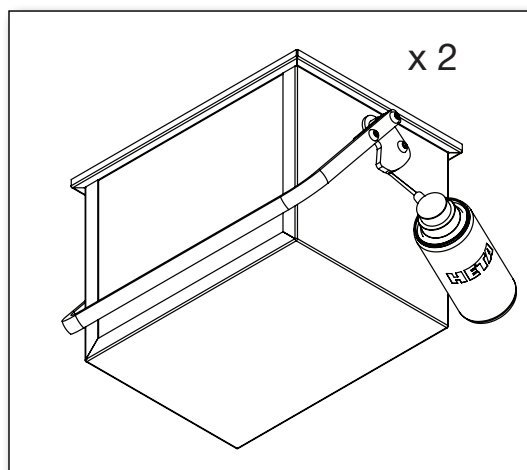
## 1.17 Lubricate the moving parts of the stove with graphite spray



Before using graphite spray, you should cover the exposed surfaces so that lubricants are applied only to the moving parts.

Always test the graphite spray on a hidden surface to make sure the can is working as intended.

Graphite spray should only be used on a cold stove.



## 1.18 Diagram for the maintenance

	Stove Owner					Qualified Technicia	
Maintenance / Period	Before Autum	Daily	1 week	30 days	60-90 days	1st Year	2st Year
Cleaning the chimney (see. Chimney)	C						
Cleaning the chimney and stove	C				C		
Cleaning the stoves firebox	C	VI			C		
Cleaning combustion air intake	C				C		
Cleaning ash bucket	C		VI	C			
Cleaning of the firebox	C		VI	C			
Checking / switch, gasket for door	C/S	VI					C/S
Checking / changing, gasket for glass	C/S	VI					C/S
Checking / switch, gasket for ashpan	C/S	VI					C/S
Checking / changing gasket for flue pipe	C/S	VI					C/S
Checking / changing vermiculite	C/S	VI					C/S
Lubricate hinges	L	VI			L		
Lubricate lock	L	VI			L		
Lubricate Ash pan	L				L		

C = Cleaning

L = Lubricate whit graphite spray

C/S = Checking / Switch

VI = Visual Inspection, pos. cleaning/replacing/adjusting

## 1.19 Guarantee

Heta wood stoves, are subjected to a strict quality control during production and before delivery to the dealer. Therefore, the duration of the warranty is **5 years** on this product, covering manufacturer's defects, **2 years** on electronic components, and a **3 months** total warranty for seals, vermiculite and glass from the date of sale from the dealer.

Claims concerning stoves older than **3 months**, will be assessed by our quality team on a one-by-one basis. Report all claims to the dealer or where the stove was purchased, who in turn will contact Heta to solve the claim. To file a claim please provide date of installation, picture of the silver data sticker, model and a description of the issue and pictures.

The guarantee does not cover:

- Wearing parts / fragile parts such as:
- Vermiculite elements in the combustion chamber.
- Glass
- Seals
- The cast bottom or shaking grate
- Surface or paint deteriorations due to excessive humidity, salinity or other aggressive environment
- Damage caused by improper use
- Transportation costs for warranty repair
- Assembly / disassembly of warranty repair
- Any secondary damages of the stove or it's environments due to negligence of any initial damages whether this damage is covered or not by the manufacturers guarantee.

### Warning



Inadequate installation, unauthorized alteration to the stove or the use of non-original parts will void the guarantee.

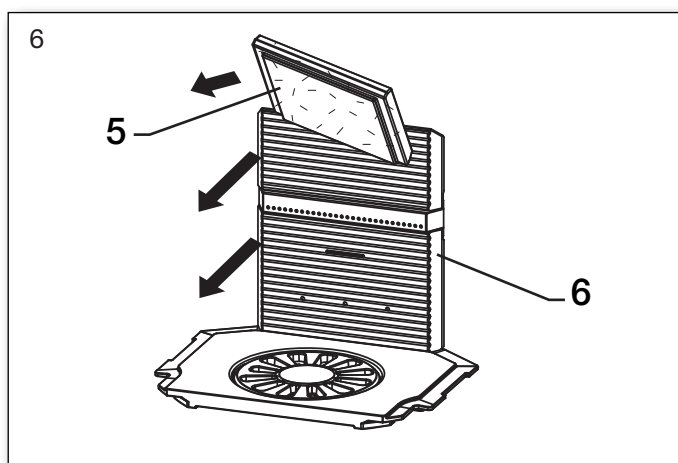
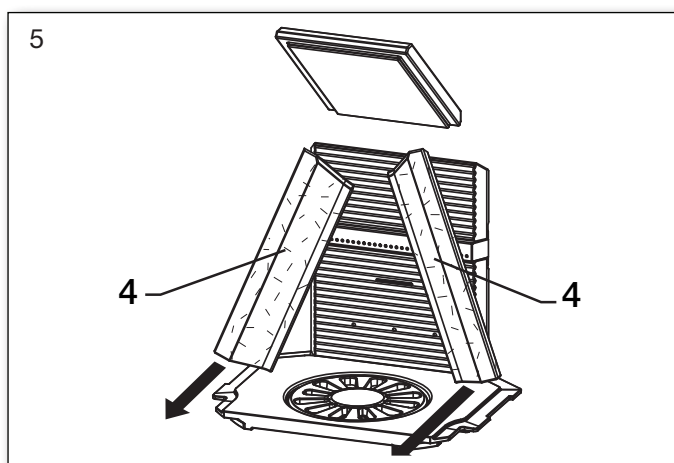
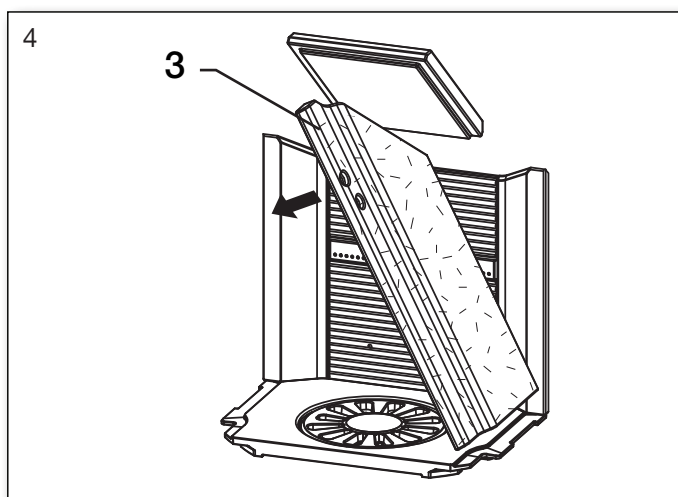
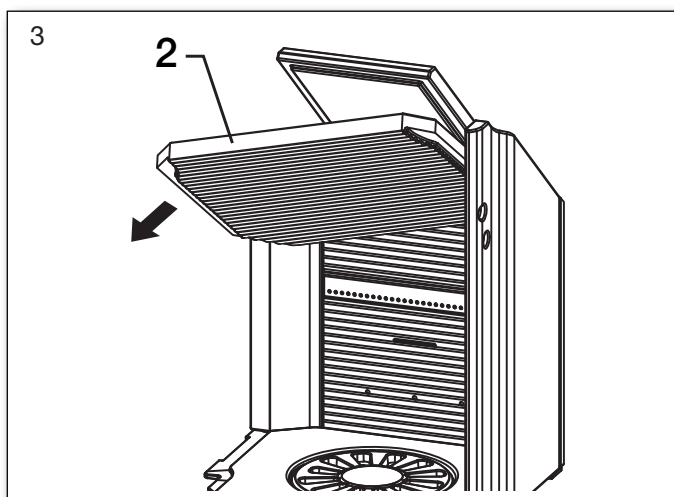
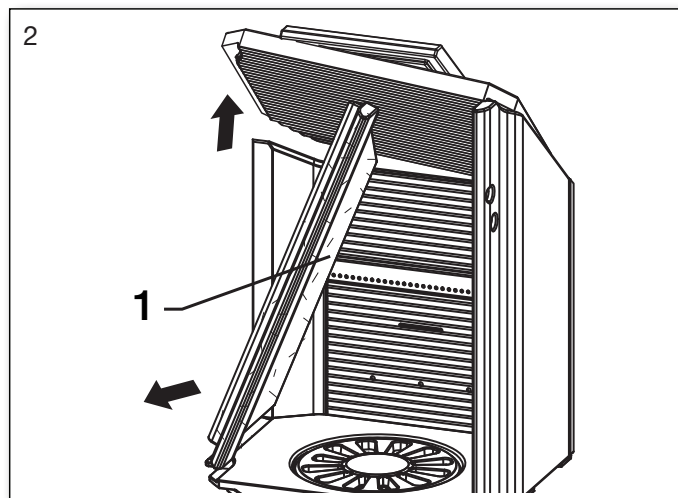
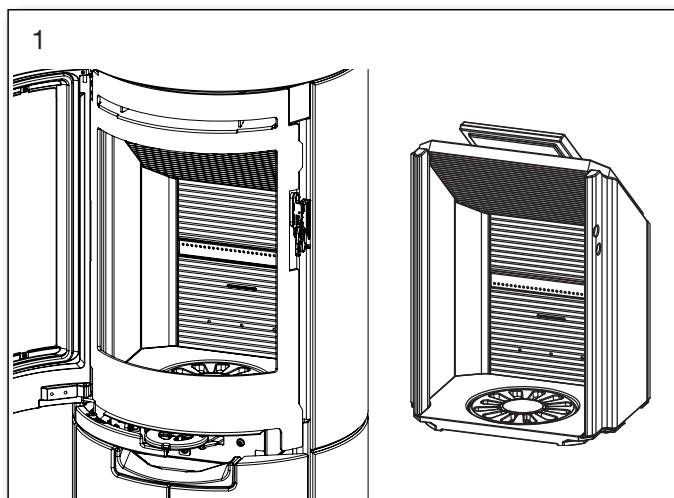
## 1.20 Troubleshooting table - applies to all stove types

Fault	Cause	Troubleshooting	Solution
Lighting problems. When the stove is cold, smoke seeps into the room. Once the combustion chamber has heated up, the stove burns well.	Inadequate chimney draft. The chimney only has sufficient draft when it is hot.	You can test using a lighter whether flame is drawn into the combustion chamber.	Improve the chimney.
The stove burns poorly after the warm-up phase, and the glass slowly soots up.	Soot in the flue pipe.	Check the flue pipe regularly, as the problem arises slowly.	Clean regularly, and limit the use of horizontal flue pipes. Do not use firewood which generates large quantities of ash.
If the stove burns poorly after start-up, and the glass slowly soots up.	Inadequate chimney draft.	The fault usually already occurs during lighting. Measure the chimney draft.	Improve the chimney draft.
	Insufficient air supply.	Check the air supply.	Read the operating instructions and instruct all users.
	Damp wood.	Use clean, dry wood with a maximum moisture content of 20%.	Firewood should ideally be dried for at least one year after splitting.
	Firewood pieces too large.	Optimal size – see the section for firewood, max. diameter 10 cm.	Use smaller pieces of firewood.
	Insufficient air supply to the room. Range hoods, airtight windows, etc.	Ensure there is sufficient fresh air supply, open a window, check the outdoor air supply.	Depending on the cause, windows must be opened or the outdoor air connection cleaned.
	Insufficient air supply to the room. Range hoods, airtight windows, etc	Ensure there is sufficient fresh air supply, open a window, check the outdoor air supply.	Depending on the cause, windows must be opened or the outdoor air connection cleaned.
The vermiculite in the combustion chamber is becoming very worn.	Wood and flue gases wear down the vermiculite.	Investigate whether the wear is normal.	Normal wear and minor cracks are of no significance. It should be replaced when the steel of the combustion chamber is visible.
Too rapid combustion.	Too much chimney draft.	To test, you can open the cleaning hatch, but remember to close it again.	Measure the chimney draft and install a damper in the flue pipe if necessary.
	The door or ash pan/drawer seal is defective.	While cold, close a piece of paper in the door – the seal should hold the paper gently in place so it does not fall out by itself. Normal wear.	Replace the seal.
The vermiculite in the combustion chamber is cracked.	Shocks or impacts while adding firewood.	Normal wear	Cracks only have cosmetic significance. Replace when the steel of the combustion chamber is visible.
Steel surfaces in the combustion chamber have oxidised.	The temperature in the combustion chamber is too high.	Unsuitable fuel is being used (such as coal). Check the quantity of firewood being used, read the operating instructions.	If there are clear cracks or weaknesses in the stove body, it must be replaced.
The stove whistles	Too much chimney draft	To test, you can open the cleaning hatch, but remember to close it again.	Install a damper.
The stove 'clunks'	Usually due to tension in the metal plates.	Generally only occurs while heating up and cooling down.	Adjust the metal plates.
The stove ticks	Normal expansion and contraction due to temperature changes.	A normal sound.	Ensure that the temperature in the combustion chamber is as constant as possible.
The stove creaks.	The temperature in the combustion chamber is too high.	Use less firewood. Also check the seal in the ash pan/drawer.	See the operating instructions.
The stove smells. The surface is steaming.	The paint on the stove surface is not yet fully hardened.	See the operating instructions regarding the first firing.	Ensure there is sufficient ventilation.
Condensation in the combustion chamber.	Moisture in the vermiculite.	Check the condition of the vermiculite.	Evaporates by itself after the stove has been lit a few times.
	Damp wood.	Measure the moisture content.	Use dry firewood.
Condensation from the flue pipe.	The pipe is too long or the chimney is too cold.	Check the flue pipe's length and heat loss.	Improve the flue pipe, insulate the chimney.
	Damp wood	Measure the moisture content.	Use dry firewood.
Moving parts creak.	Needs lubrication.	What part.	Lubricate with graphite spray.

## 1.21 Cleaning after sweeping or before replacing vermiculite stones

Note: it may be necessary to clean/vacuum the holes and air ducts behind the rear stone.

### Order of removing Fire bricks.



Replace in reverse order. Starting with Fig. 6.

## 1.22 Stove data table in accordance with en 16510 testing

Tested as a freestanding oven

Stove type	Nominal fluegas temperature, at 20°C room temperature C°	Flue mm	Air intake mm	Fuel volume kg	Draft min. mbar	Nominal output tested kW	Actual efficiency %	Distance to flammable materials mm			Stove weight kg
								at the side (dS)	rear the stove insulated/uninsulated flue pipe (dR)	to furnitures (dP)	
Scan-Line 910 920B-920S	251	ø150	ø100	1,52	0,12	6,8	83	400/425	50/75	1000	*

Average temperature in the flue pipe connector: 302° C

Scan-Line 920 B = Baking oven      Scan-Line 920 S = Accumulation

Stove models with a glass front on a door have the same weight as stove models with ordinary doors.

* Scan-Line 910	* Scan-Line 920B	* Scan-Line 920S
Soapstone : 263 kg	Soapstone : 344 kg	Soapstone : 360 kg
Limestone : 227 kg	Limestone : 293 kg	Limestone : 306 kg
Greywood : 247 kg	Greywood : 320 kg	Greywood : 335 kg
Includes 1 set of accumulation stones. (25 kg)		

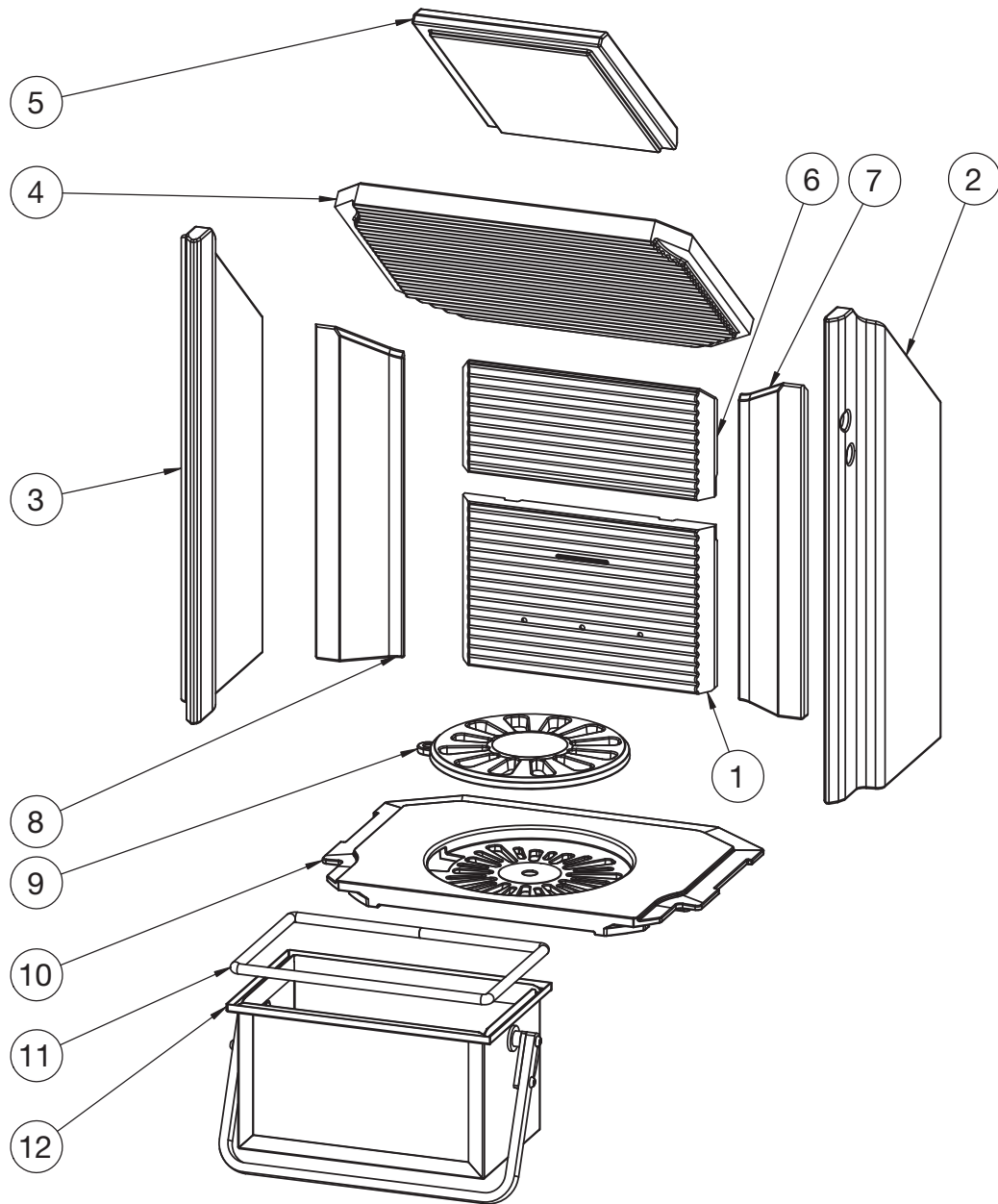
The nominal output is the output to which the stove has been tested.

Testing is conducted with the combustion air open 31% for Scan-Line 910-920B-920S

### Stove data table in accordance to Norwegian fire wall

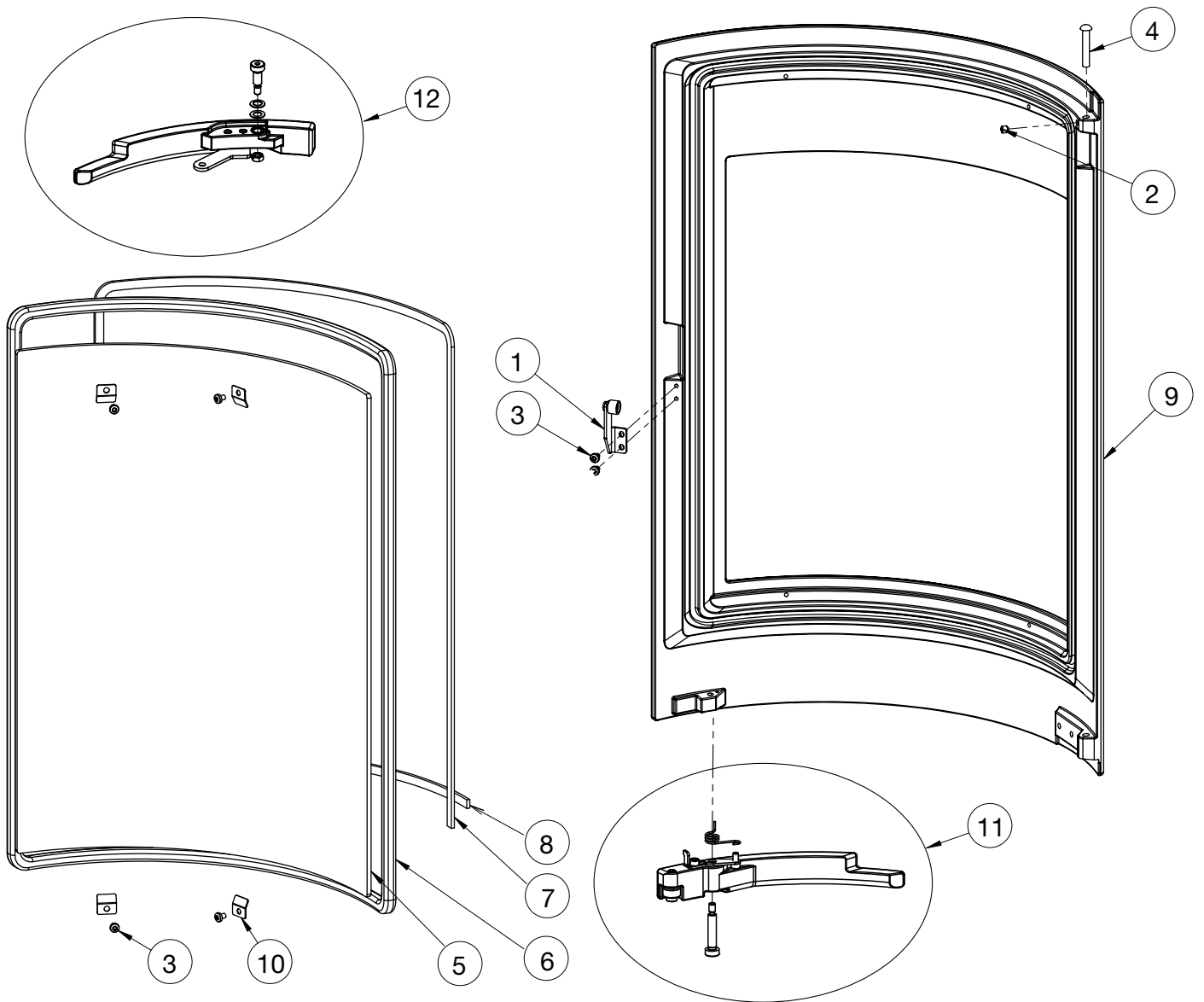
Oventype Stove	Norwegian fire wall			
	Distance to fire wall with 108 mm brick.			
Minimum dimensions in mm	Rear the stove uninsulated flue pipe (dR)	At the side uninsulated flue pipe (dS)	Length of fire wall forward in front of oven (dL)	Length of fire wall next to oven (dF)
Scan-Line 910-920B-920S	50	225	500	100

## 1.23 Parts - Inside fire chamber



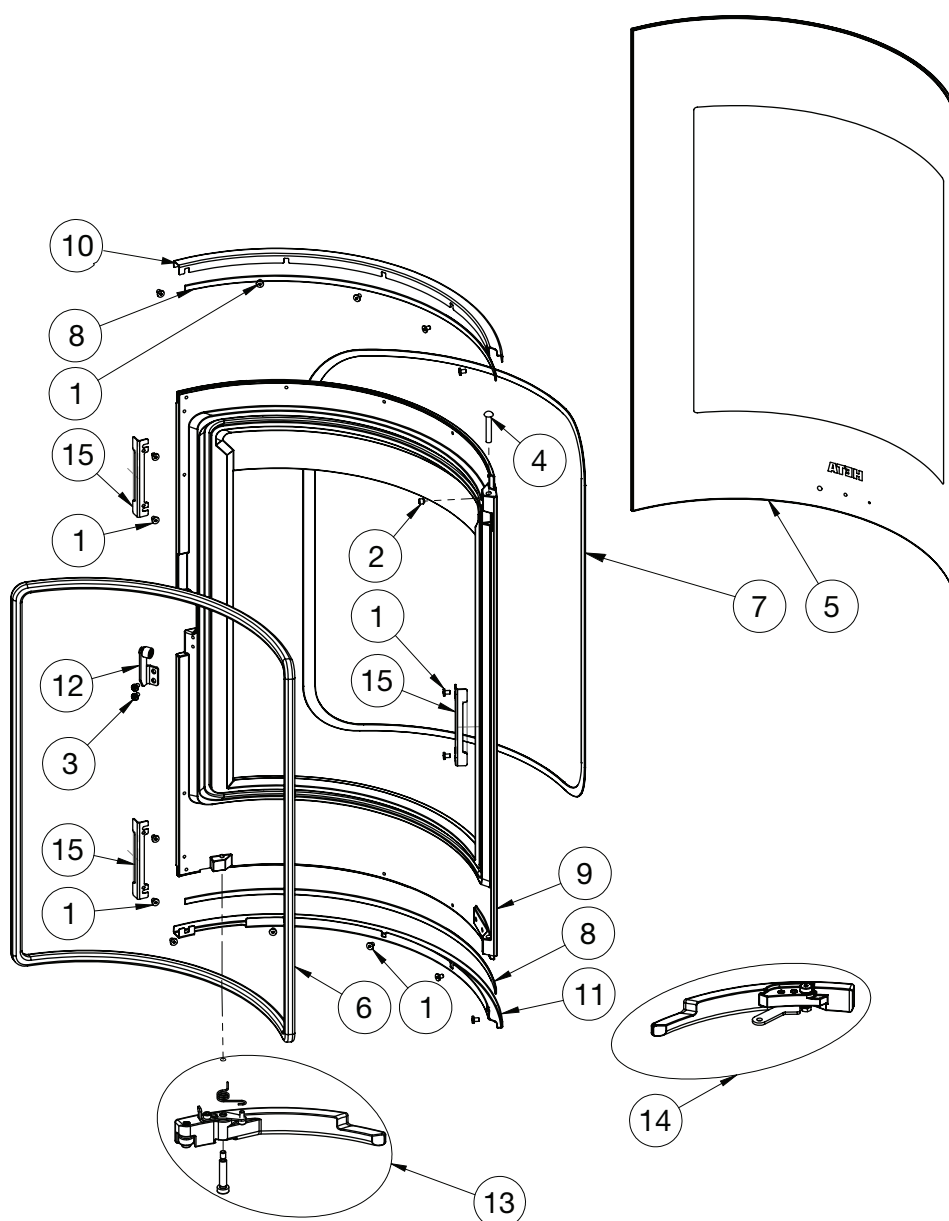
Pos.	No.	Name	Qty.
1	0023-006028	Vermiculite, rear, bottom	1
2	0023-006261	Vermiculite, side, right	1
3	0023-006465	Vermiculite, side, left	1
4	0023-011495	Baffle	1
5	0023-012044	Baffle, small	1
6	0023-012060	Vermiculite, rear, top	1
7	0023-012061	Vermiculite, rear, right	1
8	0023-012062	Vermiculite, rear, left	1
9	0030-0201	Grate, Ø195 mm	1
10	0030-006009	Casted bottom	1
11	0023-3017	Gasket L = 850	1
12	4018-0053	Ash container	1

## Parts - Door



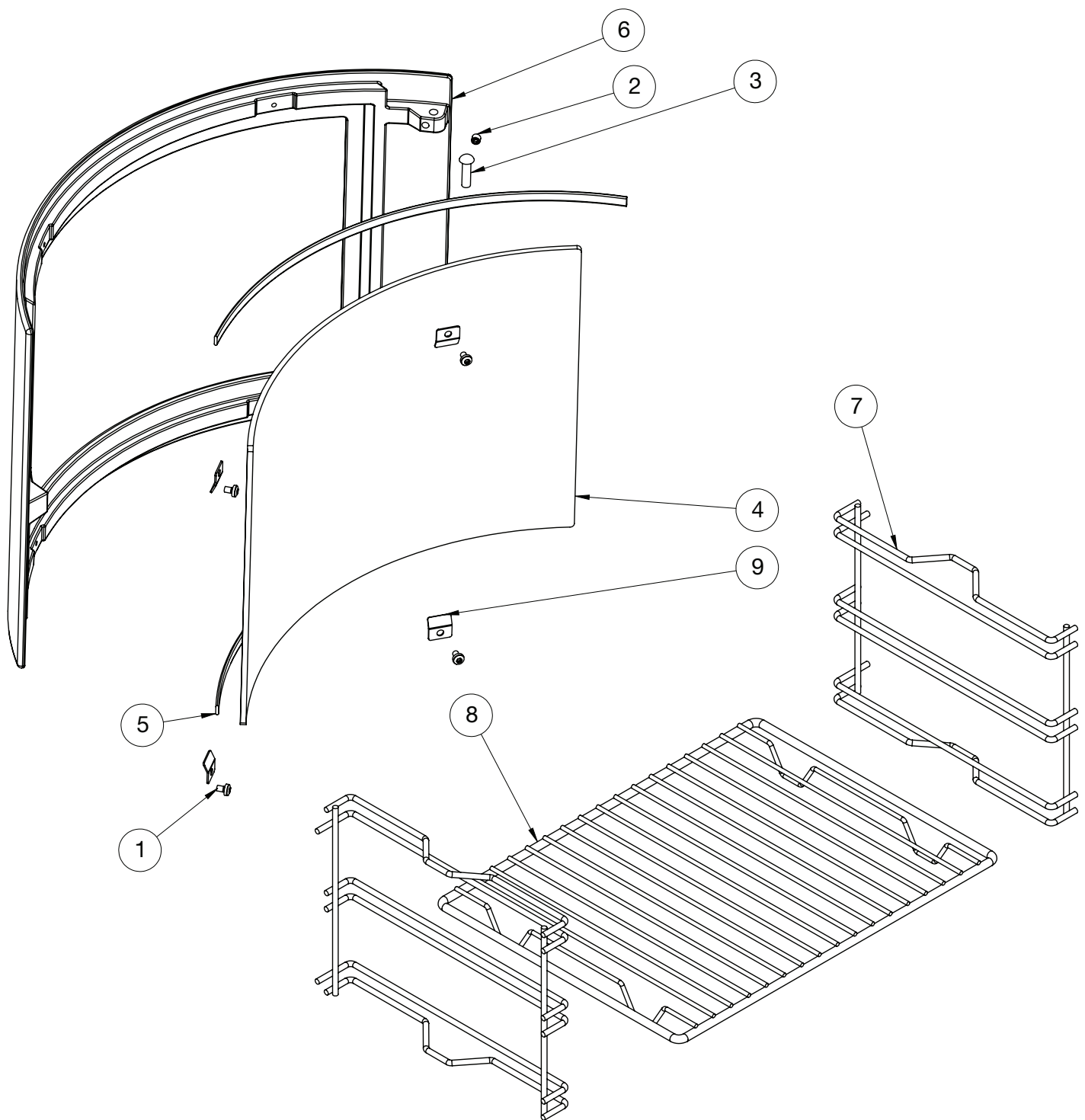
Pos.	No.	Name	Qty.
1	6000-005970	Close roller, completet	1
2	0008-1002	M6x6 Hexagon socket set screw	1
3	0008-2304	M4x6 Hexalobular socket pan head	6
4	0008-9082	6x35 Round head rivet	1
5	0021-006404	Glass	1
6	0023-3008	Glass gasket $\varnothing 12$ L = 1.84 m	1
7	0023-3010	Textile glass 6 mm with adhesive, black L = 1.3 m	1
8	0023-3010	Textile glass 6 mm with adhesive, black L = 0.36 m	1
9	0030-005956	Stove door	1
10	1013-0432	Glass clips - small	4
11	6000-029635	Handle, completet for door Version 2	2
12	6000-027465	Complete handle for shaker	1

## Parts - Glass door



Pos.	No.	Name	Qty.
1	0008-0036	M4x6 Hexagon socket cap screw	16
2	0008-1002	M6x6 Hexagon socket set screw	1
3	0008-2304	M4x6 Hexalobular socket pan head	2
4	0008-9082	6x35 Round head rivet	1
5	0021-006557	Glass for stove door	1
6	0023-3008	Glass gasket ø12 soft L = 1.84 m	1
7	0023-3010	Textile glass 6 mm, with adhesive, L = 1.75 m	1
8	0023-3013	3x8 Glassband, L = 0.48 m	2
9	0030-008095	Stove door, glass	1
10	1013-019522	Glass strip top, glass front	1
11	1013-019564	Glass strip bottom, glass front	1
12	6000-005970	Close roller, completet, bottom	1
13	6000-029639	Handle, completet, door, glass front Ver. 2	1
14	6000-027465	Complete handle for shaker	1
15	1013-027825	Stop bracket for glass front	3

## Parts - Baking oven door



Pos.	No.	Name	Qty.
1	0008-0036	M4x6 With flat head	4
2	0008-1002	Set screw	2
3	0008-018935	Round head rivet steel	2
4	0021-020355	Glass	1
5	0023-3010	Glass gasket	
		Textile glass 6 mm, with adhesive, black L=0.36 m	2
6	0030-019579	Baking oven door	1
7	0050-0301	Rails for baking racks	2
8	0050-0302	Baking racks	1
9	1013-0432	Glass clips	4

## 2. Appendix A

### The Clean Air Act 1993 and Smoke Control Areas.

Under the Clean Air Act local authorities may declare the whole or part of the district of the authority to be a smoke control area. It is an offence to emit smoke from a chimney of a building, from a furnace or from any fixed boiler if located in a designated smoke control area. It is also an offence to acquire an "unauthorized fuel" for use within a smoke control area unless it is used in an "exempt" appliance ("exempted" from the controls which generally apply in the smoke control area).

In England appliances are exempted by publication on a list by the Secretary of State in accordance with changes made to sections 20 and 21 of the Clean Air Act 1993 by section 15 of the Deregulation Act 2015. Similarly, in Scotland appliances are exempted by publication on a list by

Scottish Ministers under section 50 of the Regulatory Reform (Scotland) Act 2014. In Wales and Northern Ireland these are authorized by regulations made by Welsh Ministers and by the Department of the Environment respectively.

Further information on the requirements of the Clean Air Act can be found here:

<https://www.gov.uk/smoke-control-area-rules>

Your local authority is responsible for implementing the Clean Air Act 1993 including designation and supervision of smoke control areas and you can contact them for details of Clean Air Act requirements

The Scan-Line 910-920B-920S have all been recommended as suitable for use in smoke control areas when burning dry wood logs.

## Installation Instructions Contents

2.	Installation instructions .....	21
2.1	Distance requirements .....	21
2.2	Floor .....	21
2.3	Chimney connection .....	21
2.4	Combustion air and ventilation .....	22
2.5	Stove drawings/measurments .....	22-23
2.6	Installing the stones .....	24
	Installing of Scan-Line 910.....	26
	Installing of Scan-Line 920B .....	31
	Installing of Scan-Line 920S .....	37
2.7	Door stop location.....	44
2.8	Connecting direct air below or behind.....	44
2.9	Clearances for installation EN 16510 .....	45
	EU Declaration of Conformity.....	47

### Remember

The stove and chimney installation, must comply with local regulations, including those referring to national and European standards.

## 2. Installation instructions

The stove installation must be in accordance with national, European and possibly local regulations. You must follow local regulations with regard to installation of chimney and connection to the chimney. We recommend that you let a professional Heta dealer install the stove. Alternatively, you can ask the local chimney sweep before installation. Be aware that it is always the owner himself who has responsibility for ensuring that applicable rules are complied with.

A modern stove places heavy demands on the chimney due to the high efficiency. It may be necessary to enhance or even replace an old chimney.

### Remember

1. Always ensure free access to any cleaning doors in a chimney.
2. Always ensure ample fresh air to the room.
3. Exhaust/extraction fans in the house can reduce or create negative draft in the chimney. Reduced draft can lead to the stove having adverse combustion properties. It may result in smoke coming out of the stove when the door is open. A negative draft due to an exhaust/extraction fan can cause the chimney to work in reverse, drawing smoke into the house because of the fan.
4. Any air vents must not be covered.

### 2.1 Distance Provisions

There is a difference between installation next to flammable wall or non-flammable wall.

For non-combustible walls, a minimum of 5 cm is recommended between the oven and the wall for cleaning purposes behind the oven.

**The minimum distance to combustibles can be found on the model plate provided with the stove or on page 15 of this manual.**

### 2.2 Floor

You must ensure that the floor can support the weight of the stove and a top-mounted steel chimney.

In front of the fireplace insert, the substrate must consist of non-combustible material, for ex. Steel/glass plate, stone or tile floor. The size of the non-combustible surface must follow the applicable national and local regulations. Pro-

tecting your floor from embers that may fall out of the oven.

Distances see data table page 15.

Pay special attention to the distance from flammable floor, which is also valid even if there are a steel, glass, stone or tile over flammable materials.

These stoves can be installed on a 12 mm non combustible hearth.

### 2.3 The chimney connection

The chimney opening must follow national and local regulations. However, the area of the opening should never be less than 175 cm<sup>2</sup>, which corresponds to a diameter of 150 mm. If a damper is fitted in the flue gas pipe, there must always be at least 20 cm<sup>2</sup> of free passage, even when the damper is in its “closed” position.

If local regulations permit, two contained stoves can be connected to the same chimney. However, you must abide by local regulations regarding the distance between the two connections.

**The stove must never be connected to a chimney that is linked to a gas fire stove.**

An efficient stove makes high demand on chimney properties – so always have your local chimney sweep evaluate your chimney.



### Connection to a brick chimney

Brick a thimble into the chimney and seat the flue gas pipe in this.

The thimble and flue gas pipe must not penetrate the chimney opening itself, but must be flush with the inside of the chimney duct. Joins between brickwork, the thimble and flue gas pipe must be sealed with fireproof material and / or beading. Heta A/S stresses that it is of utmost importance that this is done correctly with very tight joints. As mentioned earlier, we recommend that setup and installation be left to a professional Heta dealer.

## Connection to a steel chimney

The steel chimney must meet T400 at least.

When installing the chimney through the ceiling, national and local regulations must be followed regarding distances to flammable materials.

It is important that the chimney is mounted with a roof support so that the stove's top plate does not support the chimney (the stove is approved to be able to carry 120 kg.)

## 2.4

### Combustion air and Ventilation

The stove is approved as a room air dependent stove in accordance with EN 16510. All the combustion air in the inset stove comes from the room in which it is fitted. However, by connecting a sealed air inlet to the stove's air intake connector, the stove can be supplied with external combustion air. In this respect, the following requirements must be met:

- Only approved materials may be used from the ventilation unit to the air inlet vent.
- The air inlet vent must be fitted correctly and insulated to prevent formation of condensate. The cross section of the vent and grille must be at least 78 cm<sup>2</sup>.

- If the vent leads out into the open air, please note that the grille must be fitted with suitable wind protection. There must be no risk that the grille can get clogged by leaves, etc.
- The stove has been tested with 3 m of 100 mm pipe, with 3 90 degree bends.

## Ventilation

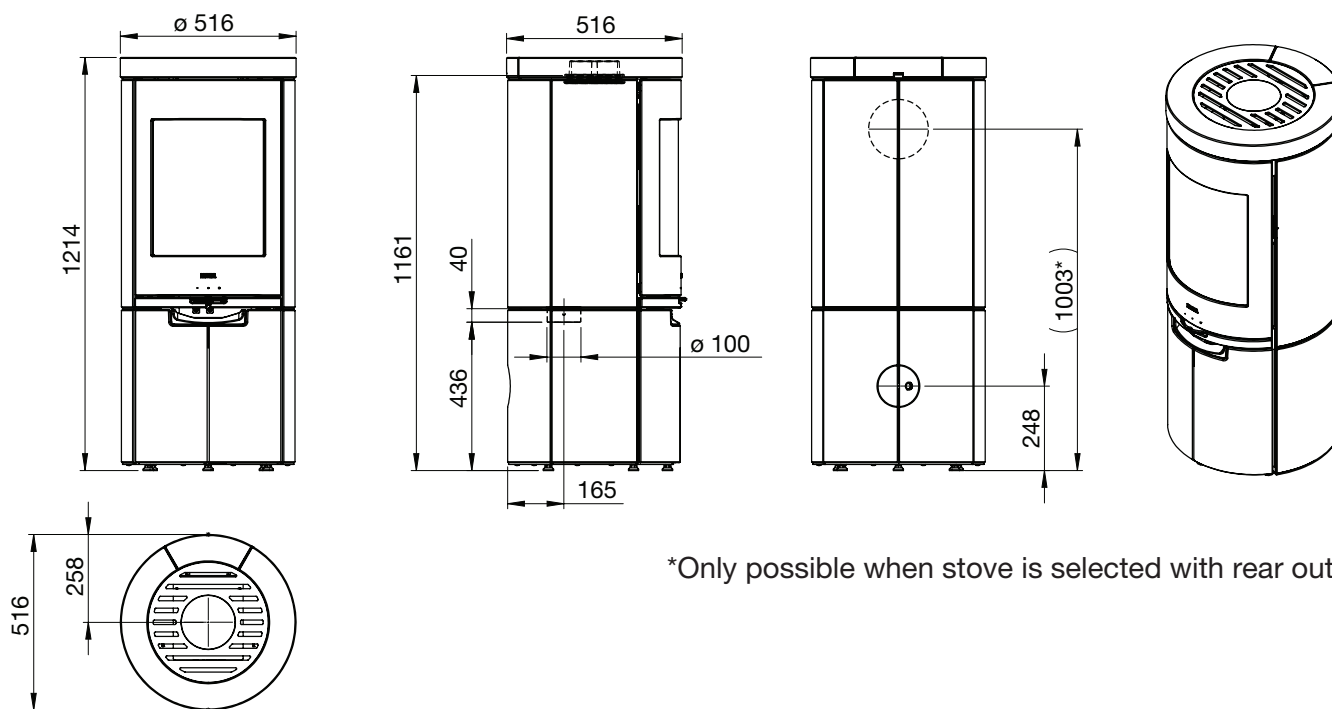
Adequate ventilation must be provided in accordance with building regulations (Doc J Oct 2010) especially when installing in newer build properties when the stove is not going to be installed to an outside air supply.

The Scan-Line 910-920B-920S requires the additional ventilation, when not connected to direct air, because it has a greater output than 5 kW. The Scan-Line 910-920B-920S have a nominal output of less than 6.8 kW and does not need additional ventilation in older properties where it will be ventilated by natural leakage.

Houses built after 2008 where the air leakage rate is less than 5 m<sup>3</sup> / hour / m<sup>2</sup> then a ventilator equivalent to 550 mm<sup>2</sup> per kW output will be required (4.5 kW x 550 mm<sup>2</sup> = 2475 mm<sup>2</sup>) unless the stove is connected to an outside fresh air supply.

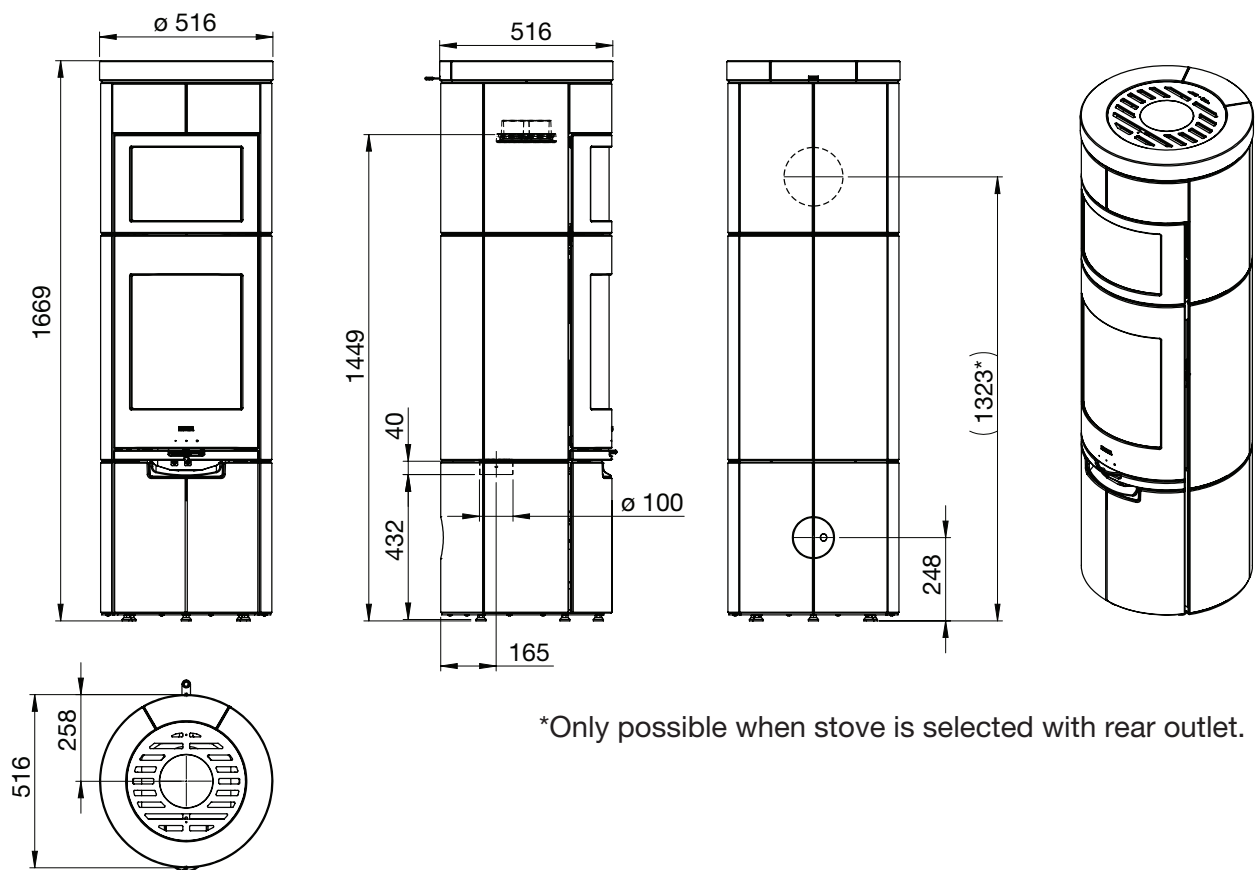
## 2.5 Stove drawings/measurments

### Scan-Line 910



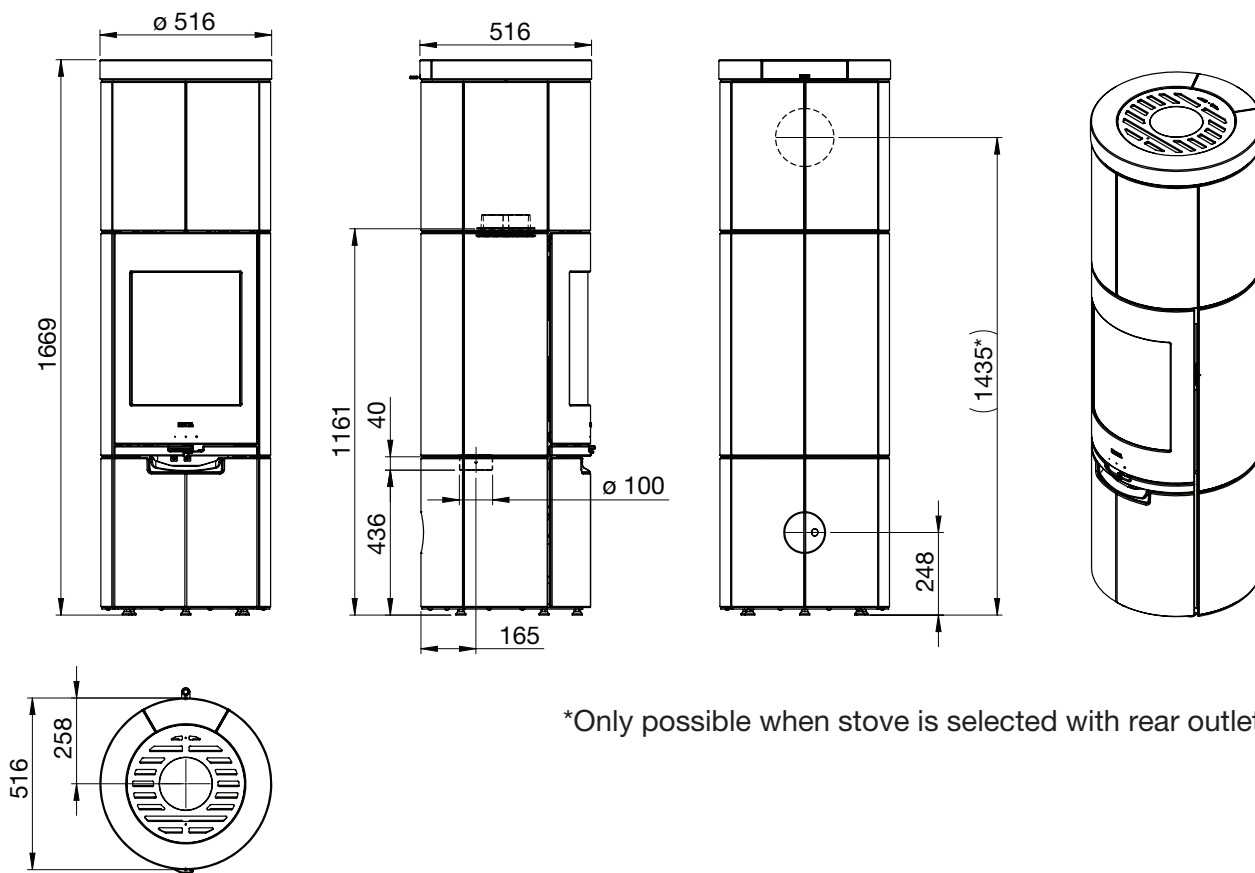
\*Only possible when stove is selected with rear outlet.

Scan-Line 920B



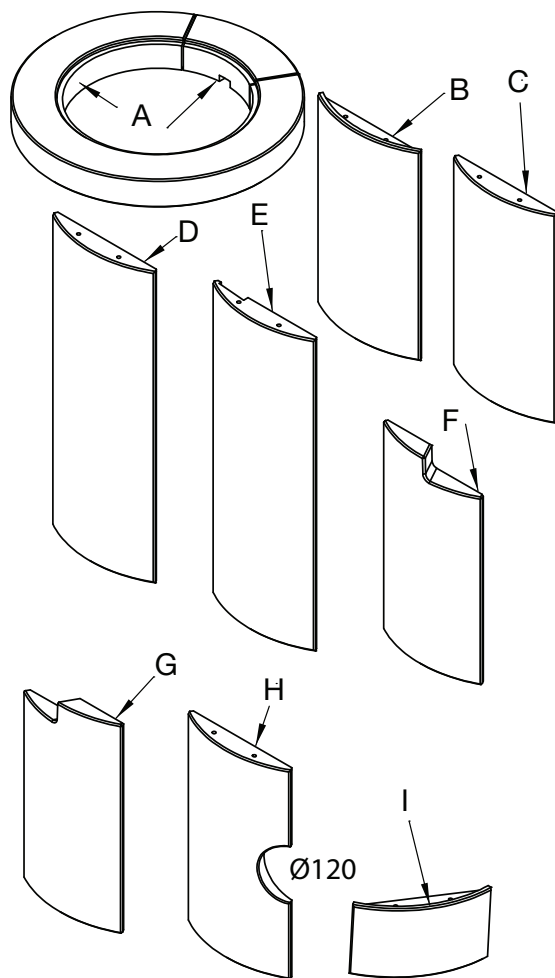
\*Only possible when stove is selected with rear outlet.

Scan-Line 920S

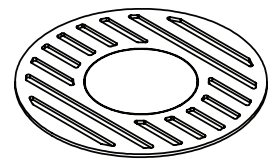


\*Only possible when stove is selected with rear outlet.

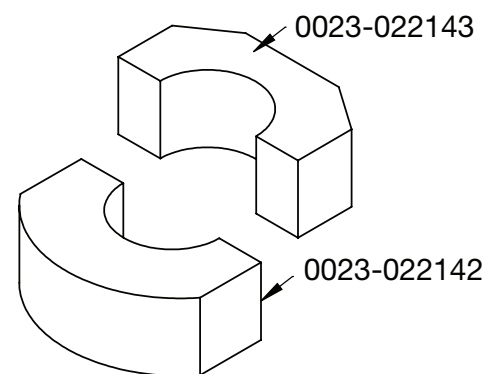
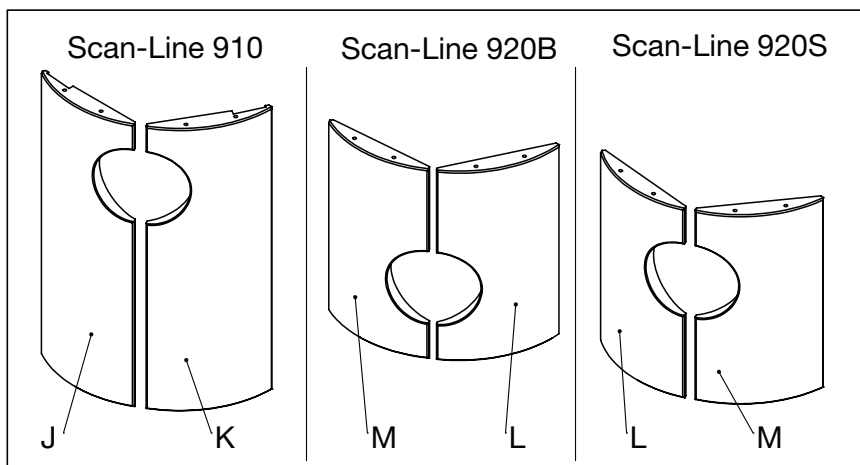
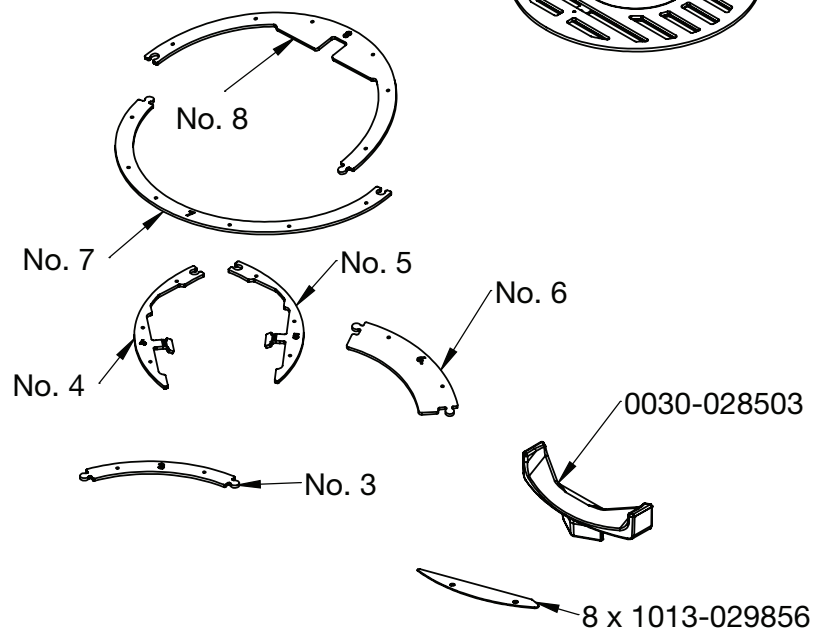
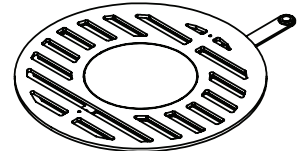
### Stone overview



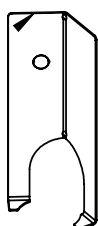
1013-028339  
Convection grate  
for Scan-Line 910



6000-028445  
Assembled  
convection grate for  
Scan-Line 920B and  
Scan-Line 920S



1013-029185



**Must be installed  
if fresh air is not  
connected.**

0008-0212

0008-0086

1013-028810

Soapstone

8 x 0008-0035 M6 x 8

Limestone & Greywood

8 x 0008-0006 M6 x 12

## Stone overview Limestone / Greywood

	Lime stone	Greywood			
	Item No.	Item No.	910	920B	920S
A	0023-029443	0023-029833	1	1	1
B	0023-029440	0023-029830	X	X	2
C	0023-029438	0023-029828	2	6	6
D	0023-029439	0023-029829	2	2	2
E	0023-029441	0023-029831	2	2	2
F	0023-029437	0023-029827	1	1	1
G	0023-029436	0023-029826	1	1	1
H	0023-029442	0023-029832	2	2	2
I	0023-029444	0023-029834	X	2	X
No. 1	1013-028321	1013-028321	1	1	1
No. 2	1013-028425	1013-028425	1	1	1
No. 3	1013-028334	1013-028334	1	2	2
No. 4	1013-028508	1013-028508	1	1	1
No. 5	1013-028435	1013-028435	1	1	1
No. 6	1013-029813	1013-029813	1	X	X
No. 7	1013-028323	1013-028323	X	1	1
No. 8	1013-029812	1013-029812	X	1	1
0008-0212	M6 x 10	M6 x 10	3	3	3
0008-0006	M6 x 12	M6 x 12	8	8	8
0008-0086	M6 x 30	M6 x 30	16	28	28
0023-022142	Accumulation stone	Accumulation stone	X	X	1
0023-022143	Accumulation stone	Accumulation stone	X	X	1
0030-028503	Handle for drawer	Handle for drawer	1	1	1
1013-028810	Adjustment tool	Adjustment tool	1	1	1
1013-028339	Convection	Convection	1	X	X
1013-029185	Cover for fresh air	Cover for fresh air	1	1	1
1013-029856	Adjustment plate	Adjustment plate	X	8	8
6000-028445	Adjustable convection	Adjustable convection	X	1	1

## Bricks delivered with ordered rear outlet

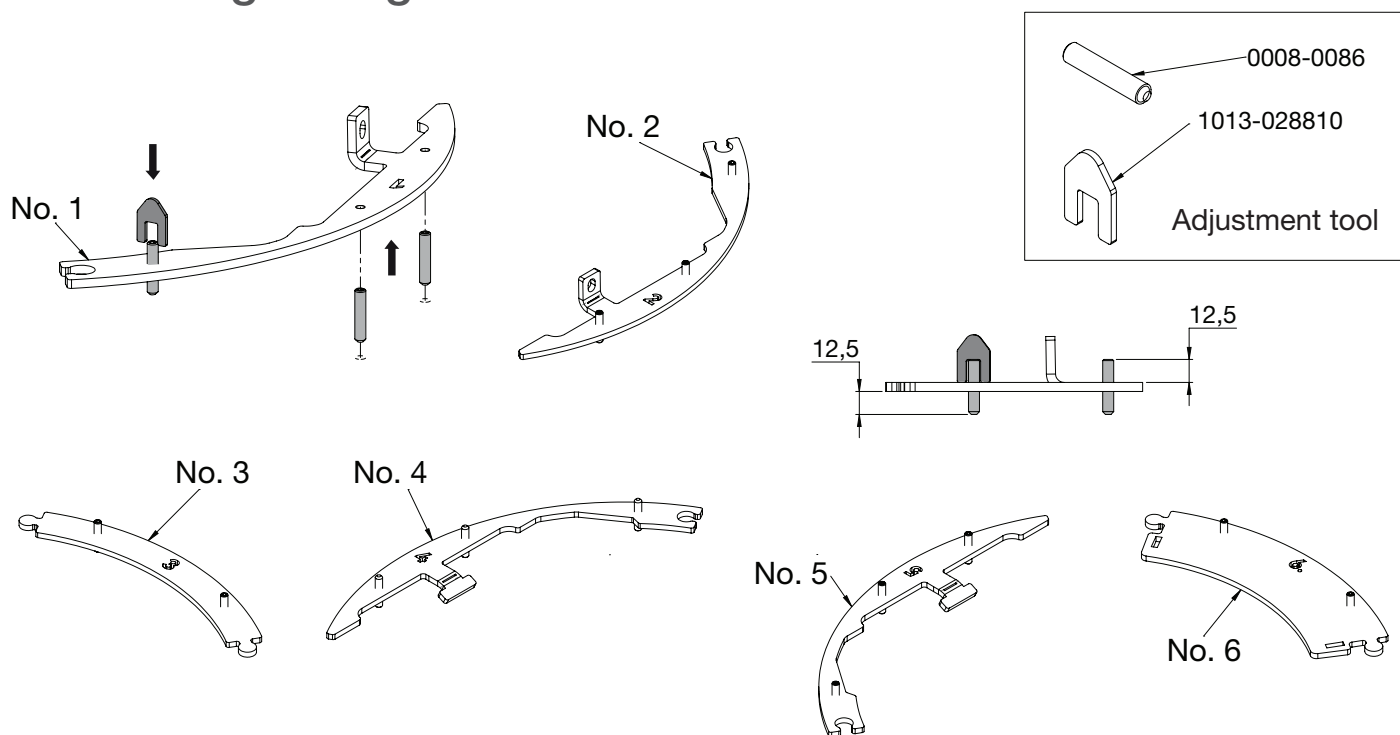
	Soap stone	Lime stone	Greywood			
	Item No.	Item No.	Item No.	910	920B	920S
B	0023-028322	0023-029440	0023-029830	X	X	X
C	0023-028316	0023-029438	0023-029828	X	X	X
D	0023-028317	0023-029439	0023-029829	X	X	X
E	0023-028329	0023-029441	0023-029831	X	X	X
J	0023-030474	0023-030611	0023-030616	1	X	X
K	0023-030475	0023-030612	0023-030617	1	X	X
L	0023-030477	0023-030614	0023-030618	X	1	1
M	0023-030478	0023-030615	0023-030619	X	1	1

## Stone overview Soapstone

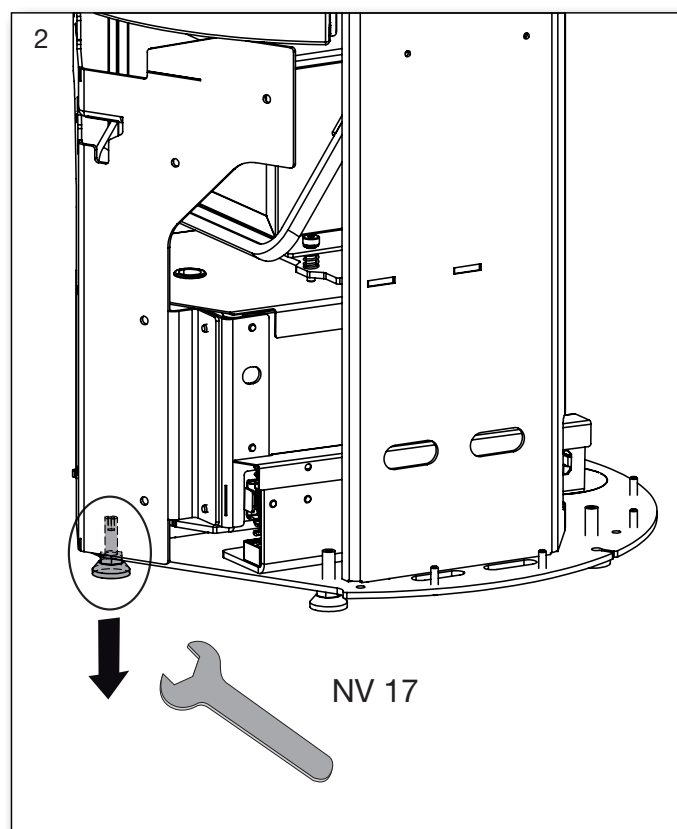
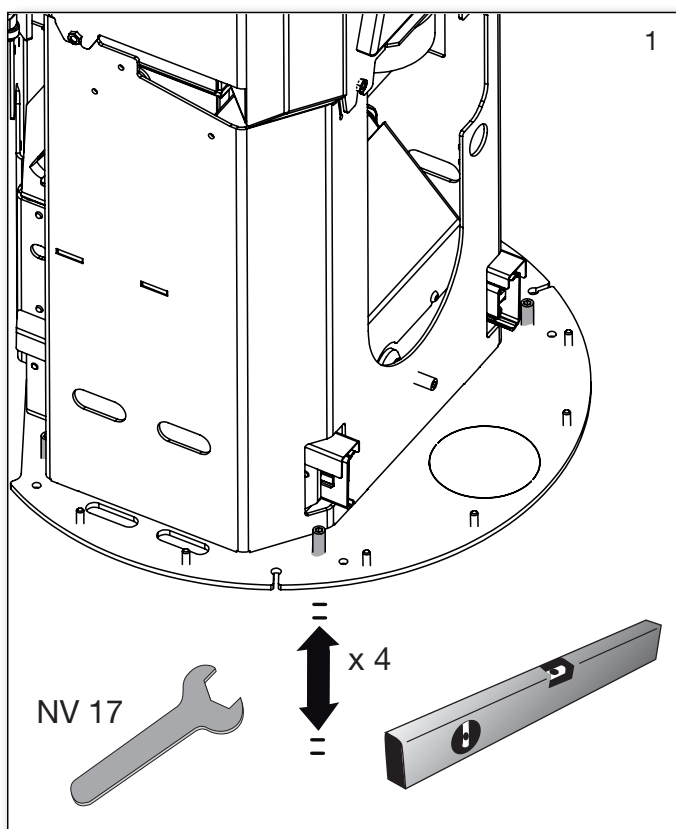
	Soap Stone			
	Item No.	910	920B	920S
A	0023-028432	1	1	1
B	0023-028322	X	X	2
C	0023-028316	2	6	6
D	0023-028317	2	2	2
E	0023-028329	2	2	2
F	0023-028315	1	1	1
G	0023-028312	1	1	1
H	0023-028332	2	2	2
I	0023-028438	X	2	X
No. 1	1013-028321	1	1	1
No. 2	1013-028425	1	1	1
No. 3	1013-028334	1	2	2
No. 4	1013-028508	1	1	1
No. 5	1013-028435	1	1	1
No. 6	1013-029813	1	X	X
No. 7	1013-028323	X	1	1
No. 8	1013-029812	X	1	1
0008-0035	M6 x 8	8	8	8
0008-0212	M6 x 10	3	3	3
0008-0086	M6 x 30	16	28	28
0023-022142	Accumulation stone	X	X	1
0023-022143	Accumulation stone	X	X	1
0030-028503	Handle for drawer	1	1	1
1013-028810	Adjustment tool	1	1	1
1013-028339	Convection	1	X	X
1013-029185	Cover for fresh air	1	1	1
1013-029856	Adjustment plate	X	8	8
6000-028445	Adjustable convection	X	1	1

# Installing of Scan-Line 910

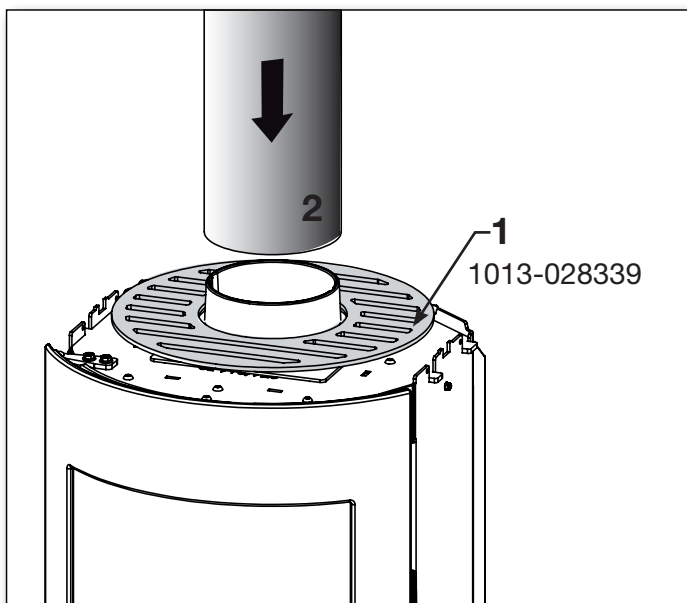
## Assembling of rings



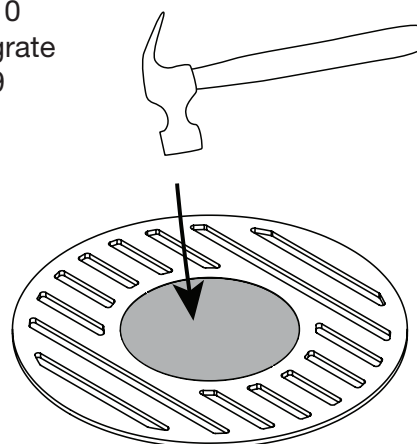
## Set up in level



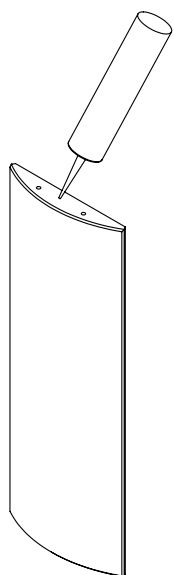
## Installing the flue - Top outlet



Knock out the plate, for top outlet  
Scan-Line 910  
Convection grate  
1013-028339

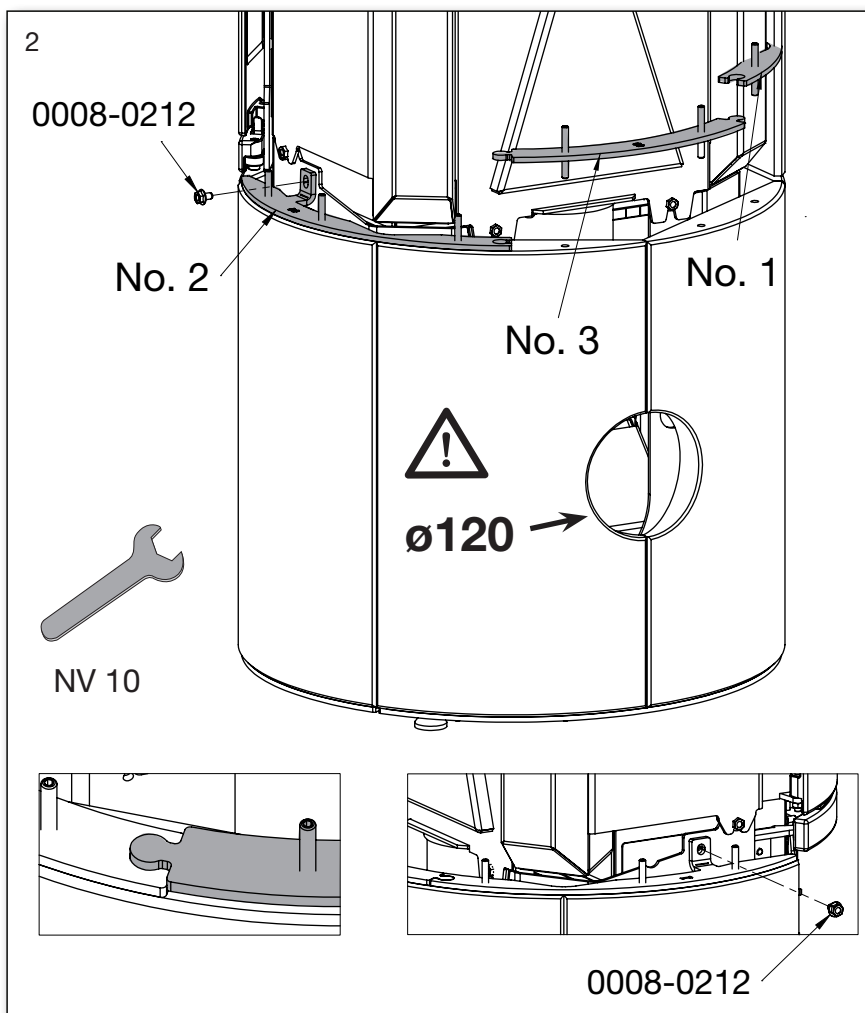
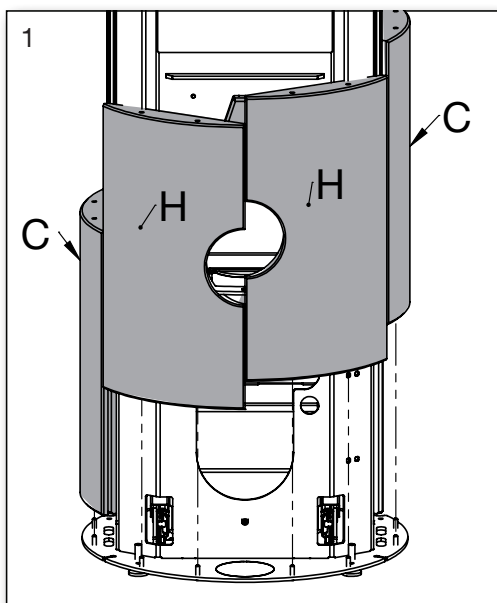


## Installing the stones

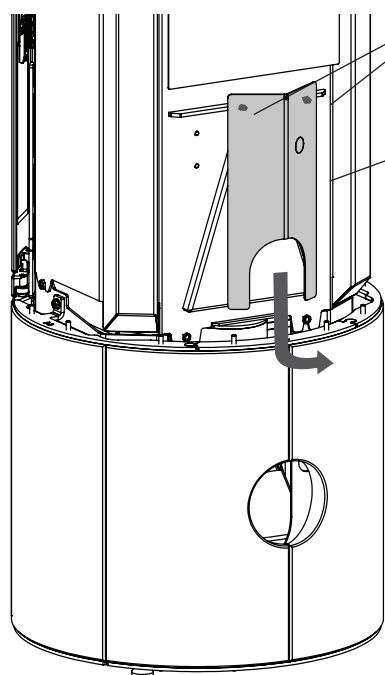


If required, lubricate the pin holes  
with a small amount of silicon.

Not included.



## Installing the cover for fresh air

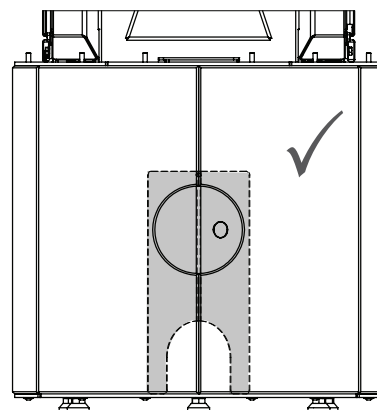


Silicone to hold the cover to the stone.

Cover 1013-029185



**Must be installed if fresh air is not connected.**

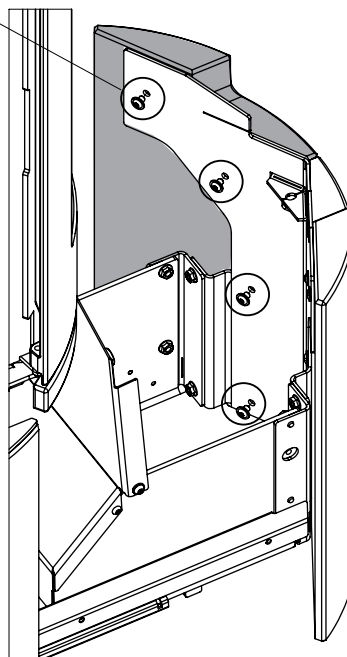
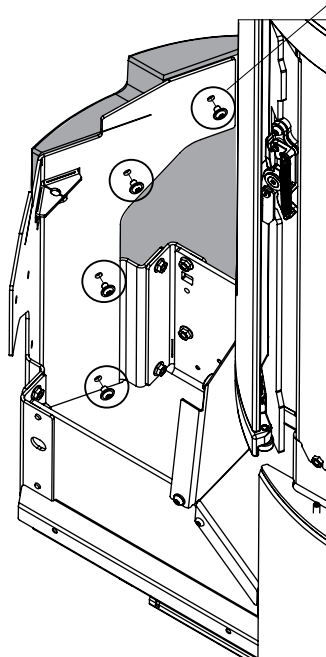


## Installing stones on the drawer

1

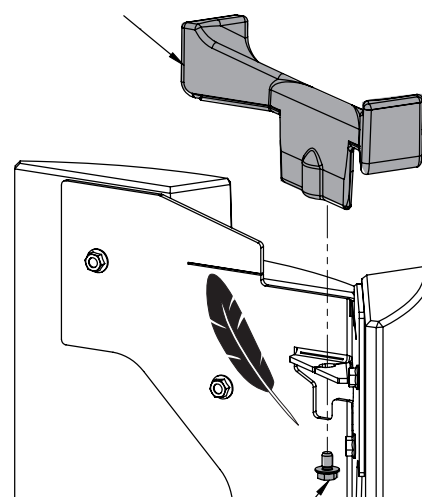
Soapstone  
8 x 0008-0035 M6 x 8

Limestone / Greywood  
8 x 0008-0006 M6 x 12



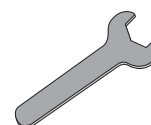
2

0030-028402

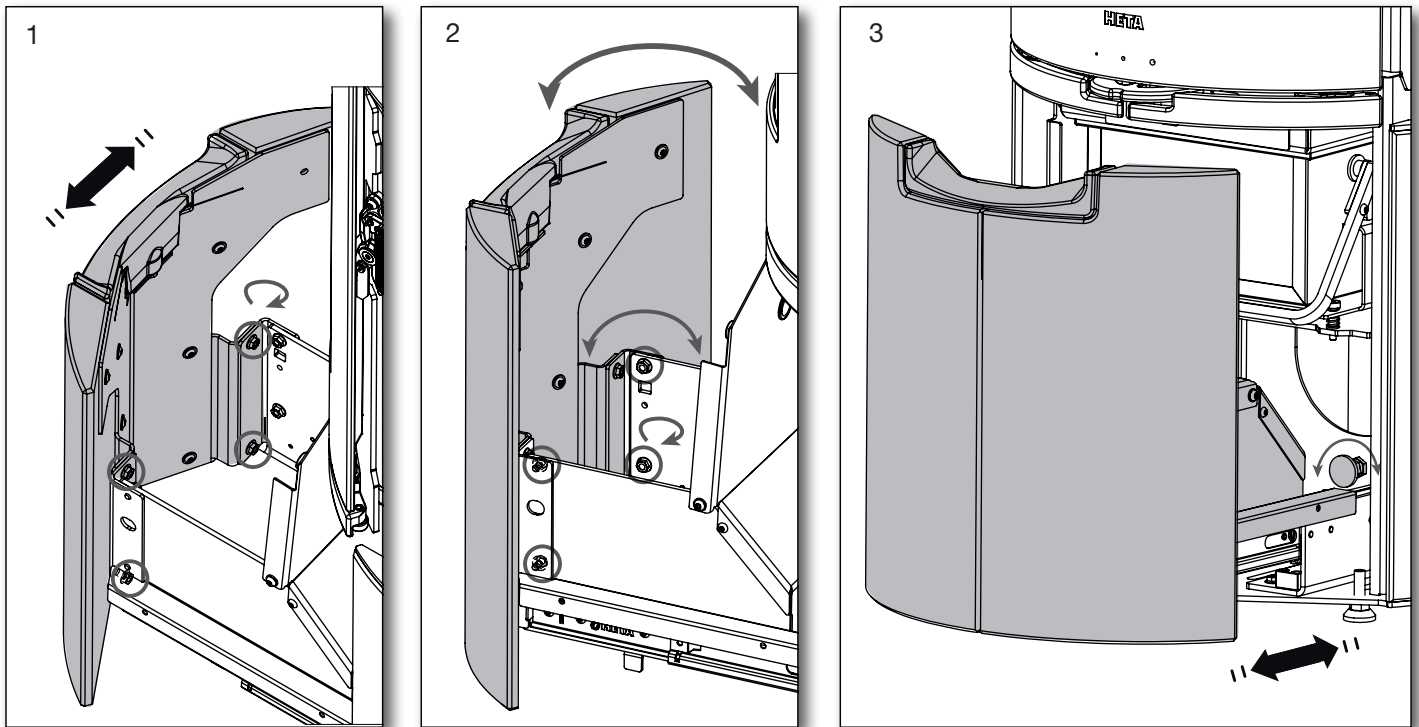


0008-0212

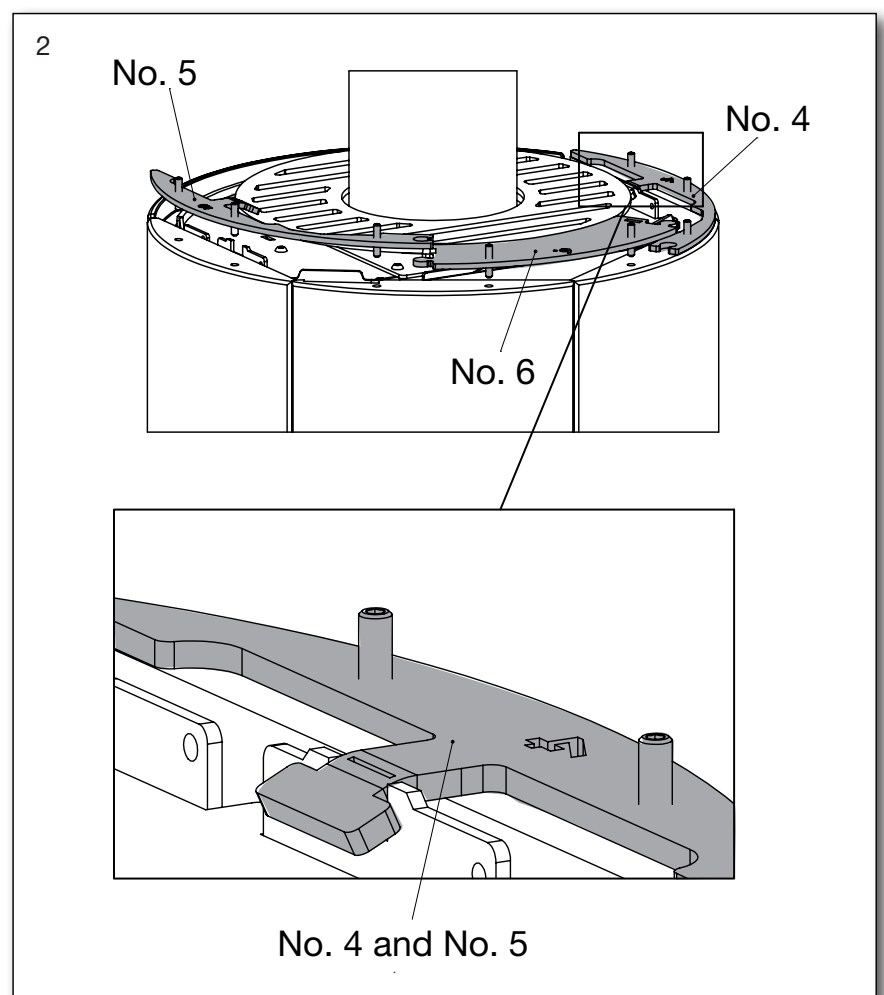
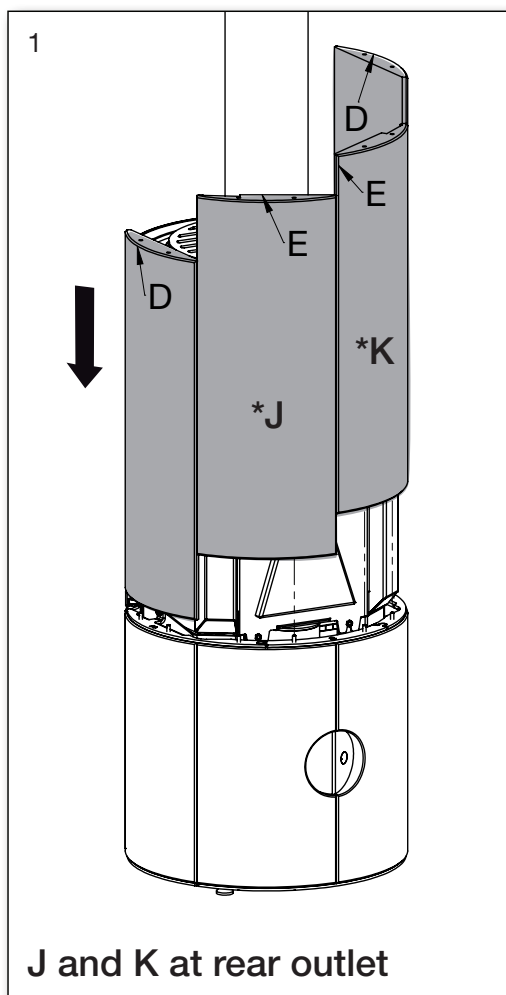
NV 10

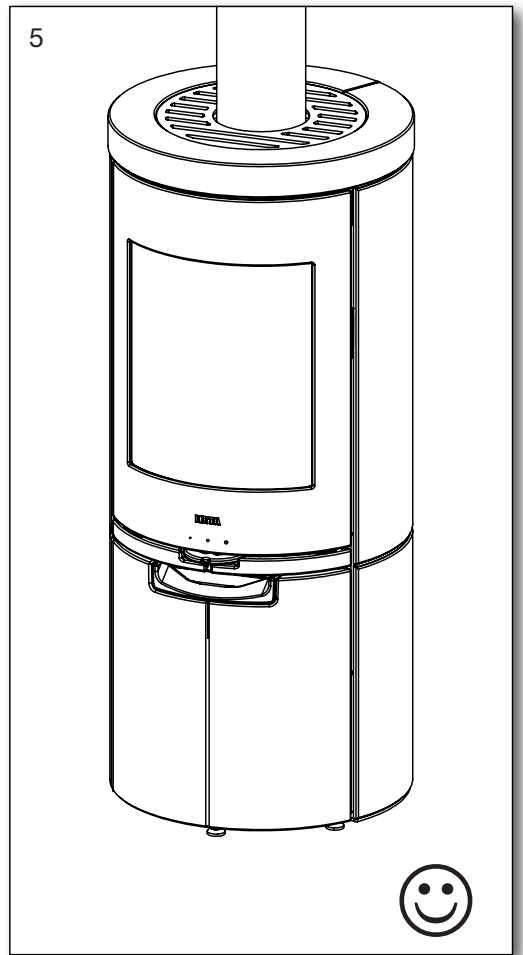
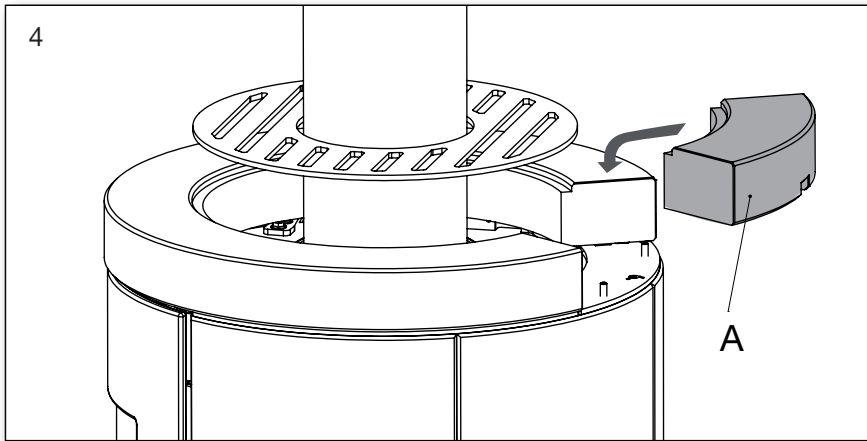
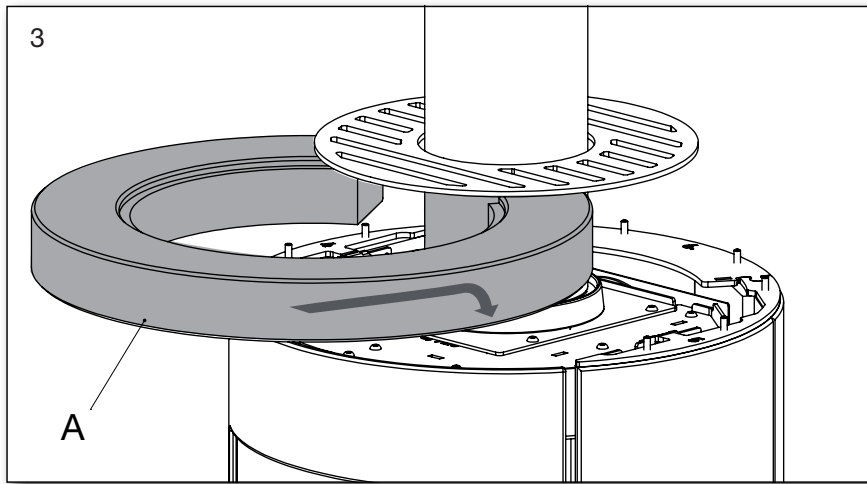


## Adjustment options for the drawer



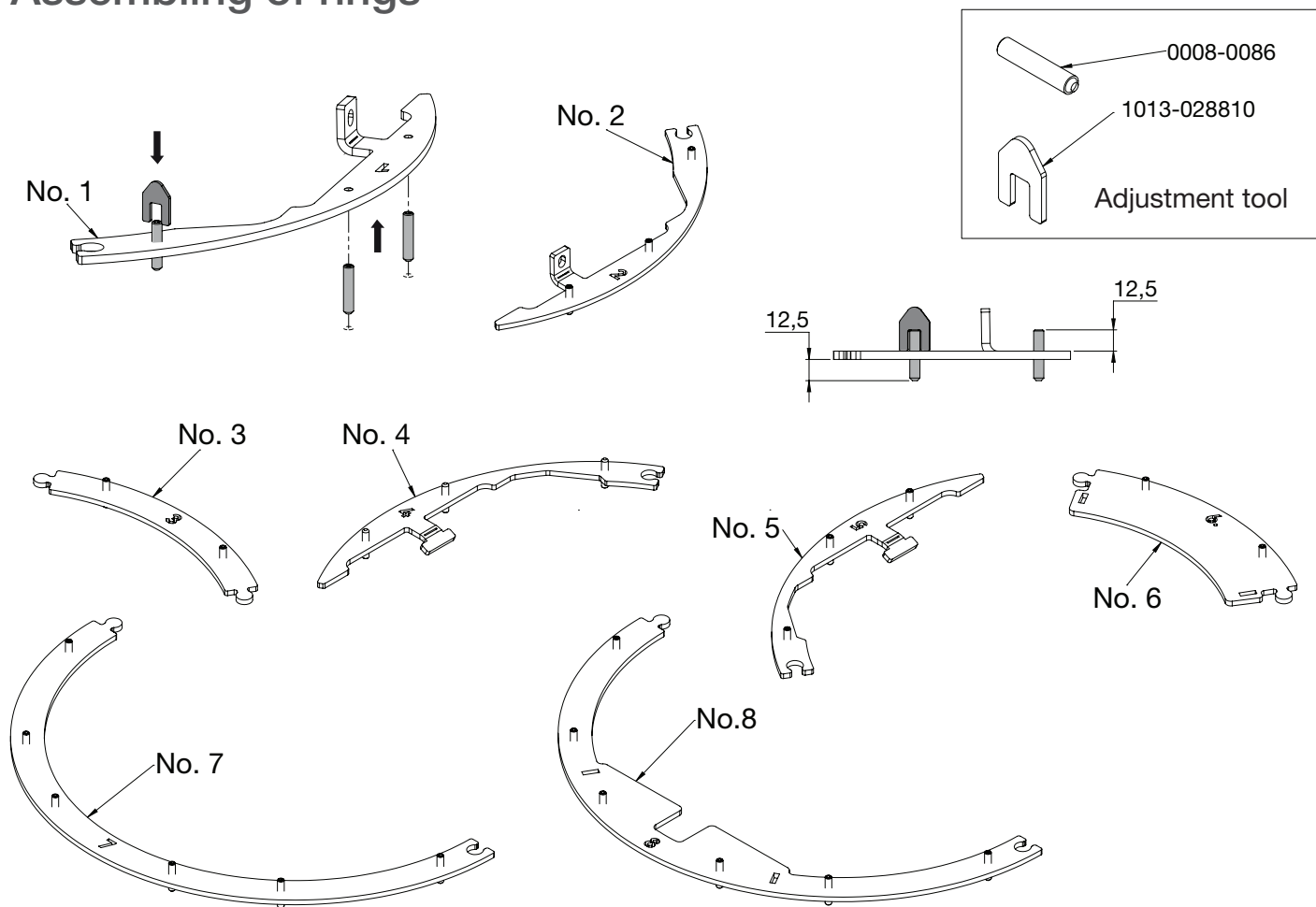
## Installing a second row of stones



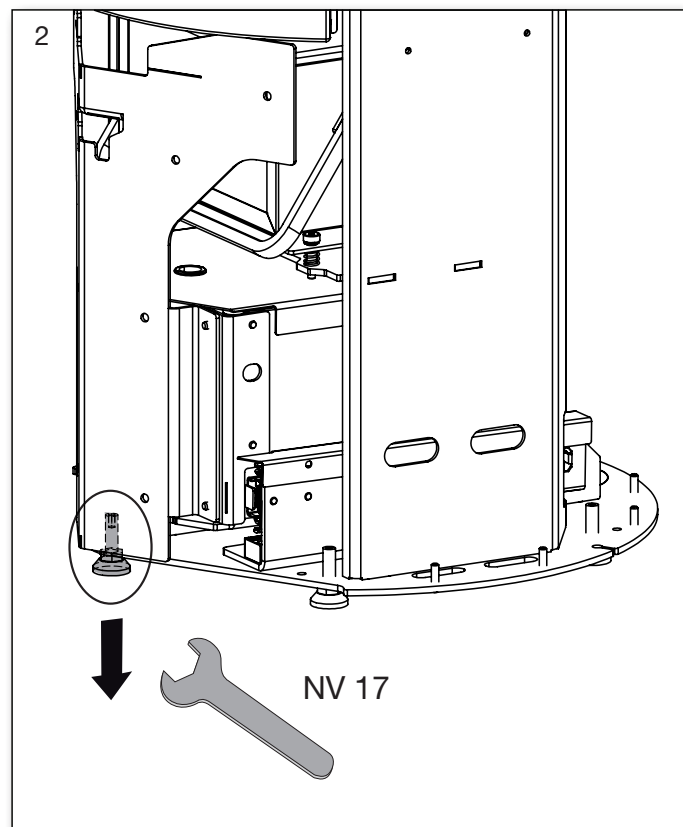
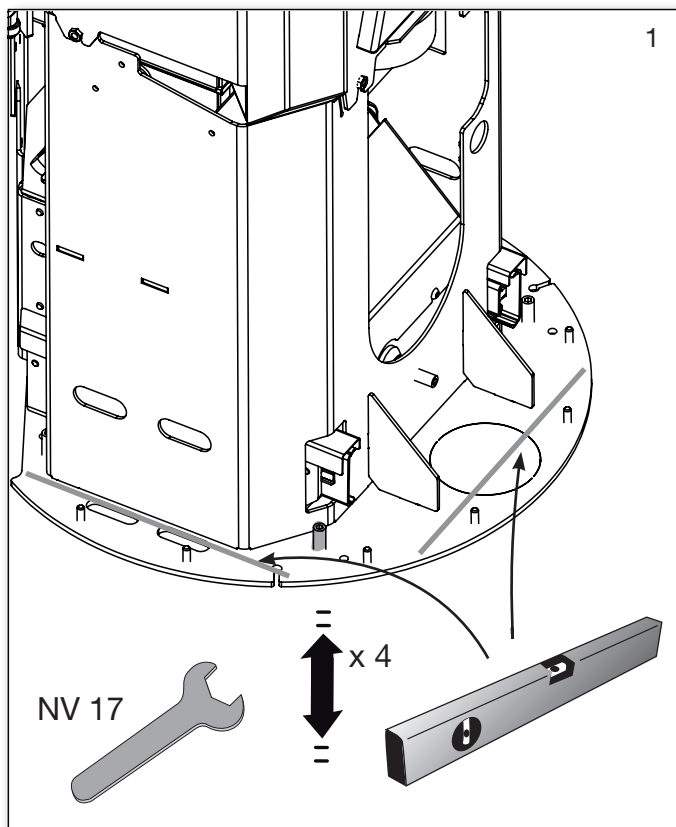


# Installing of Scan-Line 920B

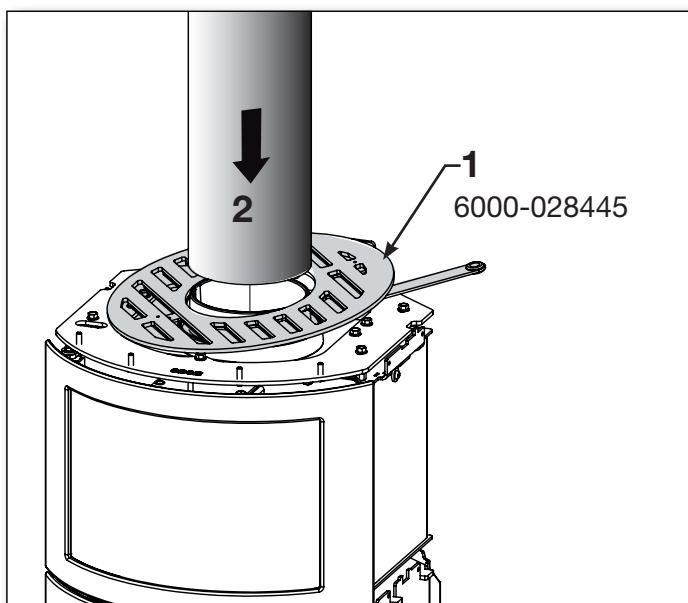
## Assembling of rings



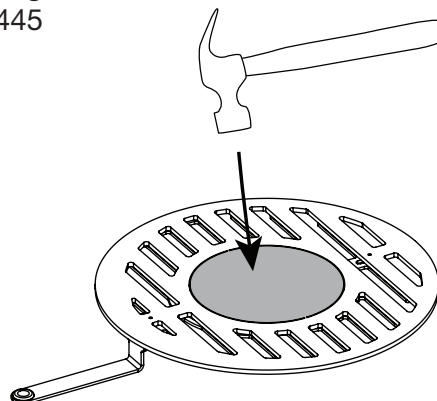
## Set up in level



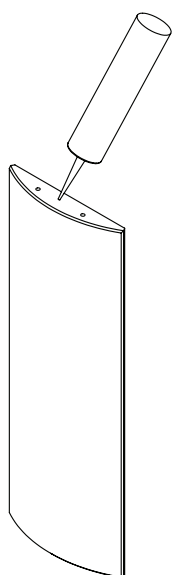
## Installing the flue - Top outlet



Knock out the plate, for top outlet  
Scan-Line 920B  
Convection grate  
6000-028445

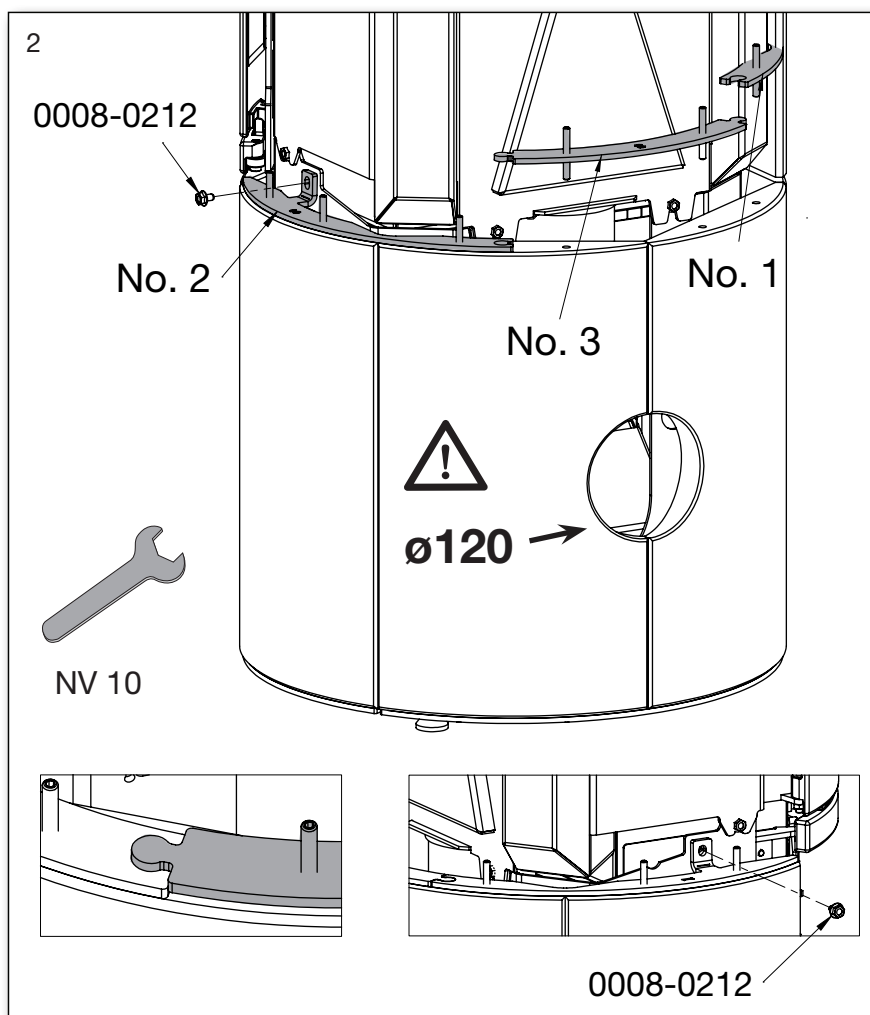
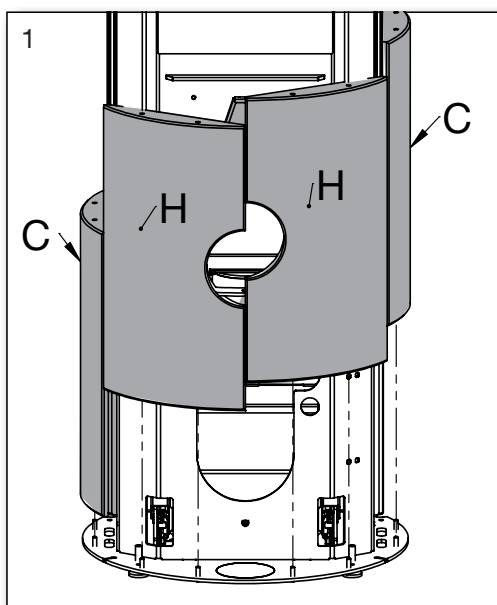


## Installing the stones

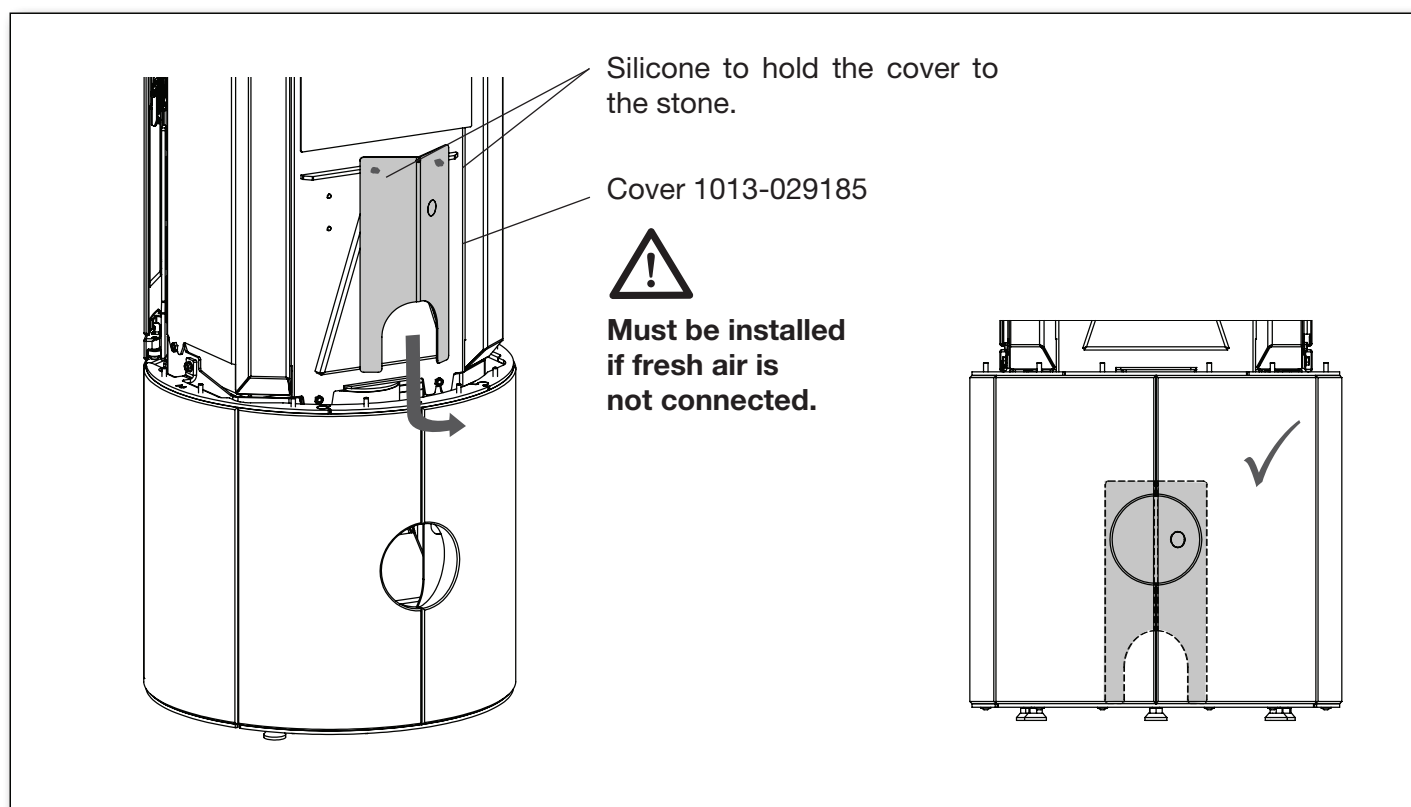


If required, lubricate the pin  
holes with a small amount  
of silicon.

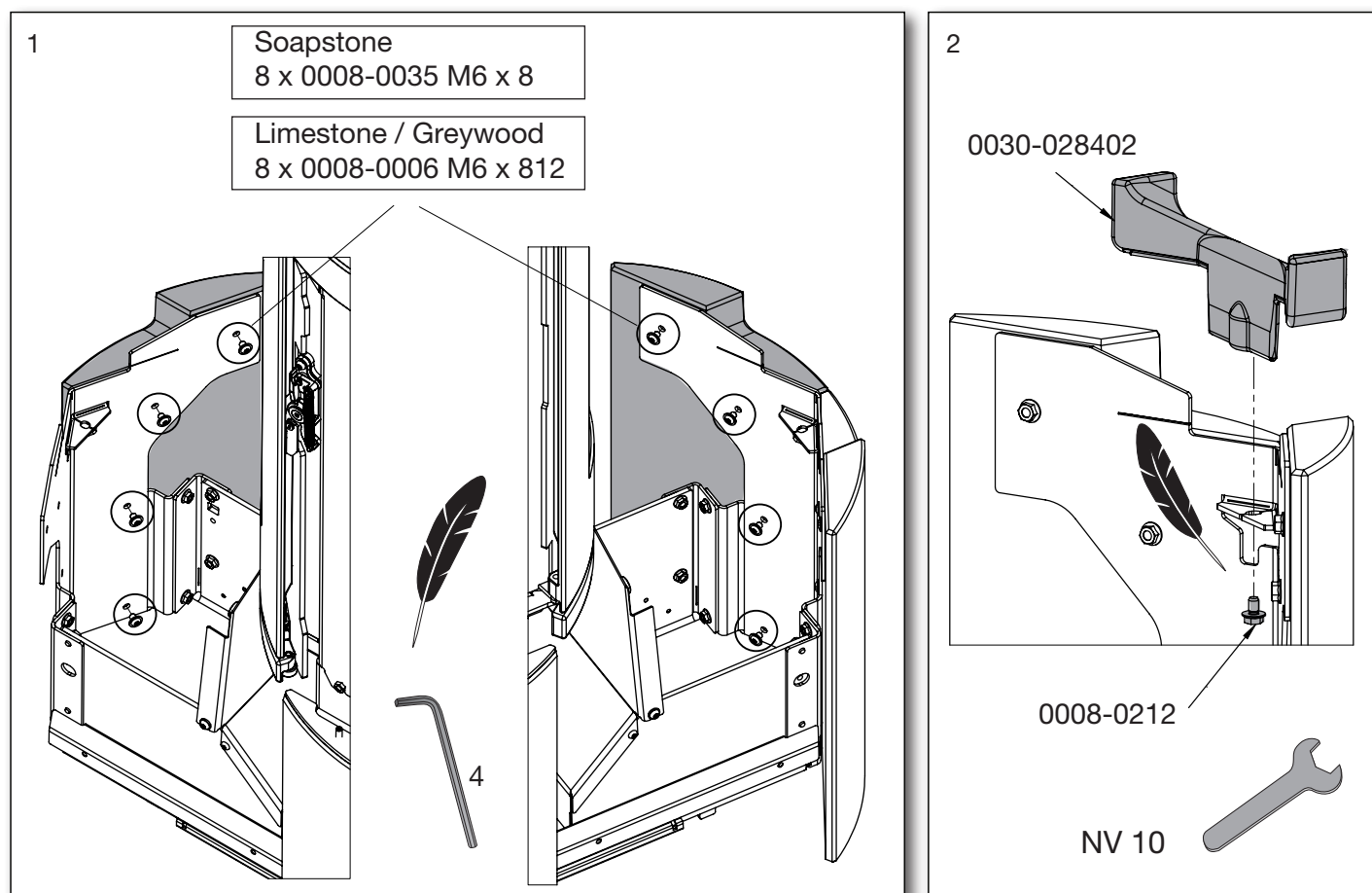
Not included.



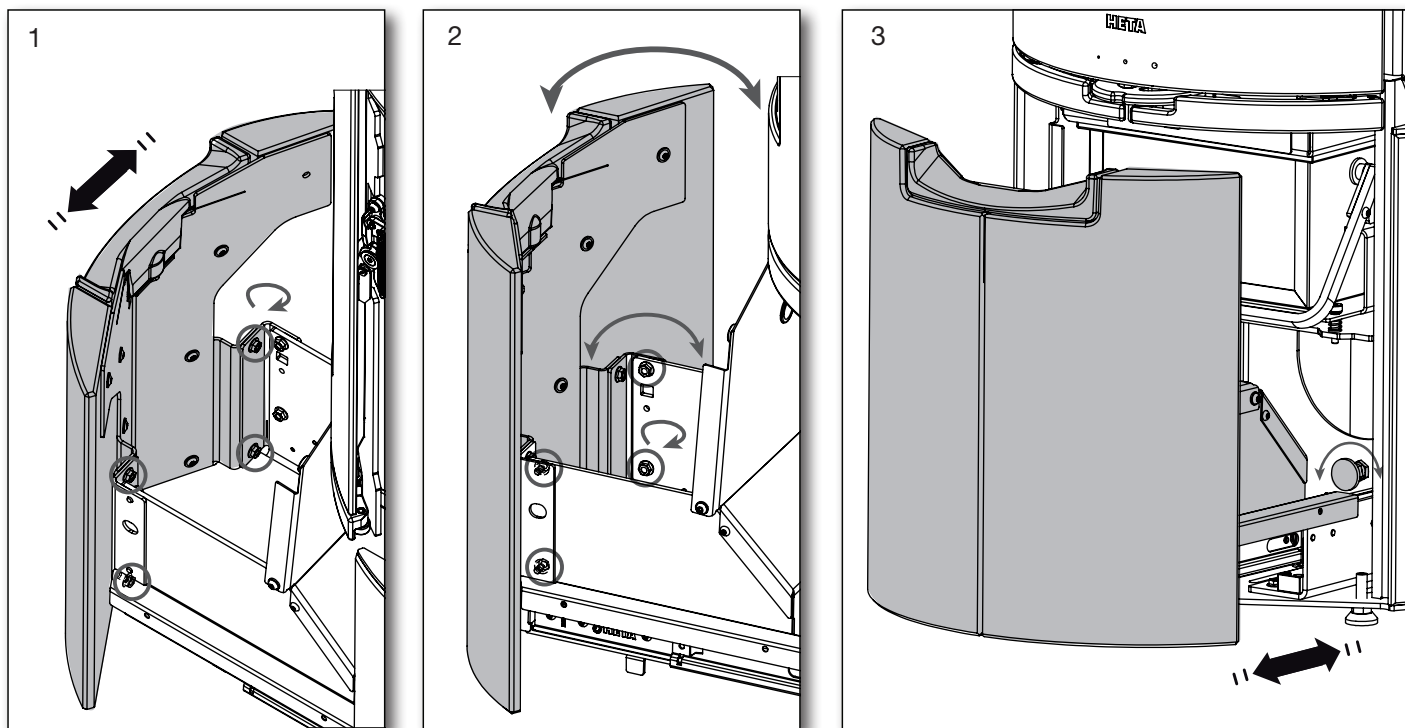
## Installing the cover for fresh air



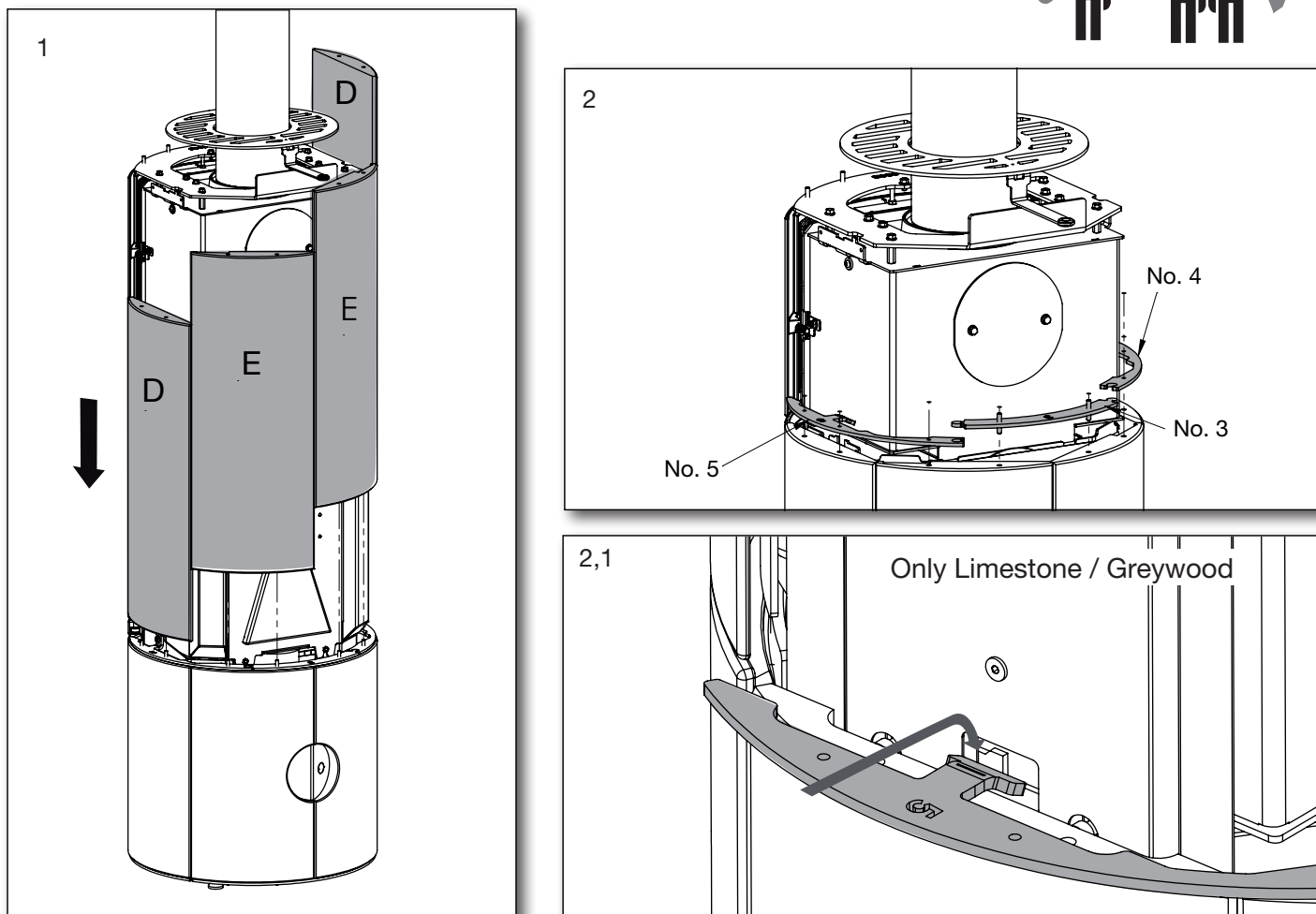
## Installing stones on the drawer

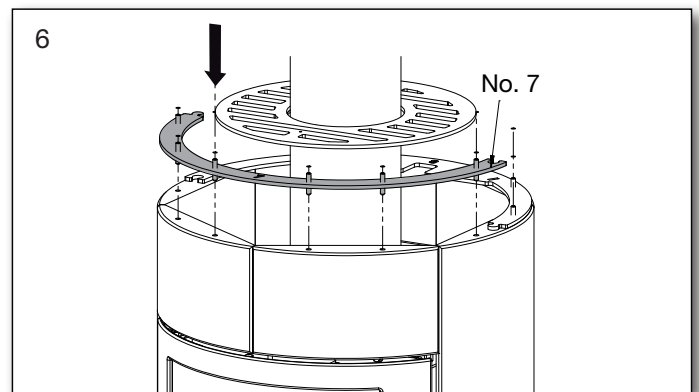
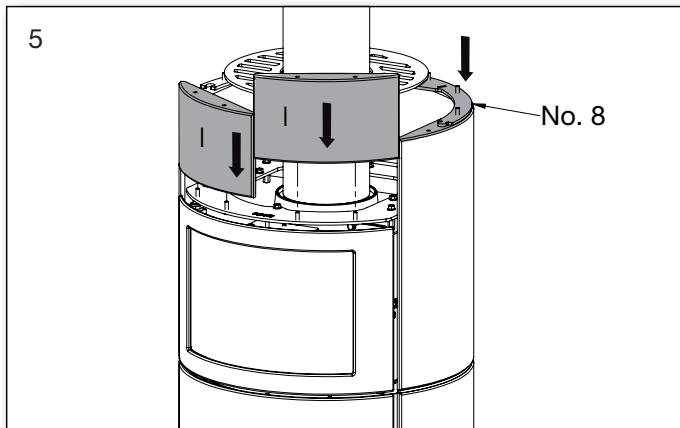
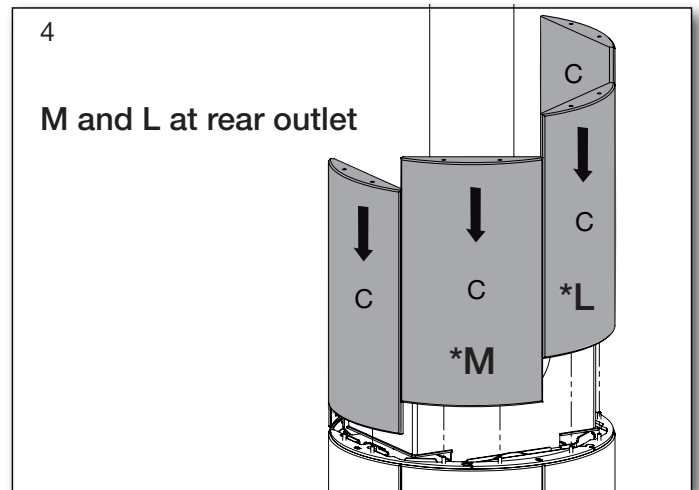
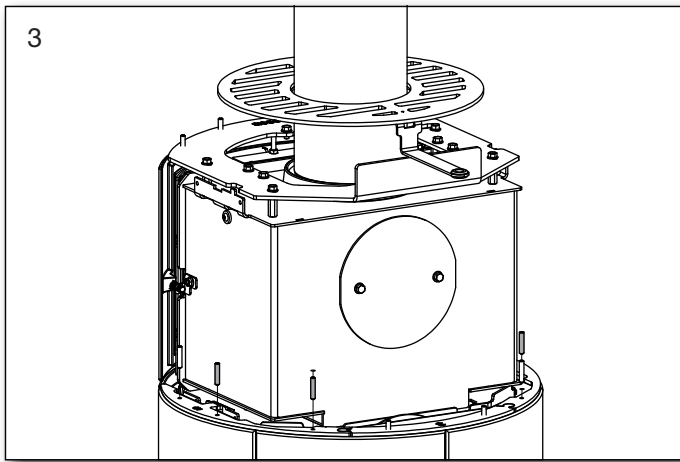


## Adjustment options for the drawer

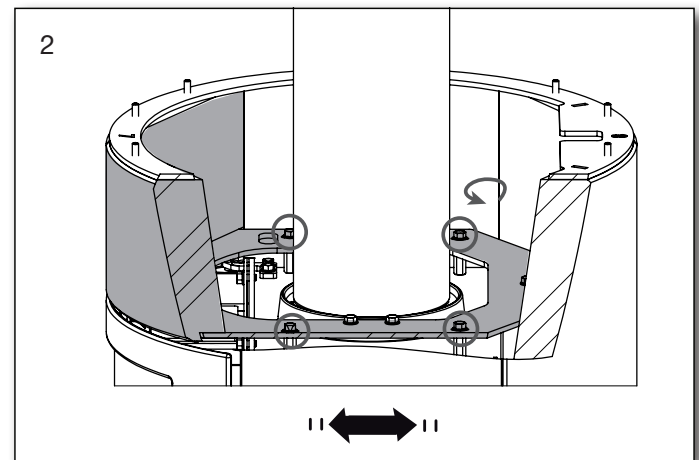
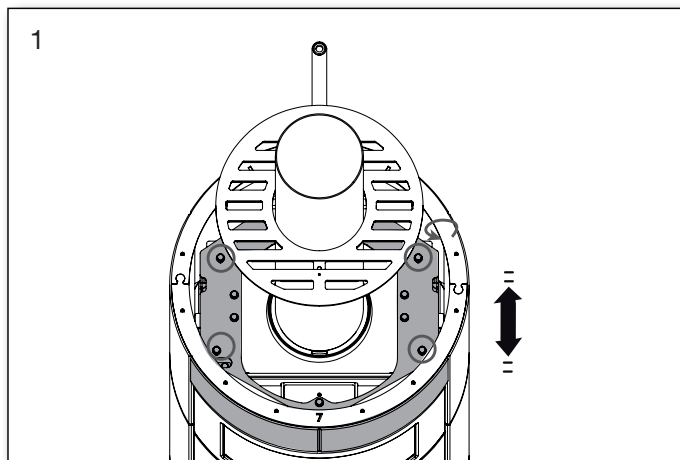


## Installing a second row of stones

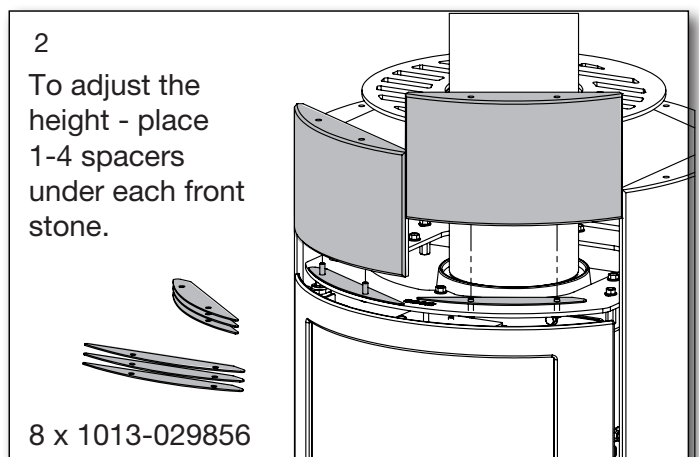
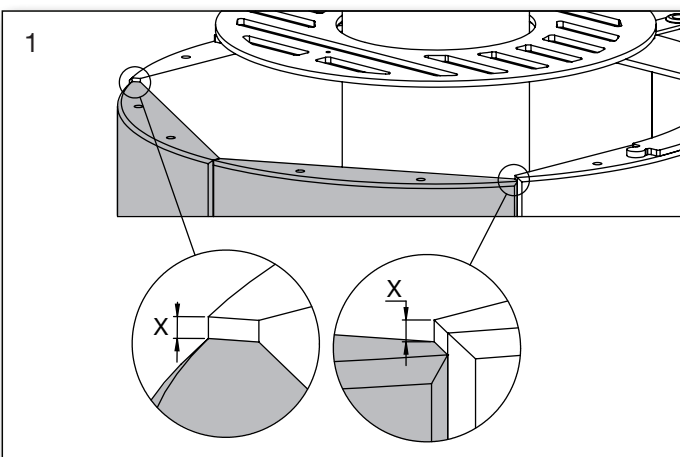


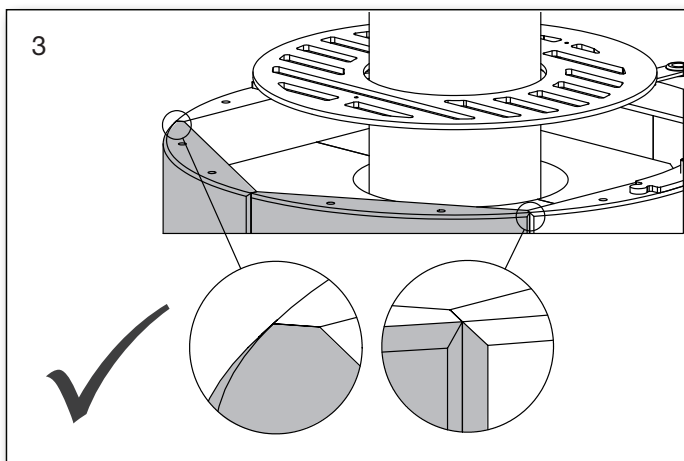


## Adjustment of the front stone

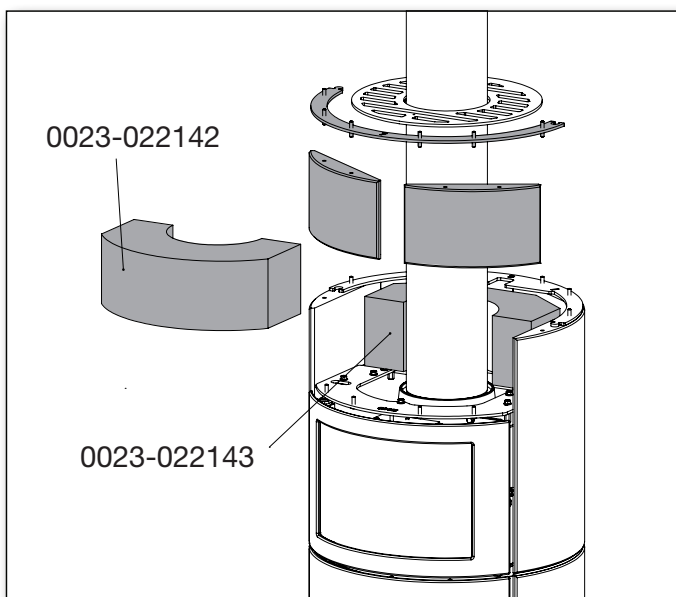


## Possible adjustment of the front stone

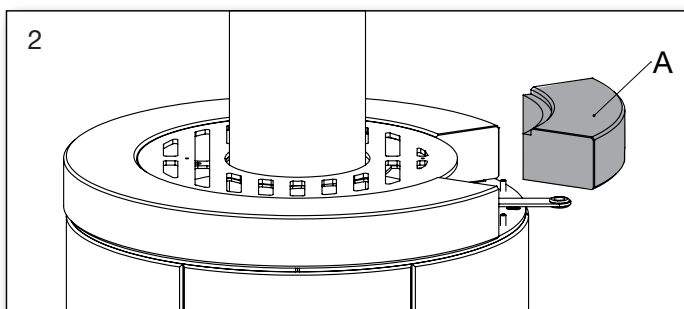
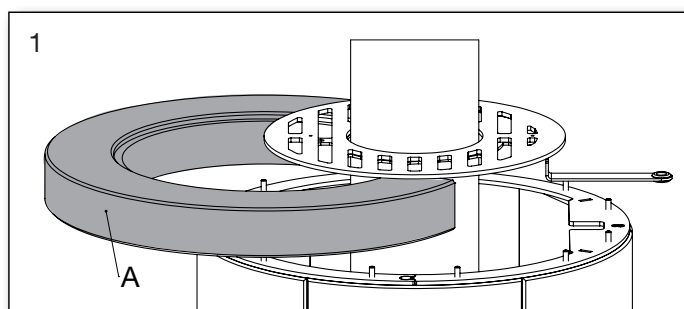




## Installing purchased accumulation stones



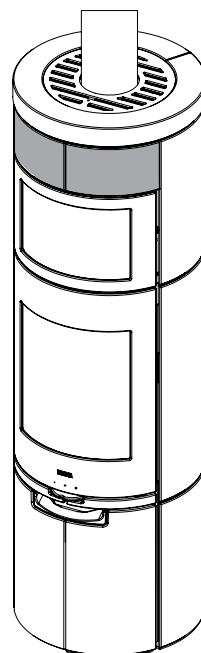
## Scan-Line 920B Installing the top



3

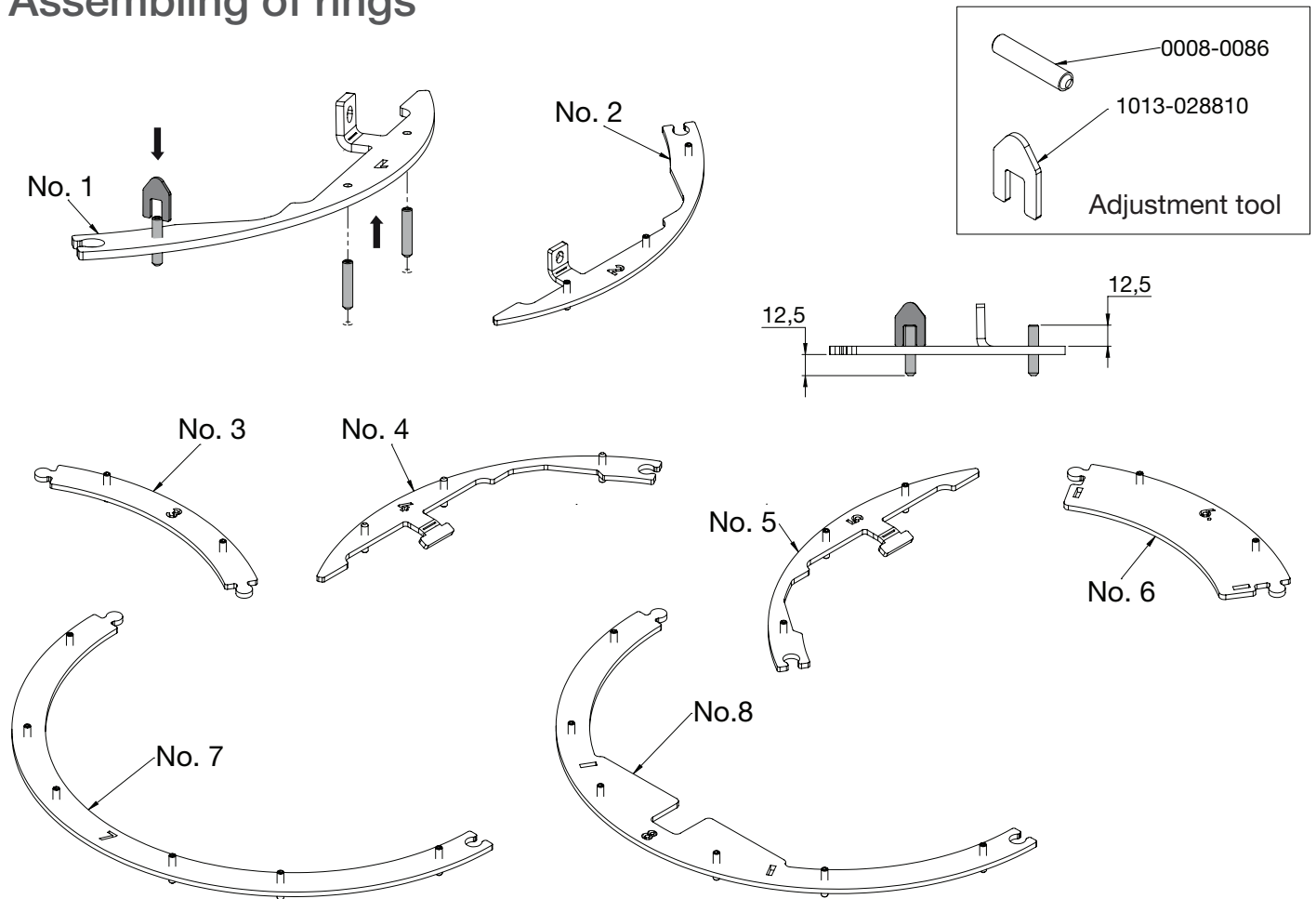
### Info

When the stove is hot, the front stones will lift, with the rise of the combustion chamber when hot

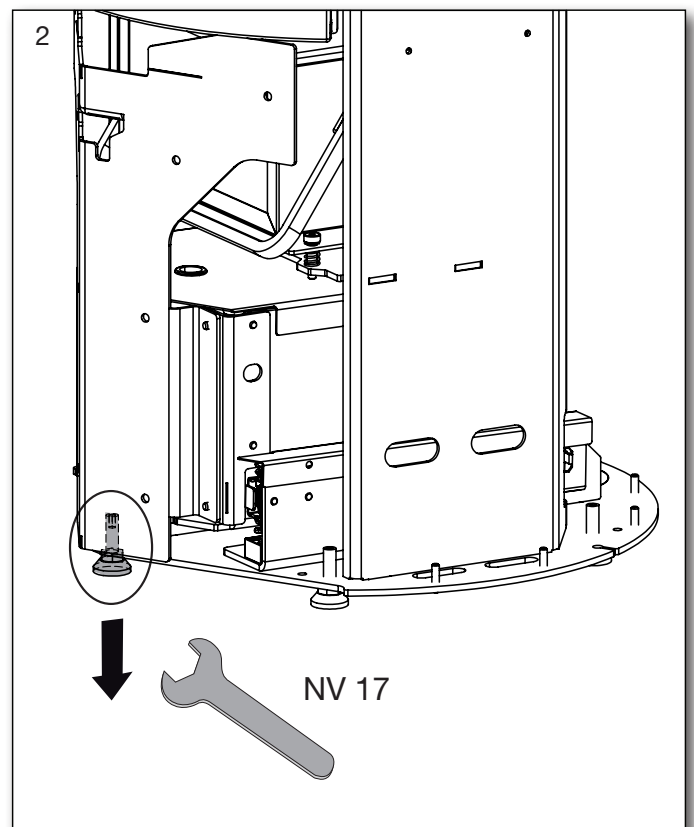
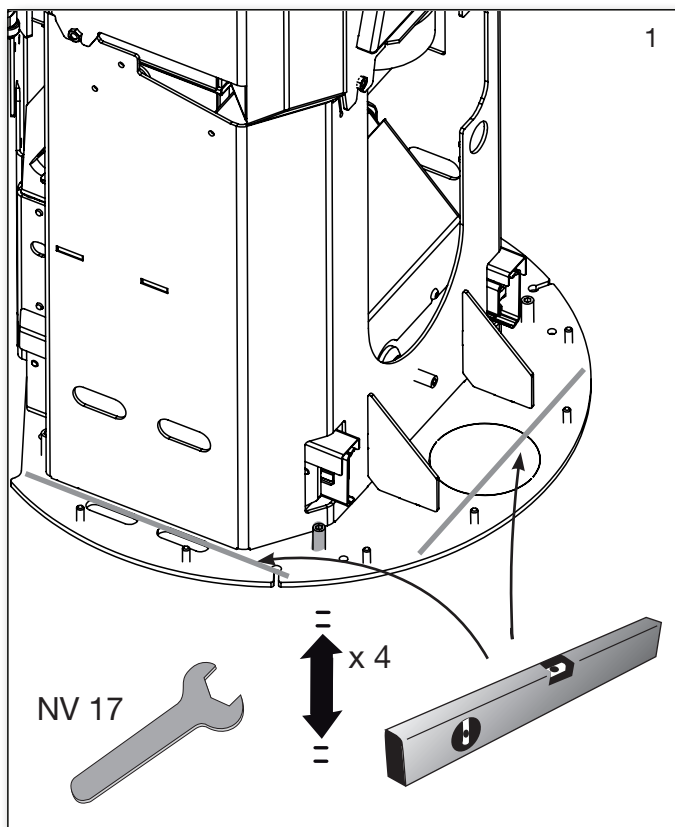


# Installing of Scan-Line 920S

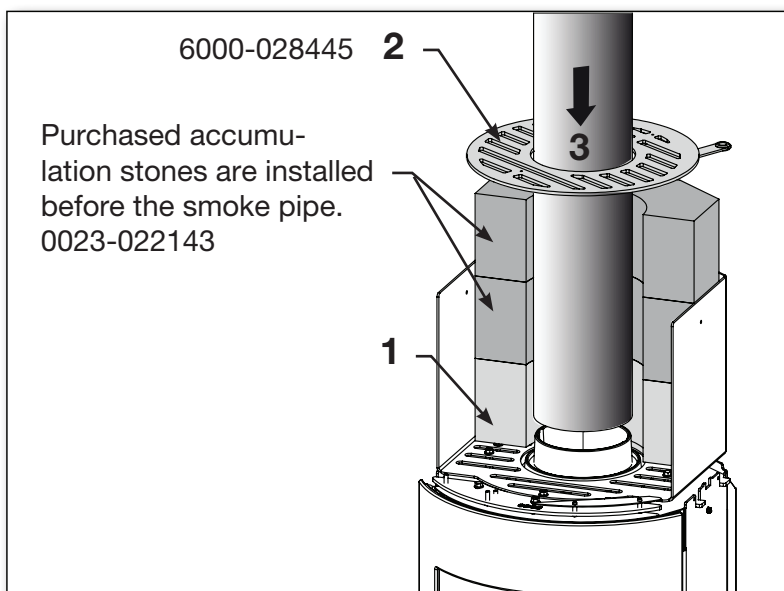
## Assembling of rings



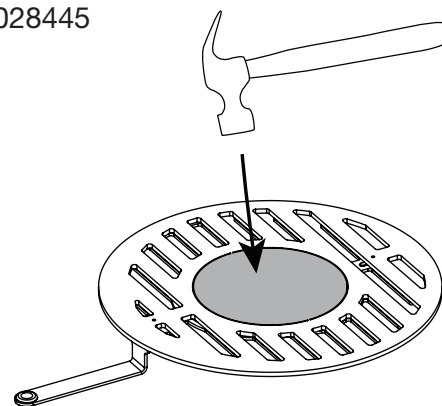
## Set up in level



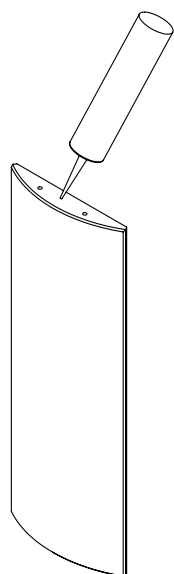
## Installing the flue - Top outlet



Knock out the plate, for top outlet  
Scan-Line 920S  
Convection grate  
6000-028445

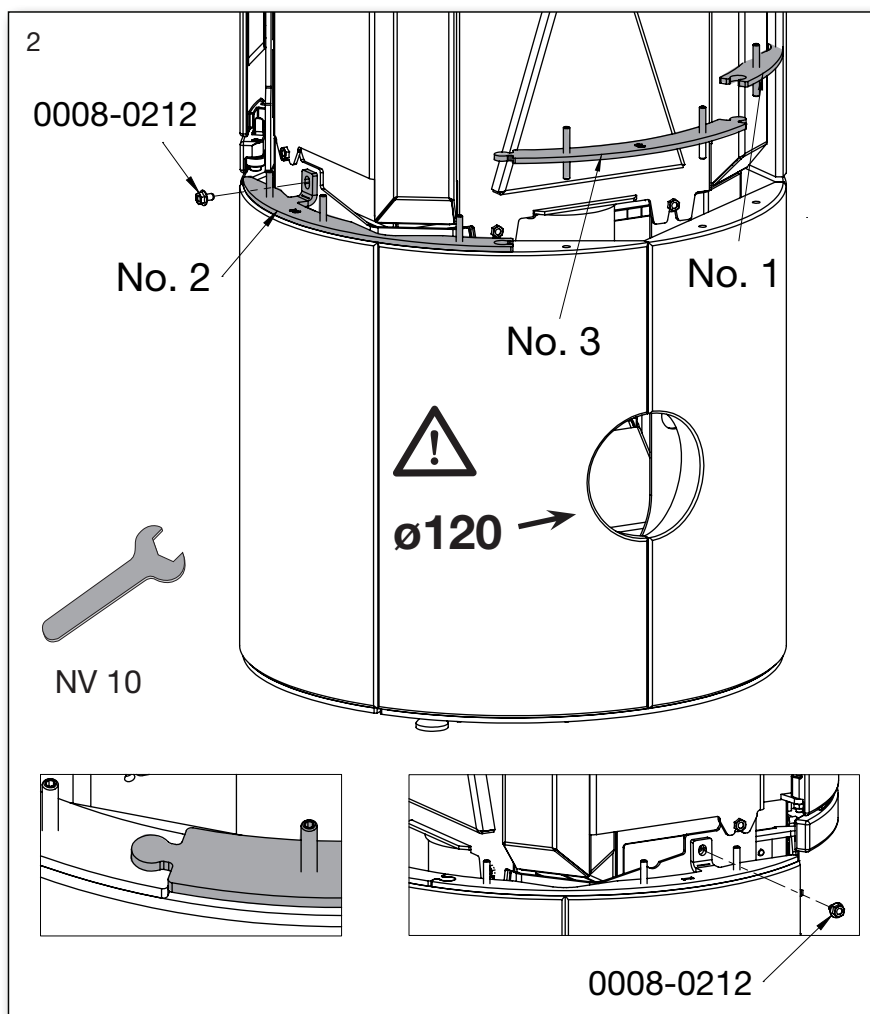
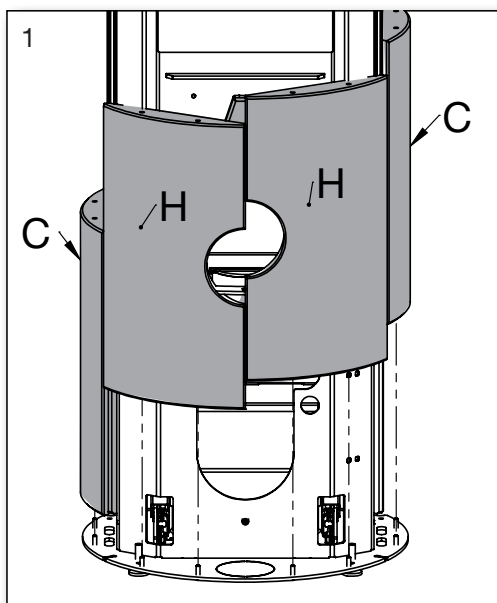


## Installing the stones

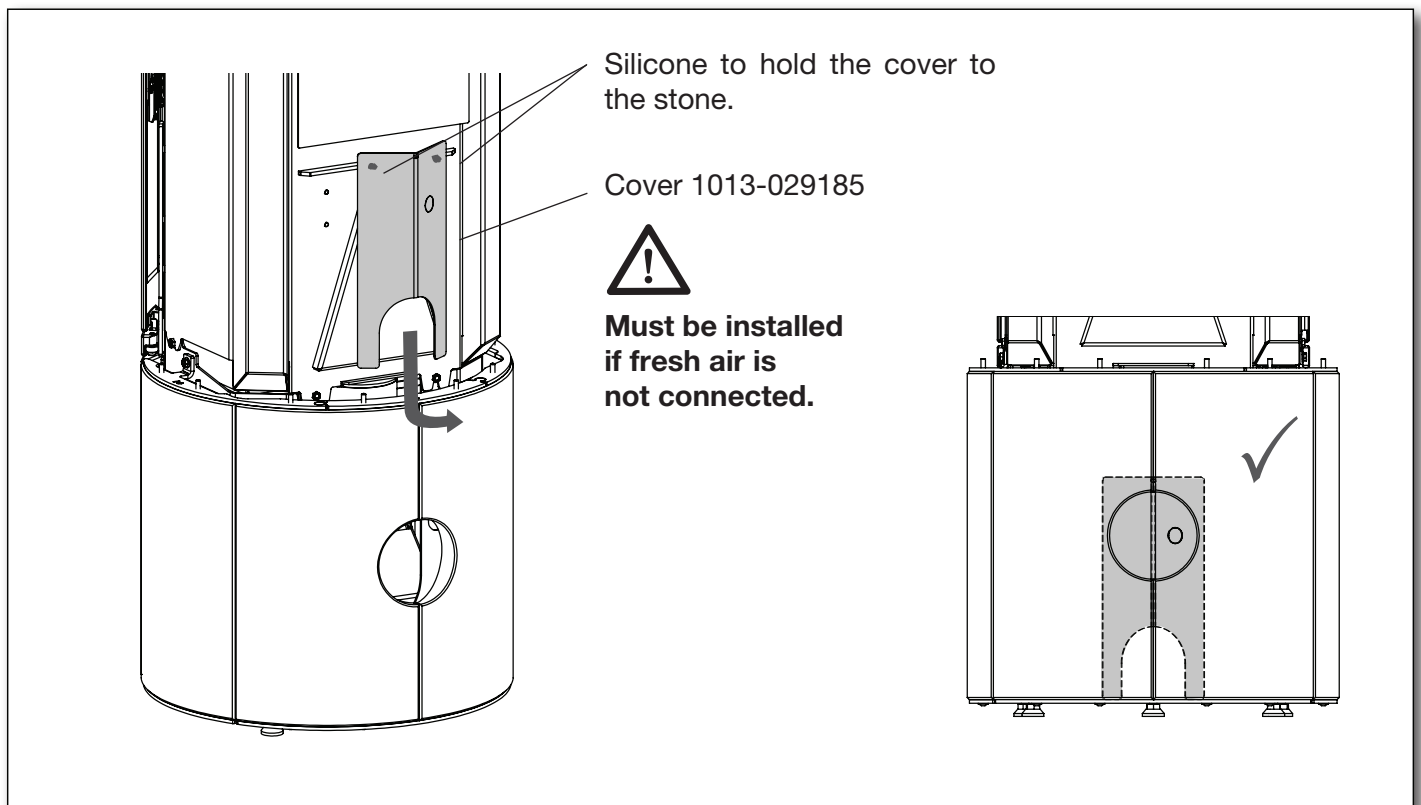


If required, lubricate the pin holes with a small amount of silicon.

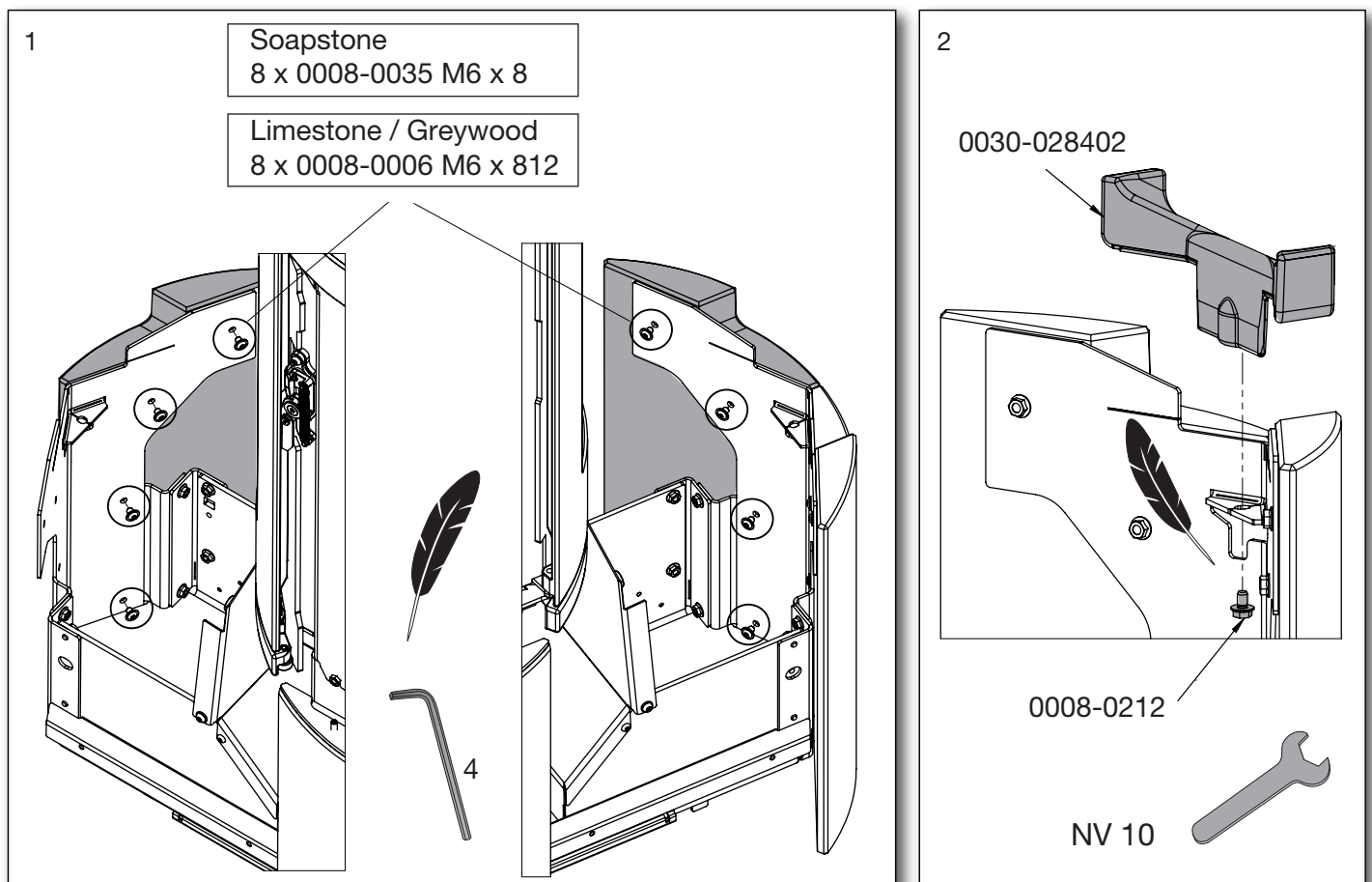
Not included



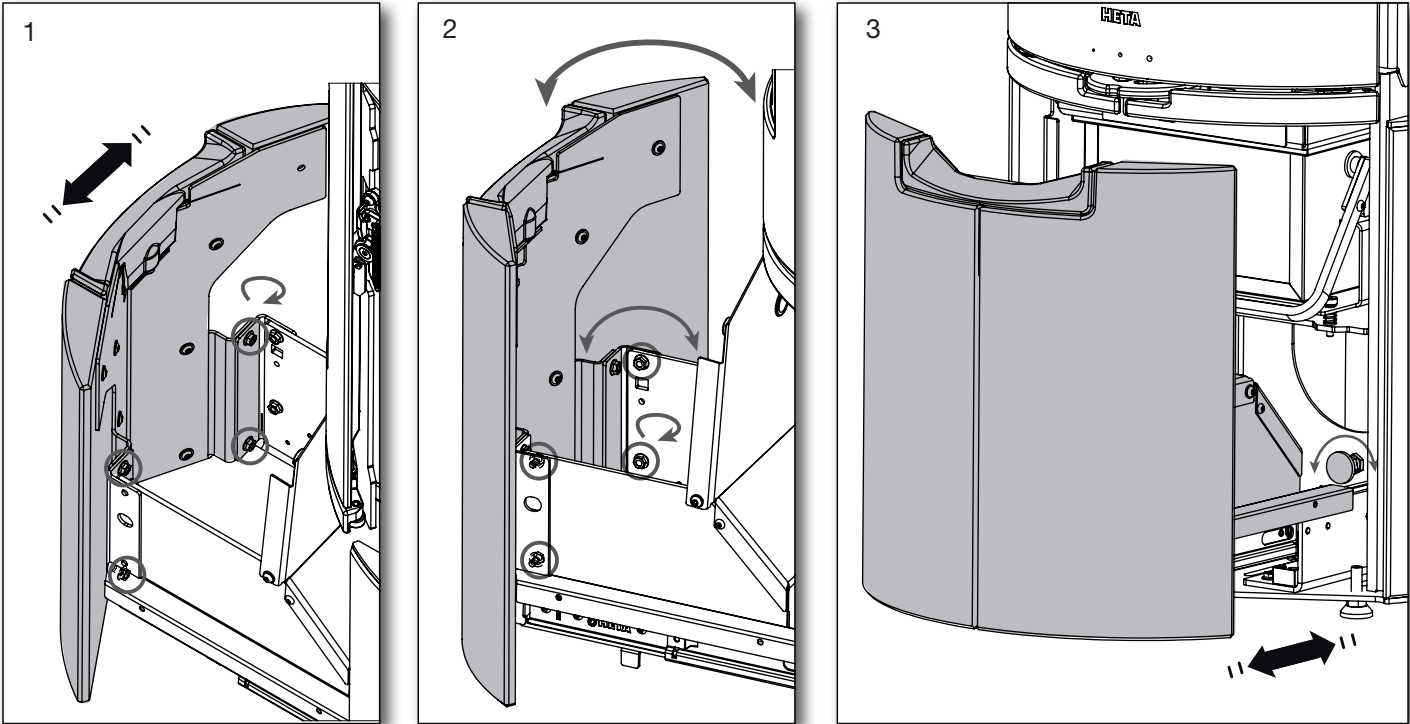
## Installing the cover for fresh air



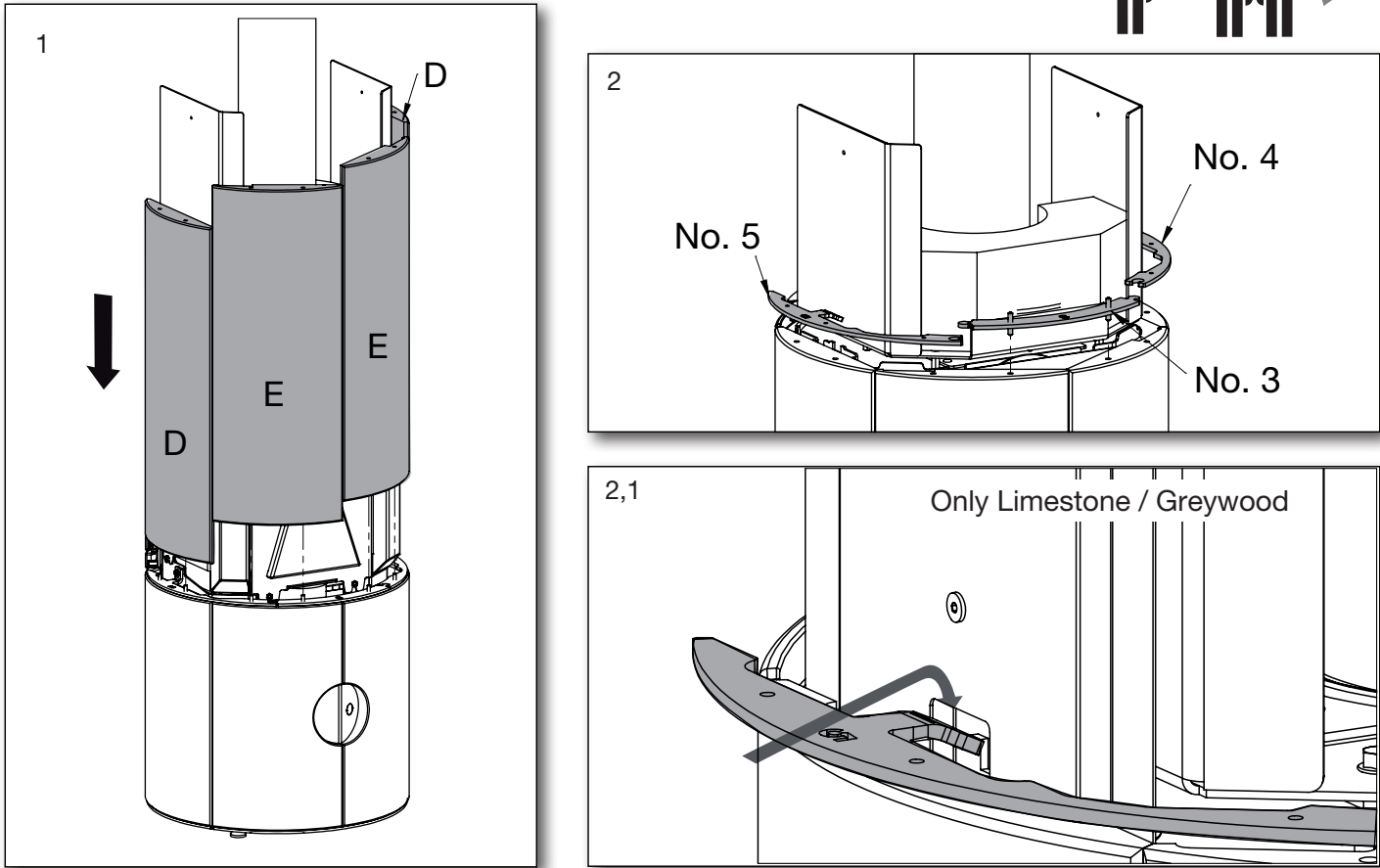
## Installing stones on the drawer

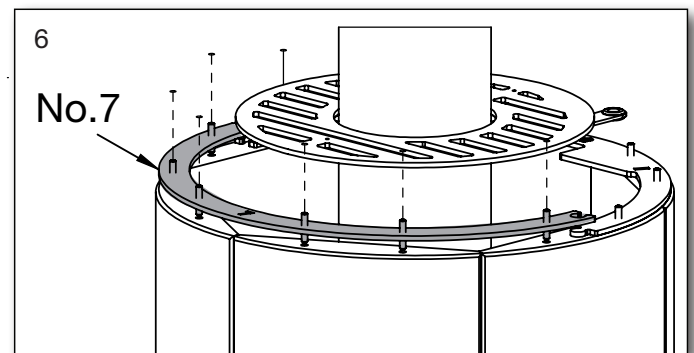
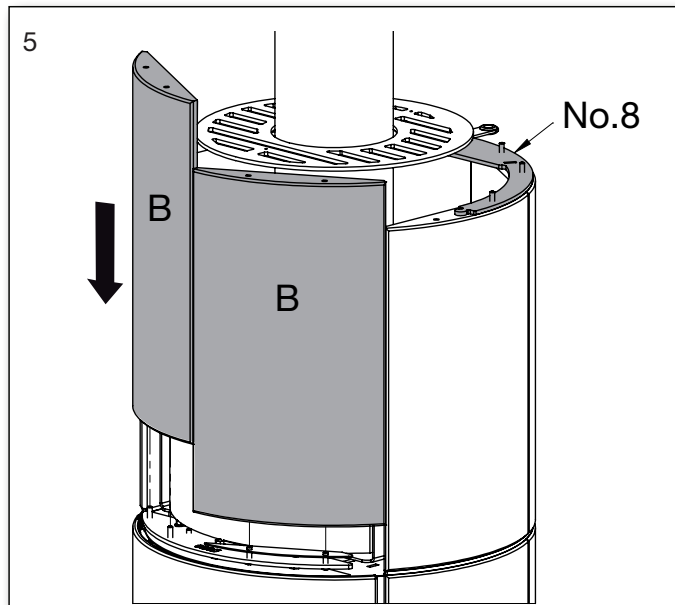
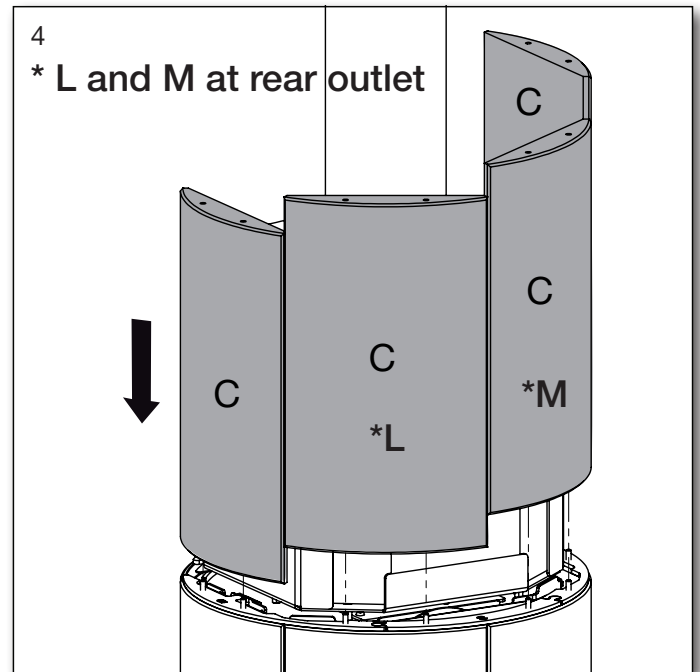
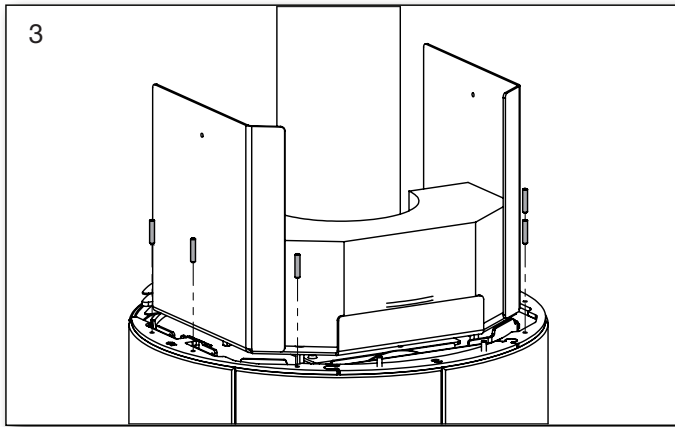


# Adjustment options for the drawer

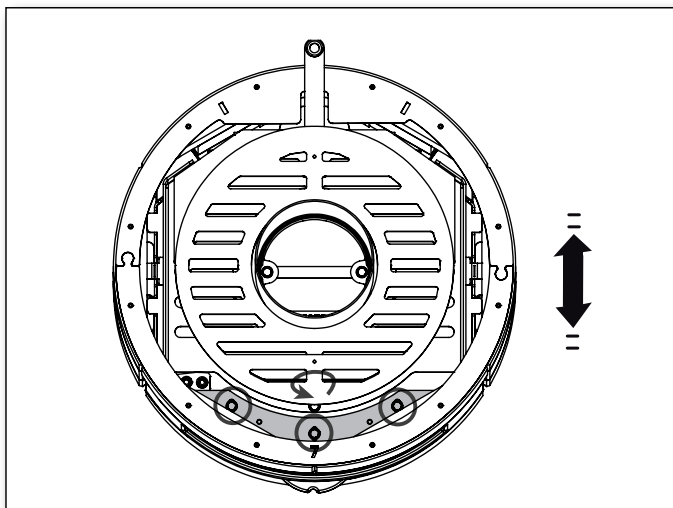


## Installing a second row of stones

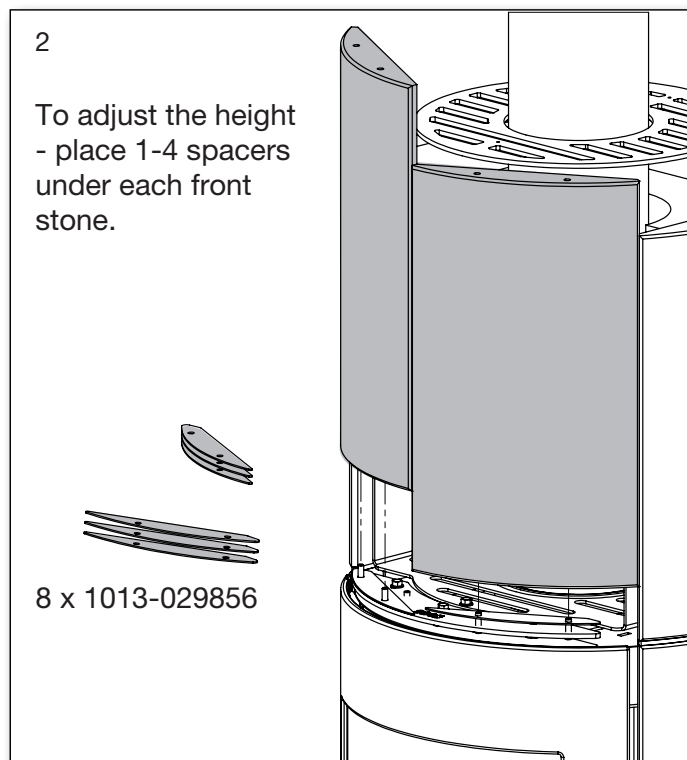
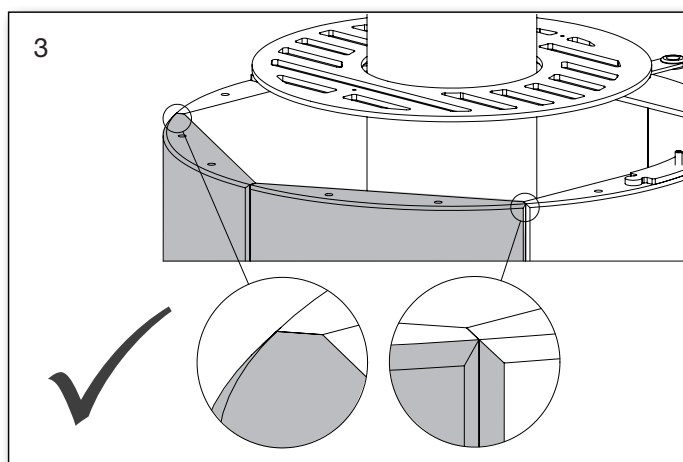
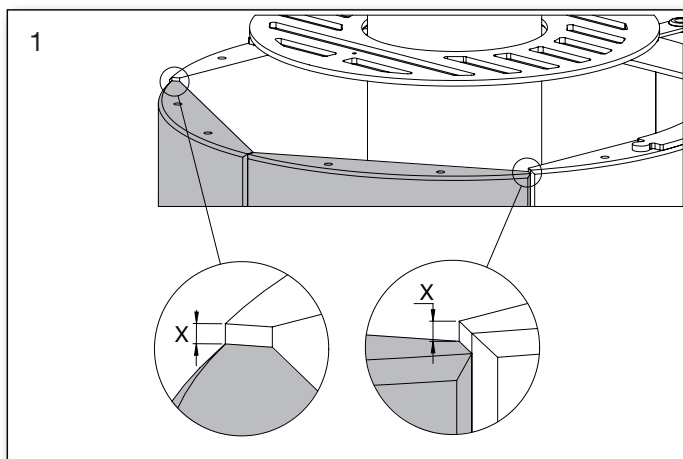




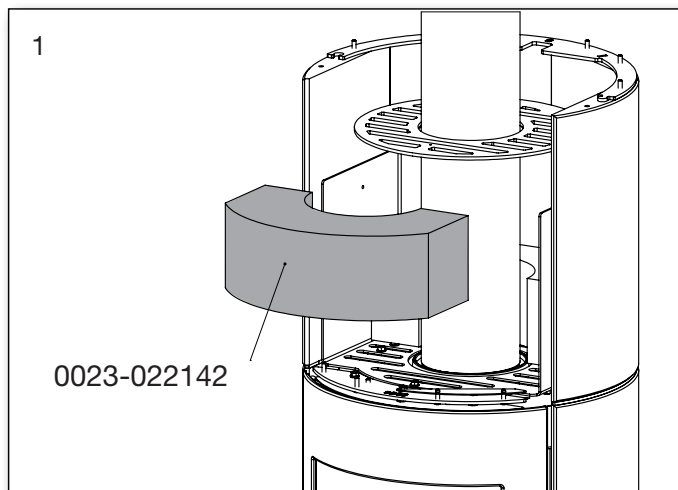
## Adjustment of the front stone



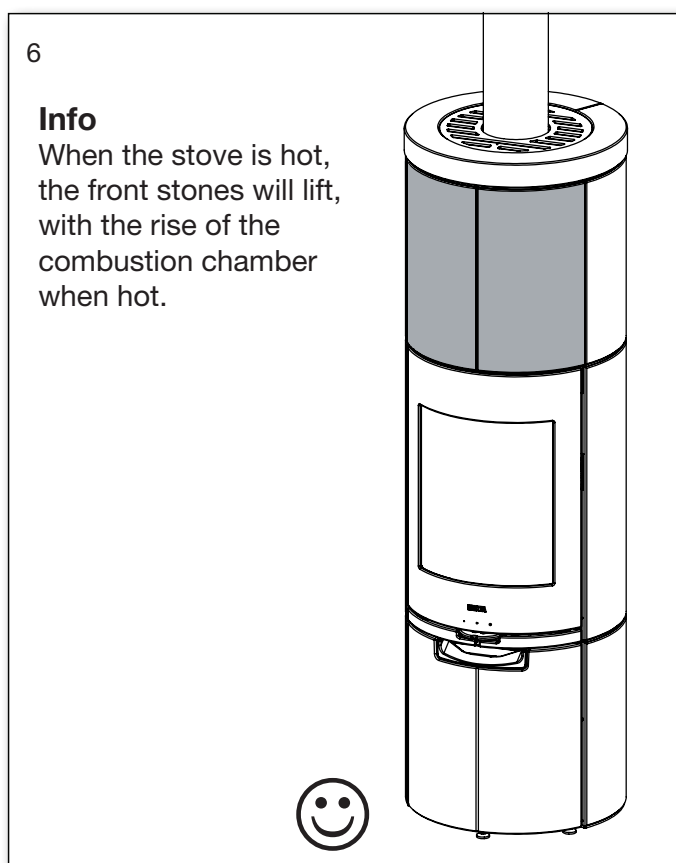
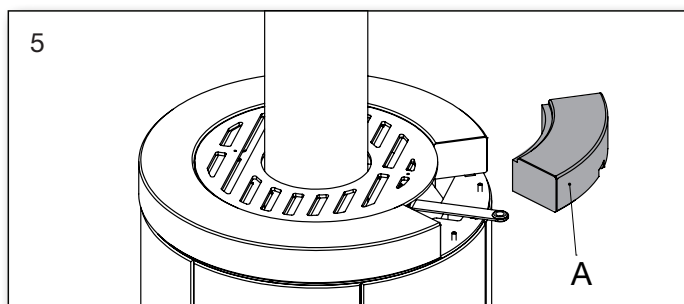
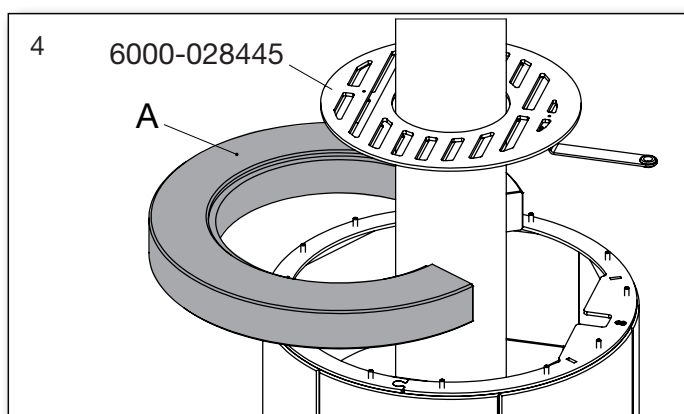
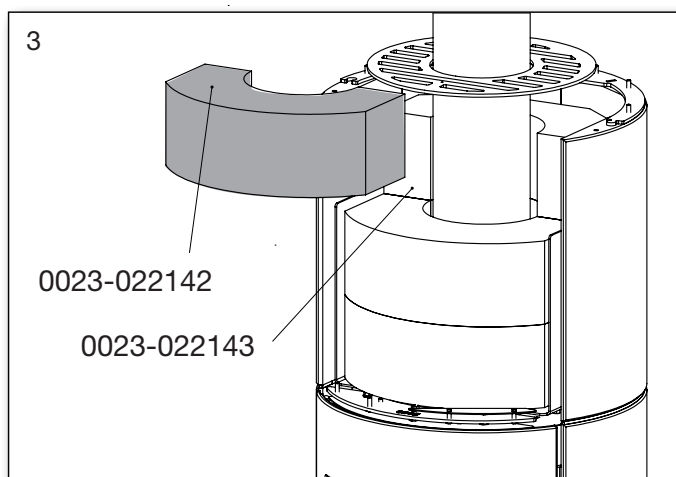
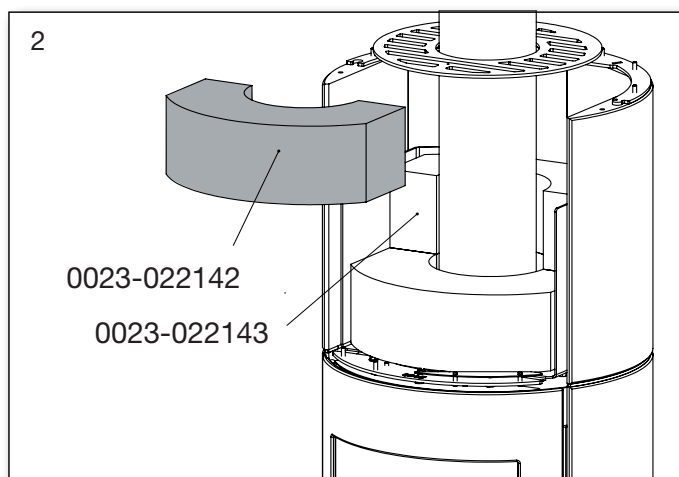
## Possible adjustment of the front stone



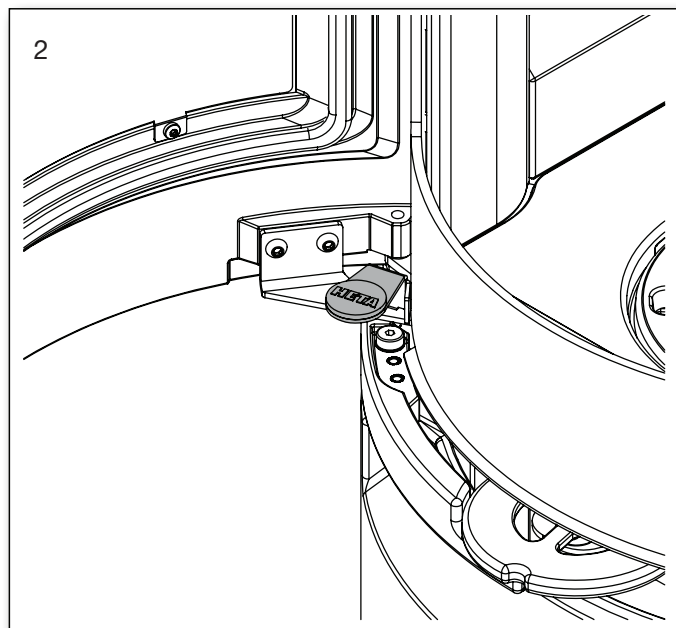
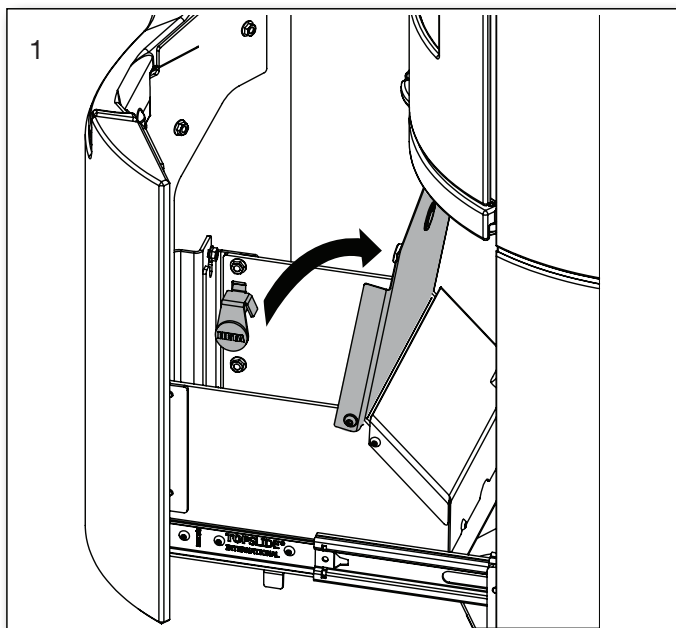
## Installing accumulation stones - Only for top outlet



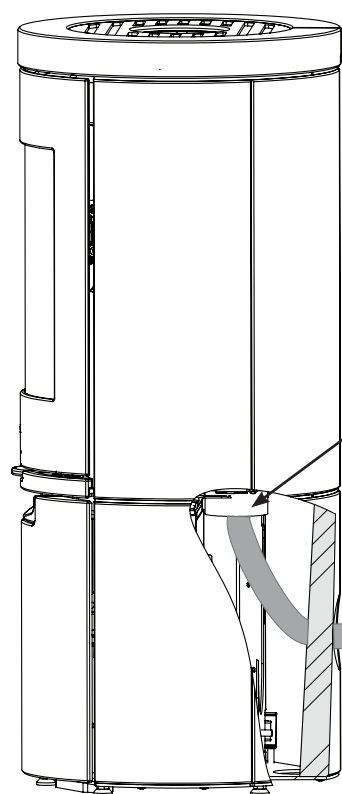
## Installing purchased accumulation stones - Only for top outlet



## 2.7 Door stop location

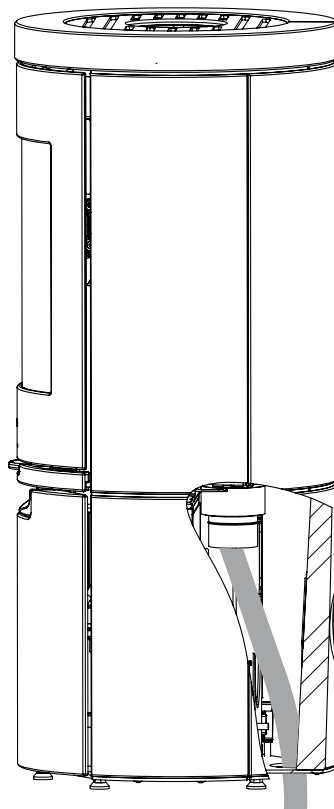


## 2.8 Connecting direct air below or behind



When installing external air supply, connect the air intake to the direct air pipe using flexi-pipe, both from the floor or behind the stove.

*Flexi-pipe not included.*



Reduction  
0008-027226

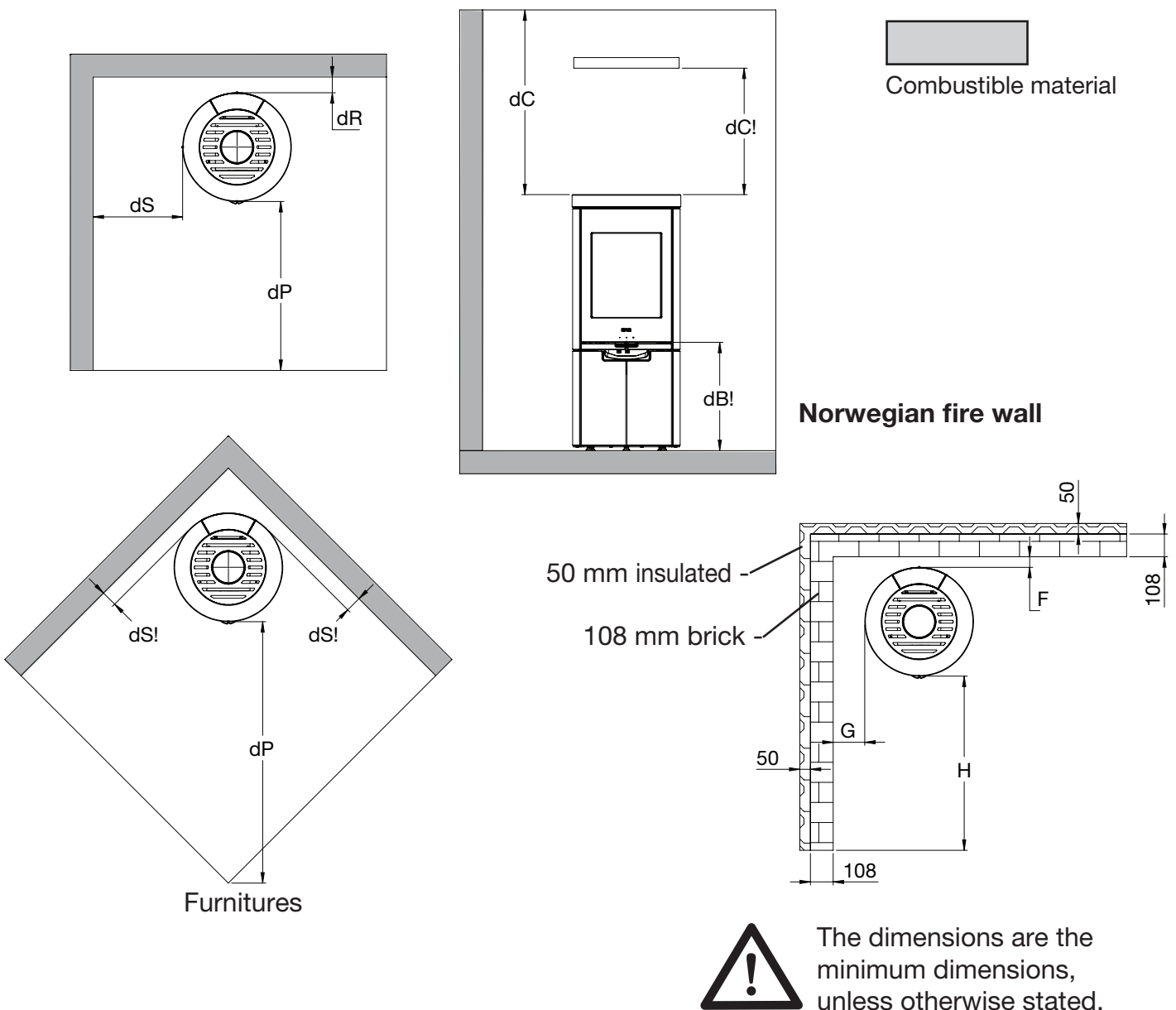
### Direct air supply

The dimensions of the direct air supply pipe, may not be less than  $\varnothing 100$  mm, the draught in the flue depends on this air for optimal combustion.

Heta recommends max. 4 meters of direct air pipe, with max. 3,  $90^\circ$  bends and a min. of  $\varnothing 100$  mm.

Flexi-pipe to the floor  
with reduction  $\varnothing 100/\varnothing 80$  mm

## 2.9 Clearances for installation EN 16510



# Clearances for Scan-Line 910-920B-920S

Distance from oven to combustible material Minimum dimensions in mm									Norwegian fire wall Distance to firewall with 108 mm brick		
dR Rear the stove insulated / uninsulated	dS At the side insulated /uninsulated	dC! Over oven (Shelf) insulated / uninsulated	dC Over oven (Ceiling) insulated / uninsulated	dP To furnitures insulated / uninsulated	dS! Corner distance insulated / uninsulated	dB Under the stove	dB! From door edge to floor	dF Floor in front of stove	F Rear the stove	G At the side	H Length of fire wall forward in front of the stove
50/75	400/425	600/650	750	1000/1000	50/75	0(<65K)	525/635	0(<65K)	50	225	500





Ecodesign

## EU Declaration of Conformity

DoC Scan-Line 910-920B-920S 2409-2019

Product fiche



Manufacturer	Heta A/S
Address	Jupitervej 22, DK 7620 Lemvig
E-mail	heta@heta.dk
Website	www.hetaheating.com
Telephone	+45 9663 0600

Model identifier	Scan-Line 910, 920B, 920S serie
------------------	---------------------------------

<b>The identified product described above is in conformity with:</b> <b>The relevant EU harmonized regulations:</b> DIR 2009/125/EF REG (EU) 2015/1185 REG (EU) 2015/1186 REG (EU) 2017/1369 REG (EU) 305/2011 <b>The relevant harmonized standards</b> EN 16510-1-2022 EN 16510-2-1-2022			<b>Notified body relevant to the assessment and verification of constancy of performance</b> Danish Technological Institute, DK-8000 Aarhus No. 1235. Report no. 300-ELAB-2409-EN																																																																				
<b>Characteristics when operating with the preferred fuel only</b> <b>Heat output</b> <table border="1"> <thead> <tr> <th>Item</th><th>Symbol</th><th>Value/Unit</th></tr> </thead> <tbody> <tr> <td>Nominal heat output</td><td><math>P_{nom}</math></td><td>6,8 kW</td></tr> <tr> <td>Minimum heat output</td><td><math>P_{min}</math></td><td></td></tr> </tbody> </table> <b>Useful efficiency (NCV as received)</b> <table border="1"> <tbody> <tr> <td>Useful efficiency at nominal heat output</td><td><math>\eta_{th, nom}</math></td><td>83%</td></tr> <tr> <td>Useful efficiency at minimum heat output</td><td><math>\eta_{th, min}</math></td><td></td></tr> </tbody> </table> <b>Auxiliary electricity consumption</b> <table border="1"> <tbody> <tr> <td>At nominal heat output</td><td><math>el_{max}</math></td><td>- kW</td></tr> <tr> <td>At minimum heat output</td><td><math>el_{min}</math></td><td>- kW</td></tr> <tr> <td>In standby mode</td><td><math>el_{SB}</math></td><td>- kW</td></tr> </tbody> </table>			Item	Symbol	Value/Unit	Nominal heat output	$P_{nom}$	6,8 kW	Minimum heat output	$P_{min}$		Useful efficiency at nominal heat output	$\eta_{th, nom}$	83%	Useful efficiency at minimum heat output	$\eta_{th, min}$		At nominal heat output	$el_{max}$	- kW	At minimum heat output	$el_{min}$	- kW	In standby mode	$el_{SB}$	- kW	<table border="1"> <thead> <tr> <th rowspan="3">Fuel</th><th rowspan="3">Preferred fuel</th><th rowspan="3">Other suitable fuel</th></tr> </thead> <tbody> <tr><td>Wood logs with moisture content <math>\leq 25\%</math></td><td>Yes</td><td>No</td></tr> <tr><td>Compressed wood with moisture content <math>&lt; 12\%</math></td><td>No</td><td>Yes</td></tr> <tr><td>Other woody biomass</td><td>No</td><td>No</td></tr> <tr><td>Non-woody biomass</td><td>No</td><td>No</td></tr> <tr><td>Anthracite and dry steam coal</td><td>No</td><td>No</td></tr> <tr><td>Hard coke</td><td>No</td><td>No</td></tr> <tr><td>Low temperature coke</td><td>No</td><td>No</td></tr> <tr><td>Bituminous coal</td><td>No</td><td>No</td></tr> <tr><td>Lignite briquettes</td><td>No</td><td>No</td></tr> <tr><td>Peat briquettes</td><td>No</td><td>No</td></tr> <tr><td>Blended fossil fuel briquettes</td><td>No</td><td>No</td></tr> <tr><td>Blended biomass and fossil fuel briquettes</td><td>No</td><td>No</td></tr> <tr><td>Other blend of biomass and solid fuel</td><td>No</td><td>No</td></tr> </tbody> </table>			Fuel	Preferred fuel	Other suitable fuel	Wood logs with moisture content $\leq 25\%$	Yes	No	Compressed wood with moisture content $< 12\%$	No	Yes	Other woody biomass	No	No	Non-woody biomass	No	No	Anthracite and dry steam coal	No	No	Hard coke	No	No	Low temperature coke	No	No	Bituminous coal	No	No	Lignite briquettes	No	No	Peat briquettes	No	No	Blended fossil fuel briquettes	No	No	Blended biomass and fossil fuel briquettes	No	No	Other blend of biomass and solid fuel	No	No
Item	Symbol	Value/Unit																																																																					
Nominal heat output	$P_{nom}$	6,8 kW																																																																					
Minimum heat output	$P_{min}$																																																																						
Useful efficiency at nominal heat output	$\eta_{th, nom}$	83%																																																																					
Useful efficiency at minimum heat output	$\eta_{th, min}$																																																																						
At nominal heat output	$el_{max}$	- kW																																																																					
At minimum heat output	$el_{min}$	- kW																																																																					
In standby mode	$el_{SB}$	- kW																																																																					
Fuel	Preferred fuel	Other suitable fuel																																																																					
			Wood logs with moisture content $\leq 25\%$	Yes	No																																																																		
			Compressed wood with moisture content $< 12\%$	No	Yes																																																																		
Other woody biomass	No	No																																																																					
Non-woody biomass	No	No																																																																					
Anthracite and dry steam coal	No	No																																																																					
Hard coke	No	No																																																																					
Low temperature coke	No	No																																																																					
Bituminous coal	No	No																																																																					
Lignite briquettes	No	No																																																																					
Peat briquettes	No	No																																																																					
Blended fossil fuel briquettes	No	No																																																																					
Blended biomass and fossil fuel briquettes	No	No																																																																					
Other blend of biomass and solid fuel	No	No																																																																					
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Signed on behalf the manufacturer of 19.11.2025

**HETA**  
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 Martin Bach

The chimney sweep's signature Date \_\_\_\_\_

Signature \_\_\_\_\_

